

## Installation Instructions

Original Instructions



**Allen-Bradley**

by ROCKWELL AUTOMATION

## Contact Operation

Catalog Numbers for Clockwise Operation as Supplied

802T-A3, 802X-A34, 802X-A37, 802XR-A3C7, 402XA-A3F7

Catalog Numbers for Counter-clockwise Operation as Supplied

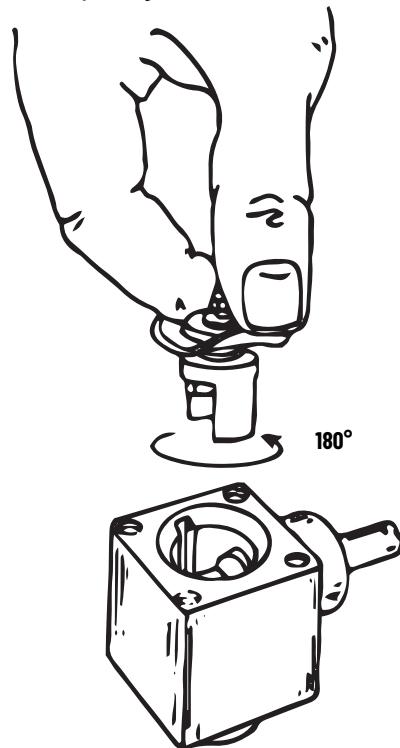
802T-A4, 802X-A44, 802X-A47, 802XR-A4C7, 802XR-A4F7



**WARNING:** To avoid electrical shock and/or unintended operation of equipment, disconnect all power to the limit switch and the controlled equipment before proceeding with any repair or adjustment of the limit switch.

1. Remove the operating head from the limit switch.
2. Shown in [Figure 1](#), hold the operating head with the plunger in the upright position, break the diaphragm seal, then pull out the plunger.
3. Rotate the plunger 180° and replace the plunger into the operating head.
4. Return the operating head to the limit switch.
5. Securely tighten the mounting screws to approximately 0.68 N•m (6 lb•in) of torque.

Figure 1 - Limit Switch Operating Head



## Waste Electrical and Electronic Equipment (WEEE)



At the end of life, this equipment should be collected separately from any unsorted municipal waste.

Rockwell Automation maintains current product environmental compliance information on its website at [rok.auto/pec](http://rok.auto/pec).

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