Logix 5000 Controllers Nonvolatile Memory Card

1756 ControlLogix, 1756 GuardLogix, 1769 CompactLogix, 1769 Compact GuardLogix,
1789 SoftLogix, 5069 CompactLogix, 5069 CompactGuardLogix, Studio 5000 Logix Emulate
Important user information

Read this document and the documents listed in the additional resources section about installation, configuration, and operation of this equipment before you install, configure, operate, or maintain this product. Users are required to familiarize themselves with installation and wiring instructions in addition to requirements of all applicable codes, laws, and standards.

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| ATTNENTION: Identifies information about practices or circumstances that can lead to personal injury or death, property damage, or economic loss. Attention helps you identify a hazard, avoid a hazard, and recognize the consequence |

| Important: Identifies information that is critical for successful application and understanding of the product. |

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| SHOCK HAZARD: Labels may be on or inside the equipment, for example, a drive or motor, to alert people that dangerous voltage may be present. |
| BURN HAZARD: Labels may be on or inside the equipment, for example, a drive or motor, to alert people that surfaces may reach dangerous temperatures. |
| ARC FLASH HAZARD: Labels may be on or inside the equipment, for example, a motor control center, to alert people to potential Arc Flash. Arc Flash will cause severe injury or death. Wear proper Personal Protective Equipment (PPE). Follow ALL Regulatory requirements for safe work practices and for Personal Protective Equipment (PPE). |

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Summary of Changes

This manual includes new and updated information. Use these reference tables to locate changed information.

Grammatical and editorial style changes are not included in this summary.

Global changes

This table identifies changes that apply to all information about a subject in the manual and the reason for the change. For example, the addition of new supported hardware, a software design change, or additional reference material would result in changes to all of the topics that deal with that subject.

<table>
<thead>
<tr>
<th>Subject</th>
<th>Reason</th>
</tr>
</thead>
<tbody>
<tr>
<td>Updated screen shots.</td>
<td>The Studio 5000 Logix Designer® interface has been modified in versions 31 and later.</td>
</tr>
</tbody>
</table>

New or enhanced features

This table contains a list of topics changed in this version, the reason for the change, and a link to the topic that contains the changed information.

<table>
<thead>
<tr>
<th>Topic Name</th>
<th>Reason</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cover</td>
<td>Added 5069 Compact GuardLogix to the list of supported controllers.</td>
</tr>
<tr>
<td>Controllers with Memory Card Options on page 12</td>
<td>Updated the list of controller types.</td>
</tr>
</tbody>
</table>
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Preface

This manual shows you how to access and use a memory card in Logix5000 controllers. This manual is one of a set of related manuals that show common procedures for programming and operating Logix 5000™ controllers.

For a complete list of common procedures manuals, refer to the Logix 5000 Controllers Common Procedures Programming Manual, publication 1756-PM001.

- The term Logix 5000 controller refers to any controller that is based on the Logix 5000 operating system.

Studio 5000 environment

The Studio 5000 Automation Engineering & Design Environment™ combines engineering and design elements into a common environment. The first element is the Studio 5000 Logix Designer™ application. The Logix Designer application is the rebranding of RSLinx 5000™ software and will continue to be the product to program Logix 5000™ controllers for discrete, process, batch, motion, safety, and drive-based solutions.

The Studio 5000™ environment is the foundation for the future of Rockwell Automation™ engineering design tools and capabilities. The Studio 5000 environment is the one place for design engineers to develop all elements of their control system.

Additional resources

These documents contain additional information concerning related Rockwell Automation products.

<table>
<thead>
<tr>
<th>Resource</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><a href="#">Industrial Automation Wiring and Grounding Guidelines</a>, publication 17704.1</td>
<td>Provides general guidelines for installing a Rockwell Automation industrial system.</td>
</tr>
</tbody>
</table>
You can view or download publications at [http://www.rockwellautomation.com/literature](http://www.rockwellautomation.com/literature). To order paper copies of technical documentation, contact your local Rockwell Automation distributor or sales representative.

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<thead>
<tr>
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<th>Copyright</th>
<th>License Name</th>
<th>License Text</th>
</tr>
</thead>
<tbody>
<tr>
<td>AngularJS</td>
<td>Copyright 2010-2017 Google, Inc.</td>
<td>MIT License</td>
<td>AngularJS 1.5.9 License</td>
</tr>
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<td>Bootstrap</td>
<td>Copyright 2011-2017 Twitter, Inc., Copyright 2011-2017 The Bootstrap Authors</td>
<td>MIT License</td>
<td>Bootstrap 3.3.7 License</td>
</tr>
<tr>
<td>jQuery</td>
<td>Copyright 2005, 2014 JS Foundation and other contributors</td>
<td>MIT License</td>
<td>jQuery 2.1.1 License</td>
</tr>
<tr>
<td>OpenSans</td>
<td>Copyright 2017 Google, Inc.</td>
<td>Apache License, Version 2.0</td>
<td>OpenSans License</td>
</tr>
</tbody>
</table>
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**Contact Rockwell Automation**

Customer Support Telephone — 1.440.646.3434

Store and Load a Project Using a Memory Card

Introduction

The memory card allows you to keep a copy of your project on the controller without the need to maintain power to the controller. You can use a memory card to store the contents of the user memory when you store the project.

<table>
<thead>
<tr>
<th>Important:</th>
<th>Remember these guidelines with a memory card.</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Changes that you make after you store the project are not reflected in the contents of the memory card.</td>
</tr>
<tr>
<td></td>
<td>If you make changes to the project but do not store those changes, you overwrite them when you load the project from a memory card. If this occurs, you have to upload or download the project to go online.</td>
</tr>
<tr>
<td></td>
<td>If you want to store changes, such as online edits, tag values, or a ControlNet network schedule, store the project after you make the changes.</td>
</tr>
</tbody>
</table>

If a computer loses power and does not have enough energy capacity, it loses the project in user memory. When this occurs, you can load the copy from the memory card to the user memory of the controller:

- Whenever it powers up.
- Whenever there is no project in the controller and it powers up.
- Anytime through the Logix Designer application.

A store or load operation from a memory card has these parameters.

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Store and Load</th>
</tr>
</thead>
<tbody>
<tr>
<td>How much time does a store or load operation take?</td>
<td>Less than three minutes</td>
</tr>
<tr>
<td>What controller mode do I use to store or load a project?</td>
<td>Program mode</td>
</tr>
<tr>
<td>Can I go online with the controller during a store or load?</td>
<td>No</td>
</tr>
<tr>
<td>What is the state of the I/O during a store or load?</td>
<td>I/O remains in its configured state for Program mode</td>
</tr>
</tbody>
</table>
Controllers with Memory Card Options

These Logix 5000 controllers support a memory card for project storage.

<table>
<thead>
<tr>
<th>Controller Type</th>
<th>Catalog Number</th>
<th>Firmware Revision</th>
<th>Supports a 1784SD1 or 1784SD2 Secure Digital (SD) Card</th>
</tr>
</thead>
<tbody>
<tr>
<td>CompactLogix 5370</td>
<td>1769-L16ER-BB1B</td>
<td>20.x or later</td>
<td>Yes</td>
</tr>
<tr>
<td></td>
<td>1769-L18ER-BB1B</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>1769-L18ERM-BB1B</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>1769-L24ER-QB1B</td>
<td>21.x or later</td>
<td></td>
</tr>
<tr>
<td></td>
<td>1769-L24ER-QBFC1B</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>1769-L26ER-BB1B</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>1769-L27ERM-QBFC1B</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>1769-L30ER</td>
<td>20.x or later</td>
<td></td>
</tr>
<tr>
<td></td>
<td>1769-L30ER-NSE</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>1769-L30ERM</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>1769-L33ER</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>1769-L36ERM</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Compact GuardLogix 5370</td>
<td>1769-L30ERMS</td>
<td>28.x or later</td>
<td>Yes</td>
</tr>
<tr>
<td></td>
<td>1769-L33ERMS</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>1769-L36ERMS</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>1769-L37ERMOS</td>
<td>30.x or later</td>
<td></td>
</tr>
<tr>
<td>CompactLogix 5380</td>
<td>5069-L306ER</td>
<td>29.x or later</td>
<td>Yes</td>
</tr>
<tr>
<td></td>
<td>5069-L306ERM</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>5069-L310ER</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>5069-L310ERM</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>5069-L310ER-NSE</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>5069-L320ER</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>5069-L320ERM</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>5069-L330ER</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>5069-L330ERM</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>5069-L340ER</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>5069-L340ERM</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>5069-L350ERM</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>5069-L380ERM</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Controller Type</td>
<td>Catalog Number</td>
<td>Firmware Revision</td>
<td>Supports a 1784SD1 or 1784SD2 Secure Digital (SD) Card</td>
</tr>
<tr>
<td>--------------------</td>
<td>--------------------------------------------------------------------------------</td>
<td>-------------------</td>
<td>--------------------------------------------------------</td>
</tr>
<tr>
<td>Compact GuardLogix</td>
<td>5380 5069-L306ERS2 5069-L306ERS2 5069-L310ERS2 5069-L310ERS2 5069-L310ERS2</td>
<td>31.x or later</td>
<td>Yes</td>
</tr>
<tr>
<td>CompactLogix 5480</td>
<td>5069-L45ERMW</td>
<td>31.x or later</td>
<td>Yes</td>
</tr>
<tr>
<td>ControlLogix 5570</td>
<td>1756-L72 1756-L73 1756-L74 1756-L75</td>
<td>19.x or later</td>
<td>Yes</td>
</tr>
<tr>
<td></td>
<td>1756-L71</td>
<td>20.x or later</td>
<td></td>
</tr>
<tr>
<td>GuardLogix 5570</td>
<td>1756-L71S 1756-L72S 1756-L73S</td>
<td>31.x or later</td>
<td>Yes</td>
</tr>
<tr>
<td>ControlLogix 5580</td>
<td>1756-L81E 1756-L82E 1756-L83E 1756-L84E 1756-L85E</td>
<td>29.x or later</td>
<td>Yes</td>
</tr>
<tr>
<td>GuardLogix 5580</td>
<td>1756-L81ES 1756-L82ES 1756-L83ES 1756-L84ES</td>
<td>31.x or later</td>
<td>Yes</td>
</tr>
</tbody>
</table>

**Prevent a Major Fault During a Load**

If the major and minor revisions of the project on the memory card do not match the major and minor revision of the controller, a major fault may occur during a load.

The memory card stores the firmware for projects for revision 12.0 or later. Depending on the current revision of the controller, you may be able to use the memory card to update the firmware of the controller and load the project.
Read/Write Card Data

Sample ladder logic code for the Logix Designer applications are available for using your file system on a Logix5000 controller to read and write data on a memory card. These are the files you need:

- CF_Read_Write.ACD
- CF_Read_Write_Example.ACD
- Logix-AP007B-EN-P.pdf

To access these files, see http://samplecode.rockwellautomation.com/idc/groups/public/documents/webassets/sc_home_page.hcst.

CompactFlash Card Formatting

The Logix Designer 1784-CF128 CompactFlash card does not have to be formatted to store controller information.

<table>
<thead>
<tr>
<th>If the revision of your project is</th>
<th>Then</th>
</tr>
</thead>
<tbody>
<tr>
<td>11.x</td>
<td>The CompactFlash card uses a special format.</td>
</tr>
<tr>
<td></td>
<td>• Use only a Logix5000 controller to store a project on a CompactFlash card.</td>
</tr>
<tr>
<td></td>
<td>• Store only a single project and no other data on a CompactFlash card.</td>
</tr>
<tr>
<td></td>
<td>• When you store a project on a CompactFlash card, you overwrite the entire contents of the card. In other words, you lose everything that is currently on the card.</td>
</tr>
<tr>
<td>≥ 12.0</td>
<td>The CompactFlash card uses the FAT16 file system.</td>
</tr>
<tr>
<td></td>
<td>If the card</td>
</tr>
<tr>
<td></td>
<td>Then the controller</td>
</tr>
<tr>
<td></td>
<td>Is already formatted for the FAT16 file system.</td>
</tr>
<tr>
<td></td>
<td>• Leaves existing data.</td>
</tr>
<tr>
<td></td>
<td>• Creates folders and files for the project and firmware.</td>
</tr>
</tbody>
</table>

The CompactFlash card using the FAT16 file system:

- Stores multiple projects and associated firmware.
- If a card already contains a project with same name, a store overwrites the project on the CompactFlash card.
- Loads the most recently stored project.

With a revision ≥ 12.0, you can also use a card reader to read and manipulate the files on a memory card. See "Use a Memory Card Reader on page 29."
Secure Digital Card Formatting  A Secure Digital (SD) memory card (catalog numbers 1784-SD1 (1 GB), 1784-SD2 (2 GB) that uses the FAT 16 file system does not have to be formatted when storing a project to a controller.

<table>
<thead>
<tr>
<th>If the revision of your project is</th>
<th>Then</th>
</tr>
</thead>
<tbody>
<tr>
<td>≥ 18.0</td>
<td>The SD card uses the FAT16 file system.</td>
</tr>
<tr>
<td></td>
<td><strong>If the card:</strong></td>
</tr>
<tr>
<td></td>
<td>Is unlocked.</td>
</tr>
<tr>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Is locked.</td>
</tr>
<tr>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
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<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
</tr>
</tbody>
</table>

See "Store a Project on page 17" for loading an SD card in the controller.

Perform Firmware Updates  This table outlines the options and precautions for updating the firmware of a controller that has a memory card.

<table>
<thead>
<tr>
<th>If</th>
<th>Then</th>
</tr>
</thead>
<tbody>
<tr>
<td>You meet all of these conditions.</td>
<td>Update the firmware by using one of these options.</td>
</tr>
<tr>
<td>• The controller has a memory card.</td>
<td>• Memory card</td>
</tr>
<tr>
<td>• The project on the memory card has a revision ≥ 12.0.</td>
<td>• Logix Designer application</td>
</tr>
<tr>
<td>• The project on the memory card has a <strong>Load Image</strong> option = <strong>On Power Up</strong> or <strong>On Corrupt Memory</strong>.</td>
<td>• ControlFLASH™ software (See the <strong>Important</strong>: note on the next page)</td>
</tr>
<tr>
<td>• A controller in service has a revision ≥ 12.0.</td>
<td>Follow this procedure to update the firmware and load the project by using the memory card.</td>
</tr>
<tr>
<td></td>
<td>1. Install the card in the controller.</td>
</tr>
<tr>
<td></td>
<td>2. If the <strong>Load Image</strong> option = <strong>On Corrupt Memory</strong> and the controller contains a project, before powering down, disconnect the battery or disengage the Energy Storage Module (ESM) from the controller.</td>
</tr>
<tr>
<td></td>
<td>3. Turn on or cycle power to the controller.</td>
</tr>
<tr>
<td></td>
<td>Follow this procedure if you use the Logix Designer application or ControlFLASH software to update the firmware.</td>
</tr>
<tr>
<td></td>
<td>1. Remove the card from the controller. This prevents the controller from setting the <strong>Load Image</strong> option of the memory card to User Initiated during the update.</td>
</tr>
<tr>
<td></td>
<td>2. After the firmware update is completed, store the project to the memory card. This ensures that the revision of the project on the memory card matches the revision of the controller.</td>
</tr>
</tbody>
</table>
## Chapter 1  Store and Load a Project Using a Memory Card

<table>
<thead>
<tr>
<th>If</th>
<th>Then</th>
</tr>
</thead>
</table>
| You do not meet all of the preceding conditions. | Update the firmware by using either:  
• Logix Designer application.  
• ControFLASH software. See the Important note on the next page.  
  Take these precautions.  
• Before you update the firmware either:  
  • Remove the memory card from the controller.  
  • Check the Load Image option of the memory card. If it is set to On Power Up or On Corrupt Memory, store the project with the Load Image option set to User Initiated.  
  Otherwise, a major fault may occur when you update the controller firmware. This occurs because the On Power Up or On Corrupt Memory options cause the controller to load the project from the memory card. The firmware mismatch after the load causes a major fault.  
• After you update the firmware, store the project to the memory card to ensure the revision of the project on the memory card matches the revision of the controller. |

**Important:** Make sure the SD card is unlocked if set to load On Power Up before using the ControFLASH software. Otherwise, the updated data may be overwritten by firmware on the SD card. An error message appears. Refer to the ControLogix System User Manual, publication 1756-UM001 available at [http://literature.rockwellautomation.com/idc/groups/literature/documents/um/1756-um001_en.pdf](http://literature.rockwellautomation.com/idc/groups/literature/documents/um/1756-um001_en.pdf) before updating. Also, while it’s not required for operation, leave the SD card installed in the controller. The SD card saves extended diagnostic information that you can send to Rockwell Automation that provides enhanced diagnostics of your controller application and firmware should circumstances require this data.

## When to Load an Image

You have several options for when (under what conditions) to load the project into the user memory (RAM) of the controller.

<table>
<thead>
<tr>
<th>If you want to load an image</th>
<th>Then choose</th>
<th>Notes</th>
</tr>
</thead>
</table>
| Whenever you turn on or cycle the chassis power | On Power Up | • During a power cycle, online changes, tag values, and network schedules that you have not stored on the memory card are lost.  
• Loading from a memory card may also change the firmware of the controller. For more information, see "Perform Firmware Updates on page 15."  
• You can use the Logix Designer application to load the project. |
| Whenever there is no project in the controller and you turn on or cycle the chassis power | On Corrupt Memory | • For example, if the battery becomes discharged or the ESM is disengaged and the controller loses power, the project is cleared from memory. When power is restored, this load option loads the project back into the controller.  
• Loading from a memory card may also change the firmware of the controller. For more information, see "Perform Firmware Updates on page 15."  
• You can use the Logix Designer application to load the project. |
| Only through the Logix Designer application | User Initiated |       |
The following table provides load option examples.

### Table 2 - Load Option Examples

<table>
<thead>
<tr>
<th>Example</th>
<th>Description</th>
</tr>
</thead>
</table>
| Load Image = On Power Up  
Load Mode = Program | 1. You update the firmware of the controller to the desired revision.  
2. You store the project for the controller on the memory card.  
3. When you turn on power to the controller after installation, the project loads into the controller.  
4. The controller remains in Program mode. |
| Load Image = On Corrupt Memory  
Load = Run | 1. You store the project for the controller on the memory card (the major and minor revisions of the firmware in the controller match the major and minor revisions of the project on the memory card.)  
2. If the battery discharges or the ESM is disengaged and power to the controller is interrupted, the project is cleared from the controller memory.  
3. When power is restored, the project automatically loads into the controller and the controller returns to Run mode. |
| Load Image = On Power Up  
Load Mode = Program  
Revision ≥ 12.0 | 1. The controller fails.  
2. You remove the memory card.  
3. You replace the failed controller with a new controller.  
4. You replace the memory card.  
5. When you turn on the power, the firmware and project load into the controller. The controller remains in Program mode. |
| Load Image = On Power Up  
Load Image = Not applicable | 1. You want to load a different project into your controller.  
2. A memory card contains the desired project.  
3. With the memory card installed in the controller, you use the Logix Designer application to load the project into the controller. |

---

### Store a Project

This section explains how to store a project on the memory card of the controller.

**ATTENTION:** During a store operation, all active servo axes are turned off. Before you store a project, make sure that this does not cause any unexpected movement of an axis.

Before you store the project:

- Make all the required edits to the logic.
- Download the project to the controller.
- Schedule your ControlNet networks.

Follow these steps to store a project.

1. Go online with the controller.
2. Put the controller in **Program Mode** (Rem Program or Program).

3. On the **Online** toolbar, click the **Controller Properties** icon.

   ![Controller Properties Icon](image)

   **Tip:** For 1756-L2x controllers only, **Energy Storage instead of Battery OK** appears beside the **Controller Properties** icon. Refer to the **ControlLogix System User Manual**, publication 1756-UM001 available at [http://literature.rockwellautomation.com/idc/groups/literature/documents/um/1756-um001_en-p.pdf](http://literature.rockwellautomation.com/idc/groups/literature/documents/um/1756-um001_en-p.pdf) for information on the Energy Storage Module.

4. On the **Controller Properties** dialog box, click the **Nonvolatile Memory** tab and then click **Load/Store**.

   ![Controller Properties Dialog](image)

   **Important:** At the bottom of the **Nonvolatile Memory** tab, a message appears if the CompactFlash card or SD card is empty. A message also appears if the SD card is locked.

   - [ ] Inhibit Automatic Firmware Update
   - ![No image in the nonvolatile memory.](image)

5. At the bottom of the **Nonvolatile Memory** tab, select **Inhibit Automatic Firmware Update** checkbox if you do not want to automatically store an image during a Save or Load operation.
6. Choose when (under what conditions) to load the project back into the user memory (RAM) of the controller.

In the **Load Image** field, if you choose **On Power Up** or **On Corrupt Memory**, you must also choose the **Load Mode** you want to controller to go to after the load.

- Remote Program
- Remote Run

7. In the **Automatic Firmware Update** list, use the default (disable) or choose the appropriate firmware supervisor.


8. Click **<-- Store**.

---

**Important:** Store is not active if the SD card is locked.

A dialog box asks you to confirm the store operation.
9. To store the project, click **Yes**.

The table describes the events that occur for the memory card being used.

<table>
<thead>
<tr>
<th>If using</th>
<th>This happens during the store</th>
</tr>
</thead>
<tbody>
<tr>
<td>CompactFlash Card</td>
<td>• On the front of the controller, the OK status indicator shows the following sequence: flashing green &gt; solid red &gt; solid green.</td>
</tr>
<tr>
<td></td>
<td>• Logix Designer application goes offline.</td>
</tr>
<tr>
<td></td>
<td>• A dialog box indicates the store operation is in progress.</td>
</tr>
<tr>
<td>SD Card</td>
<td>• On the front of the controller, the SD and OK status indicators flash green.</td>
</tr>
<tr>
<td></td>
<td>• The Status Display shows <strong>SAVE</strong>. See the illustration.</td>
</tr>
<tr>
<td></td>
<td>• A dialog box tells you that the store is in progress.</td>
</tr>
</tbody>
</table>

10. Click **OK**.

When the store operation is finished, you remain offline.

Load a Project

Follow these steps to use the Logix Designer application to load the project from a memory card.

**ATTENTION:** During a load operation, all active servo axes are turned off. Before you load a project, make sure that this does not cause any unexpected movement of an axis.

**Important:** Make sure the SD card is unlocked if set to load on Power Up before using the ControlFLASH software. Otherwise, the updated data may be overwritten by firmware on the SD card. An error message appears. Refer to the ControlLogix System User Manual, publication 1756-UM001 available at [http://literature.rockwellautomation.com/idc/groups/literature/documents/um/1756-um001-en-p.pdf](http://literature.rockwellautomation.com/idc/groups/literature/documents/um/1756-um001-en-p.pdf) before updating.

1. Go online with the controller.

2. Did the **Connected To Go Online** dialog box open?

   **If** | **Then**
   --- | ---
   No | a. Put the controller in **Program** mode (Rem Program or Program).
   | b. On the **Online** toolbar, click the **Controller Properties** icon.
   Yes | Put the controller in **Program** mode (Rem Program or Program). You can either:
   | • Click the **General** tab on the **Connected To Go Online** dialog box.
   | • Use the keyswitch on the front of the controller.

3. On the **Controller Properties** dialog box, click the **Nonvolatile Memory** tab.

4. Click **Load/Store**.
5. At the bottom of the **Image in Nonvolatile Memory** area, click **Load**. Project that is currently on the memory card of the controller (if any project is there).

A dialog box asks you to confirm the load.

6. To load the project from the memory card, click **Yes**.

The table describes the events that occur for these memory cards.

Logix Designer application goes offline.

When the load is finished, you remain offline.

<table>
<thead>
<tr>
<th>If using</th>
<th>And the load</th>
<th>Then the OK status indicators display</th>
</tr>
</thead>
<tbody>
<tr>
<td>CompactFlash Card</td>
<td>Does not include firmware</td>
<td>Solid red &gt; solid green</td>
</tr>
<tr>
<td></td>
<td>Includes firmware</td>
<td>Flashing red &gt; solid red &gt; solid green</td>
</tr>
<tr>
<td>SD Card</td>
<td>Does not include firmware</td>
<td>OK status indicator is solid green; SD status indicator flashes green. Status Display shows LOAD. See the illustration.</td>
</tr>
<tr>
<td></td>
<td>Includes firmware</td>
<td>OK status indicator flashes red; SD status indicator flashes green. Status Display shows UPD. See the illustration.</td>
</tr>
</tbody>
</table>
Check for a Load

When the controller loads a project from a memory card, it:

- Logs a minor fault (type 7, code 49).
- Sets the FaultLog object, MinorFaultBits attribute, bit 7.

If you want your project to flag that it loaded from a memory card, use this logic.

On the first scan of the project (S:FS is on), the GSV instruction gets the FaultLog object, MinorFaultBits attribute, and stores the value in minor_fault_bits. If bit 7 is on, the controller loaded the project from its memory card.

<table>
<thead>
<tr>
<th>Where</th>
<th>Is</th>
</tr>
</thead>
<tbody>
<tr>
<td>Minor_fault_bits</td>
<td>Tag that stores the FaultLog object, MinorFaultBits attribute. Data type is DINT.</td>
</tr>
<tr>
<td>Where</td>
<td>Is</td>
</tr>
<tr>
<td>-------</td>
<td>----</td>
</tr>
<tr>
<td>NWM_load</td>
<td>Tag that indicates that the controller loaded the project from its memory card.</td>
</tr>
</tbody>
</table>

## Clear a Memory Card

Follow these steps to remove a project from a memory card.

1. Go online with the controller.

2. On the **Online** toolbar, click the **Controller Properties** icon.

3. On the **Control Properties** dialog box, click the **Nonvolatile Memory** tab.

4. Is **Load Image** set to **User Initiated**?

<table>
<thead>
<tr>
<th>If</th>
<th>Then</th>
</tr>
</thead>
</table>
| No     | Go to "Change the Load Image Option on page 25."
| Yes    | Go to "Clear the Project from the Controller on page 25." |

---

### Tip:
Change the Load Image Option

1. On the Nonvolatile Memory tab, click Load/Store.

2. From the Load Image list, choose User Initiated.

3. Click <- Store.

   ______________________________________________________________________
   Important: Store is not active if a card is locked.
   ______________________________________________________________________
   A dialog box asks you to confirm the store operation.

4. To store the project, click Yes.
   A dialog box indicates the store operation is in progress.

5. Click OK.
   Wait until the OK status indicator on the front of the controller is steady green.
   This indicates the store operation is finished.

Clear the Project from the Controller

If your application allows you to clear a project, follow these steps.

1. With power still applied to the controller, disconnect the battery or other energy storage module from the controller.

2. Cycle the power to the chassis.

3. Reconnect the battery or other energy storage module to the controller.

For more information, see these publications.


**Store the Empty Image**

1. Go online with the controller.

   The **Connected To Go Online** dialog box opens.

2. On the **Controller Properties** dialog box, click the **Nonvolatile Memory** tab.

   ![Controller Properties Dialog Box]

3. Click **Load/Store**.

   ![Load/Store Window]

4. At the bottom of the **Controller** area, click **<-Store**.

   **Important:** Store is not active if a SD card is locked.

   A dialog box asks you to confirm the store operation.

5. Click **Yes** to store the project.

   The table describes the events that occur for the memory card being used.
<table>
<thead>
<tr>
<th>If using</th>
<th>This happens during the store operation</th>
</tr>
</thead>
</table>
| CompactFlashCard | • On the front of the controller, the OK status indicator displays the following sequence: flashing green > solid red > solid green.  
|               | • Logix Designer application goes offline.                                   
|               | • A dialog box indicates the store is in progress.                          |
| SD Card       | • On the front of the controller, the SD and OK status indicators flash green. 
|               | • The Status Display shows SAVE. See "Store a Project on page 17."          
|               | • Logix Designer application goes offline.                                  
|               | • A dialog box tells you that the store operation is in progress.           |

6. Click **OK**.

   When the store operation is finished, you remain offline.
Use a Memory Card Reader

Introduction

A sample controller project that reads and writes a memory card is available with the Logix Designer application. In the application, from the Help menu, choose Vendor Sample Projects to display a list of available sample projects.

Change Which Project Loads

A memory card can store multiple projects. By default, the controller loads the project that you most recently stored, according to the load options of that project.

To assign a project to load from the memory card, edit the Load.xml file on the card by following the steps that match the numbers in the illustration.

```xml
<?xml version="1.0" encoding="UTF-8" ?>
<CurrentApplication>
  <ControlFile>\Logix\CurrentApp\Rev_12_Project_2.xml</ControlFile>
</CurrentApplication>
```

<table>
<thead>
<tr>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
</tr>
<tr>
<td>2</td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td></td>
</tr>
</tbody>
</table>

Change the Load Parameters

When you store a project to a memory card, you define:

• When to load the project (On Power Up, On Corrupt Memory, User Initiated).
- What mode to set the controller (if the keyswitch is in REM and the Load mode is not User Initiated).

To assign a project to load from the memory card, edit the `Load.xml` file on the card by following the steps that match the numbers in the illustration.

```xml
<?xml version="1.0" encoding="UTF-8" ?>
<Controller>
  <ExecutiveLoadOption>
    <ExecutableFile>
      Logic\CurrentApp\Executive.bin
    </ExecutableFile>
  </ExecutiveLoadOption>
  <ProgramLoadOption>
    <ProgramLoadMode>CORRUPT_RAM</ProgramLoadMode>
    <LoadFile>
      Logic\CurrentApp\Rev_12_Project_2.psk
    </LoadFile>
  </ProgramLoadOption>
  <ControllerModeOption>
    <ControllerMode>RUN</ControllerMode>
  </ControllerModeOption>
</Controller>
```

### Description

<table>
<thead>
<tr>
<th></th>
<th>To change the load parameters for a project, use a text editor to open the XML file with the same name as the project.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Edit the Load Image option of the project.</td>
</tr>
<tr>
<td></td>
<td><strong>To set the Load Image option to:</strong></td>
</tr>
<tr>
<td></td>
<td>On Power Up</td>
</tr>
<tr>
<td></td>
<td>On Corrupt Memory</td>
</tr>
<tr>
<td></td>
<td>User Initiated</td>
</tr>
<tr>
<td>2</td>
<td>Edit the Load Mode option of the project (does not apply if the Load Image option is User Initiated).</td>
</tr>
<tr>
<td></td>
<td><strong>To set the Load Mode option to:</strong></td>
</tr>
<tr>
<td></td>
<td>Program (Remote Only)</td>
</tr>
<tr>
<td></td>
<td>Run (Remote Only)</td>
</tr>
</tbody>
</table>
Other Uses for a Memory Card

For these controllers, you can use the memory card to store data and controller projects.

- 1756 ControlLogix controllers, revision 13 and later
- 1756-L7x ControlLogix controllers, firmware revision 18 and later
- 1756 GuardLogix controllers, revision 18 and later
- 1769-L32E CompactLogix controllers, serial number S50QZ000 and later
- 1769-L35E CompactLogix controllers, serial number S50OR9GE and later
- CompactLogix 5370 controllers, revision 20 and later

Observe these examples:

- A PanelView terminal changes tag values in a controller project. If a controller loses power, and is not battery backed up, it loses the program running in the controller and the values changed by the PanelView terminal. Use the memory card and logic in the project to store tag values as they change. When the project reloads from the memory card, it can check the memory card for any saved tag values and reload those into the project.

- Store a collection of recipes on the memory card. To change a recipe, program the controller to read data for the new recipe from a memory card.

- Program the controller to write data logs at specific time intervals.

You can also use a memory card reader to read and write memory cards. This method writes tag values in binary. You can read the data with any text editor, but the data displays as the ASCII equivalent of the binary data.

For more information, see the sample projects available with the Logix Designer application. In the application, from the Help menu, choose Vendor Sample Projects to display a list of sample projects.

You can also see the 28539 Technical Note "Working with the CompactFlash File System on Logix5000 Controllers" from the MySupport Knowledgebase. Access this database by clicking the Knowledgebase link from http://www.rockwellautomation.com.
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In addition, we offer multiple support programs for installation, configuration, and troubleshooting. For more information, contact your local distributor or Rockwell Automation representative, or visit http://www.rockwellautomation.com/services/online-phone.

Installation assistance

If you experience a problem within the first 24 hours of installation, review the information that is contained in this manual. You can contact Customer Support for initial help in getting your product up and running.

<table>
<thead>
<tr>
<th>United States or Canada</th>
<th>1.440.646.3434</th>
</tr>
</thead>
<tbody>
<tr>
<td>Outside United States or Canada</td>
<td>Use the Worldwide Locator available at <a href="http://www.rockwellautomation.com/locations">http://www.rockwellautomation.com/locations</a>, or contact your local Rockwell Automation representative.</td>
</tr>
</tbody>
</table>

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Rockwell Automation tests all of its products to ensure that they are fully operational when shipped from the manufacturing facility. However, if your product is not functioning and needs to be returned, follow these procedures.

<table>
<thead>
<tr>
<th>United States</th>
<th>Contact your distributor. You must provide a Customer Support case number (call the phone number above to obtain one) to your distributor to complete the return process.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Outside United States</td>
<td>Please contact your local Rockwell Automation representative for the return procedure.</td>
</tr>
</tbody>
</table>

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www.rockwellautomation.com

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