



SMC<sup>™</sup>-3, SMC<sup>™</sup> Flex and SMC<sup>™</sup>-50 soft starters

### **Advantages**

- Reduced mechanical system stress, wear and maintenance
- Lower voltage/current spikes and line disturbances
- Decreased water hammer in pumping applications
- Snap-together wiring technology for faster, easier installation
- Lower peak electrical use and demand charges
- Floor standing indoor/outdoor rated enclosure has compact footprint requiring less space

### **Functionality**

#### **Enhanced Control Options**

- User programmability
- Scalable to critical nature of application
- Local, manual and automatic modes

#### **Inherent Diagnostics**

- Current, voltage, power and energy monitoring
- Faults and alarms

# Lowest Installed Cost with Network Integration

- Ease of communication linkage (e.g. multi protocol, AOPs)
- Localized I/O and control
- Wire reductions

Enclosed soft starters offer a balance of performance, versatility and price.



### **Overview**

The capabilities and flexibility of the enclosed SMC-3, SMC Flex and SMC-50 soft starters make them ideal for almost any application. They minimize mechanical wear that results from full-voltage starting, enabling longer starting. This prolongs system life and lowers line disturbances, reducing downtime and increasing efficiency. Factory-built, enclosed soft starters are customized solutions tailored to your specific application, but pre-engineered for standardization and quick delivery available through regional configuration centers.

### Offering

Enclosed SMC-3, SMC Flex and SMC-50 soft starters are available as non-combination, combination fusible disconnect or combination circuit breaker. Solutions can be fully customized with any selection of a wide variety of factory-installed options, and are pre-engineered for quick factory lead times.

With industry-leading customization, available options, and functionality, these soft starters are a clear-cut choice for diverse and specialized applications.





# **Enclosed Soft Starting Solutions**

Enclosed soft starting solutions encompass all the starting, stopping, protection and diagnostics benefits of Allen-Bradley<sup>®</sup> soft starters, in a customizable, pre-engineered solution. Factory-built enclosed soft starters are shipped ready to install, with quick lead times.

### **Enclosed SMC-3 soft starter**

Compact, cost-effective solution for on-machine or pumping applications

- Available 3...480 A
- Snap-together wiring technology<sup>1</sup>

Bulletins 150C, 152C, 153C



APPLICATIONS: Conveyors • Fans • Pumps • Chillers • Mixers • Lifts



### **Enclosed SMC Flex soft starter**

Modular design with advanced performance and communications flexibility

- Available 5...1250 A
- Snap-together wiring technology<sup>1</sup>
- Optional full-numeric keypad, door-mounted HIM

Bulletins 150F, 152F, 153F

**APPLICATIONS:** Compressors • Pumps • Fans • Conveyors • Bandsaws • Chillers • Centrifuges

### Enclosed SMC-50 soft starter

Scalable solution, satisfying a wide variety of control needs

- Available 90...520 A
- Snap-together wiring technology<sup>1</sup>
- Normal and heavy-duty ratings
- Optional start- or run-duty external bypass or integrated bypass
- Optional door-mounted HIM with easy-selection arrows and soft keys for navigation
- Optional digital and analog I/O expansion modules and protection

Bulletins 150S, 152S, 153S

**APPLICATIONS:** Pumps • Compressors • Fans • Conveyors • Bandsaws • Mills • Crushers • Grinders • Shredders • Centrifuges



<sup>1</sup>Snap-together wiring available from 90... 520 A

# Soft Starter Feature Comparison

	SMC-3 soft starter	SMC Flex soft starter	SMC-50 soft starter
True 3-Phase control	Yes	Yes	Yes
Bypass	Internal	Internal	External or Internal
Protection and Diagnostics	Basic	Advanced	Industry leading
Start/stop modes	5	9	17
Enclosure type	1/12/4 or 3R	1/12/4 or 3R	1/12/4 or 3R
Factory-installed communication modules (optional)	None	RS-485, DeviceNet <sup>™</sup> , Ethernet/IP, ControlNet <sup>™</sup> , ProfiBUS	RS-485, DeviceNet <sup>™</sup> , Ethernet/IP, ControlNet <sup>™</sup> , ProfiBUS
Voltage range	200575V AC	200575V AC	200575V AC
Control voltage	100240V AC	100240V AC	100240V AC
Option offering and customization	Moderate	Extensive	Extensive
Customization through modified industrial controls	Yes	Yes	Yes

# Soft Starter Enclosures

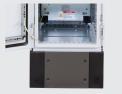
Standard enclosure sizes are available in three widths

- 400 mm (15.7 in.)
- 600 mm (23.6 in.)
- 1000 mm (39.4 in.)



### Enclosure accessories are available for each width

- Mounting rail for door installation
- Enclosure mounting foot, high strength plastic



• Enclosure mounting foot, sheet steel

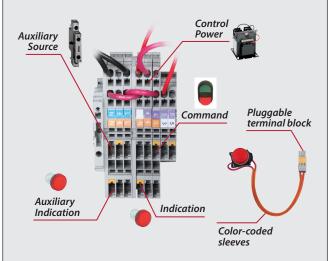
### **Ratings and Environmental Specifications**

- Standards compliance: UL 508A
- Enclosure and ambient operating temperature: -5...40 °C (23...104 °F)
- Altitude: 2000 m (6560 ft)
- Humidity: 5...95% (non condensing)

# Snap-together Wiring Technology

### Wiring Made Easy

Many of our enclosed soft starters<sup>1</sup> now feature component wiring that is color-coded by function. The wiring sleeve cover corresponds to a colored label on the terminal block, reducing wiring errors and allowing quicker installation times.



<sup>1</sup>Snap-together wiring available from 90...520 A

# **Modified Industrial Controls**

The Modified Industrial Controls business at Rockwell Automation can take your panel design needs from conception to completion. We provide a unique engineer-to-engineer relationship that helps to ensure that every aspect of your panel is designed, developed and delivered according to your specifications, schedule and budget.

Customizable panels include:

- Programmable controllers
- Starters
- Distributed I/O
- Servo drives
- Push buttons and pilot lights
- Partner products and other third-party devices



Find out more about Modified Industrial Controls:

www.rockwellautomation.com/go/lit/icp-modified



# **Regional Configuration Centers**

The Rockwell Automation regional configuration centers are located in your area to help you get the right product, right when you need it.

#### Availability

• Products ship within 5 days

#### Flexibility

- · Factory-installed modifications
- · Comply with regional needs and standards

Enclosed soft starters are assembled in the Central and Western regional configuration centers.



Allen-Bradley, LISTEN. THINK. SOLVE., Rockwell Software, and SMC are trademarks of Rockwell Automation, Inc. All other trademarks are the property of their respective owners.

#### www.rockwellautomation.com

#### Power, Control and Information Solutions Headquarters

Americas: Rockwell Automation, 1201 South Second Street, Milwaukee, WI 53204-2496 USA, Tel: (1) 414.382.2000, Fax: (1) 414.382.4444 Europe/Middle East/Africa: Rockwell Automation NV, Pegasus Park, De Kleetlaan 12a, 1831 Diegem, Belgium, Tel: (32) 2 663 0600, Fax: (32) 2 663 0640 Asia Pacific: Rockwell Automation, Level 14, Core F, Cyberport 3, 100 Cyberport Road, Hong Kong, Tel: (852) 2887 4788, Fax: (852) 2508 1846