



PowerFlex[®] 700S and 700H Spare Parts



ATTENTION: To avoid an electric shock hazard, verify that the voltage on the bus capacitors has discharged before performing any work on the drive. Measure the DC bus voltage at the DC+ & DC- terminals of the Power Terminal Block. The voltage must be zero.



ATTENTION: HOT surfaces can cause severe burns. **Do not** touch the heatsink surface during operation of the drive. After disconnecting power allow time for cooling.



ATTENTION: This drive contains **ESD** (Electrostatic Discharge) sensitive parts and assemblies. Static control precautions are required when installing, testing, servicing or repairing this assembly. Component damage may result if ESD control procedures are not followed. If you are not familiar with static control procedures, reference A-B publication 8000-4.5.2, “Guarding Against Electrostatic Damage” or any other applicable ESD protection handbook.



ATTENTION: The sheet metal cover and mounting screws on the ASIC Board located on the power structure are energized at (-) DC bus potential high voltage. Risk of electrical shock, injury, or death exists if someone comes in contact with the assembly.

Finding Specific Information

Installation information for this part can be found in the PowerFlex Hardware Service Manual which is written for the frame size of drive being serviced.

Consult the Rockwell Automation Literature Library web site to determine the proper Hardware Service Manual at:

www.rockwellautomation.com/literature

Rockwell Automation Support

Before you contact Rockwell Automation for technical assistance, we suggest you please review the troubleshooting information contained in the supporting product publications first (e.g. Hardware Service Manual, Installation Instructions, Programming Manual, etc.).

If the difficulty persists, call your local distributor or contact Rockwell Automation in one of the following ways:

Phone	United States/ Canada	1.262.512.8176 (7 AM - 6 PM CST) 1.440.646.5800 (24 hour paid support available through the TechConnect Support Program)
	Outside United States/Canada	You can access the phone number for your country via the Internet: Go to http://www.ab.com Click on <i>Support</i> (http://support.rockwellautomation.com/) Under <i>Contact Customer Support</i> , click on <i>Phone Support</i>
Internet	Go to http://www.ab.com/support/abdrives/	
E-mail	support@drives.ra.rockwell.com	

Be prepared to furnish the following information when you contact support:

- Product Catalog Number
- Product Serial Number
- Firmware Revision Level



www.rockwellautomation.com

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Asia Pacific: Rockwell Automation, Level 14, Core F, Cyberport 3, 100 Cyberport Road, Hong Kong, Tel: (852) 2887 4788, Fax: (852) 2508 1846