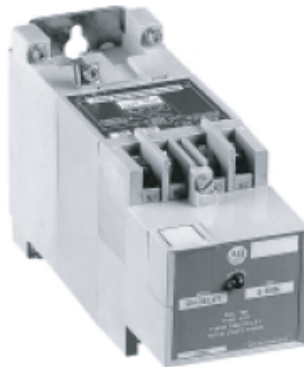




Bulletin 700 Type RTC Fixed Time Solid-State Timing Relays

Instruction Sheet



Important: Save these instructions for future reference.

Description

Bulletin 700 Type RTC Fixed Time timing relays are designed for applications where a specific time delay is required and inadvertent timing changes must be avoided. They offer the reliability and accuracy of solid-state timing along with the contact isolation of conventional electromechanical relays. The contacts are hermetically sealed in glass for reliability.

The time delay is factory set at the value stated on the nameplate. The operating mode is either On-Delay or Off-Delay, not convertible. Relays are supplied with up to two timed contacts and two instantaneous contacts.

The Normally Open (N.O.) and Normally Closed (N.C.) contacts are designed to be changed or added in the field. A relay can be easily modified to have any combination of N.O. and N.C. contacts, limited to two timed and two instantaneous contacts maximum.

Note: If (2) Normally Closed (N.C.) contact cartridges are required for the instantaneous positions of C5/C6 and C7/C8, they must **NOT** be field installed. Please order this contact configuration direct from the factory.

UL Listed

Bulletin 700 Type RTC relays are listed by Underwriters' Laboratories, Inc. for use in Class I, Division 2, Groups A, B, C, and D hazardous locations as defined by the National Electric Code.

Adding or Changing Contact Cartridges

Timers are supplied with two slots for timed contacts and two slots for instantaneous contacts. “Dummy” cartridges are placed in any unused cartridge slots to guard against entrance of foreign material.

Contact Cartridges		
Type	Color	Catalog Number
Normally Open	Gray	700-CRT5
Normally Closed	Orange	700-CRT6
Dummy	Black	700-CR9

The N.O. cartridges, N.C. cartridges, and dummy cartridges are removable and interchangeable using the same cartridges for both timed and instantaneous slots, with the exception of the N.C. cartridges in the instantaneous positions (reference Note on page 1). Use the following procedure:

ATTENTION



The glass envelopes in the N.O. and N.C. cartridges can be damaged if dropped or mishandled. Damaged cartridges must be replaced.

1. Disconnect all power from timer or timer panel.
2. Loosen the two front housing screws (See Figure 1.) until the housing slides back along the screws for approximately one inch. The screws are captive and will restrain the front housing to protect the circuit cable that connects to the timer base.
3. Remove the N.O. or N.C. contact or the dummy cartridge by lifting it out of the slot. A screwdriver is required to pry out the dummy cartridge.

ATTENTION

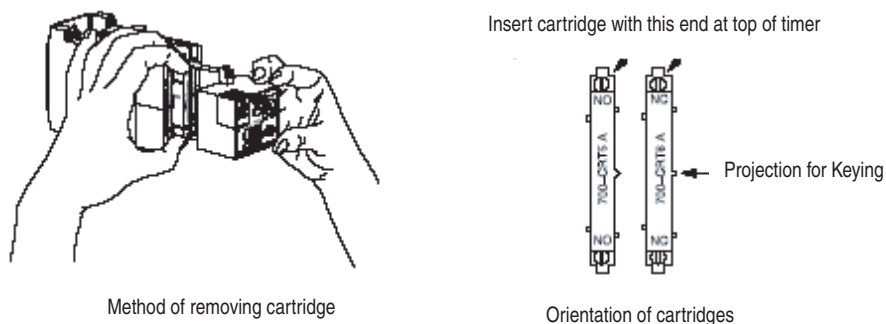


Be careful not to damage circuit table.

4. Insert the desired cartridge. The cartridges are keyed and must be inserted with correct orientation (See Figure 1.).
5. Slide front housing back down carefully to avoid cable damage. Tighten screws.

Adding or Changing Contact Cartridges (continued)

Figure 1. Removing and Orientation of Cartridges



Operation

Table 1 outlines timer operation in both the on-delay and off-delay modes. The red LED indicator on the front housing of the timer gives visual indication of timing, timed out, and reset or stable timer conditions. At certain settings, there may be a slight delay in the LED operation. The timing sequence is not affected by this delay.

Table 1 Timer Operation

Operating Mode	Power (Terminals L1-L2)	Voltage (Applied to Initiate Terminal P)	Timer Status	Red LED Indicator	Contact Cartridge Statue			
					Instantaneous		Timed	
					N.O	N.C	N.O	N.C
On-delay	On	No	Reset	Off	Open	Closed	Open	Closed
		Yes	Timing	Flashing	Closed	Open	Open	Closed
		Yes	Timed Out	On	Closed	Open	Closed	Open
	Off	No	Stable	Off	Open	Closed	Open	Closed
		Yes	Stable	Off	Closed	Open	Open	Closed
Off-delay	On	Yes	Reset	On	Closed	Open	Closed	Open
		No	Timing	Flashing	Open	Closed	Closed	Open
		No	Timed Out	Off	Open	Closed	Open	Closed
	Off	No	Stable	Off	Open	Closed	Open	Closed
		Yes	Stable	Off	Closed	Open	Open	Closed

Note: When the timer is energized or times out in the on-delay mode, an N.O. contact may close before an N.C. contact opens; this can occur because of inherent operating characteristics. Similarly, when the timer is de-energized or times out in the off-delay mode, an N.C. contact may close before an N.O. opens. Assured contact overlap or non-overlap cannot be provided in the same device.

Terminals

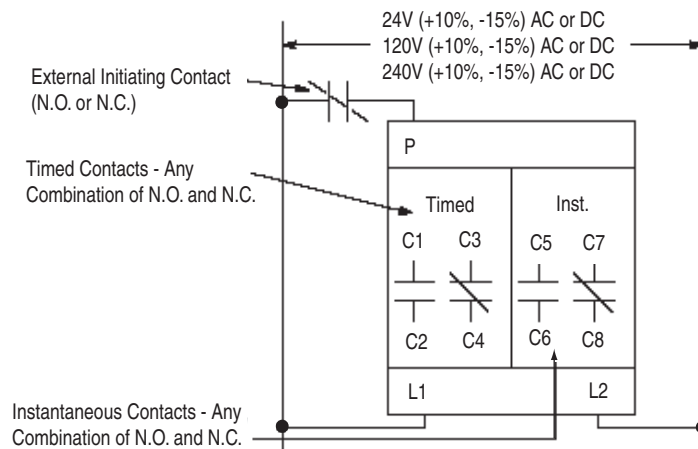
Terminal clamps are designed for solid or stranded copper wire (strip ends to 7.9mm [5/16"]). Use 7 - 8 lb.-in. of torque to tighten the terminal clamps. Wire size: (1) #18 AWG (.75mm²) minimum to (2) #12 AWG (14.0mm²) maximum.

Wiring

Make connections as shown in Figure 2. Power is applied continuously to terminals L1 and L2. Voltage applied and removed at initiating terminal P will operate the instantaneous contacts and initiate timing as indicated in Table 1.

Use insulated copper wire rated at 75°C (167°F) or higher.

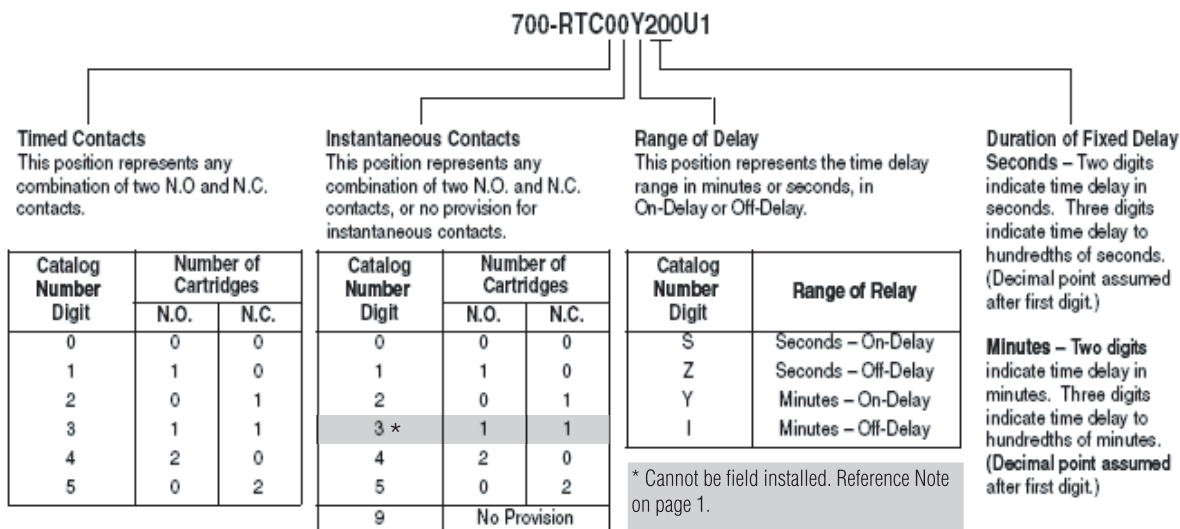
Figure 2 Timer Power and Initiate Circuit Connections



Available Fixed Timers

Standard timers are for 5, 10, 20, or 40 minutes in the On-Delay or Off-Delay mode, and are supplied without contact cartridges. Timers with other time delay values are available upon request from the factory. Minimum time is 0.5 seconds. Maximum time is 64 minutes. To order a non-standard time contact your local Allen-Bradley Distributor.

To order timers with contact cartridges, modify the Catalog Number as follows:



Examples: Catalog Number 700-RTC34Y200A1 is for a 20 minute On-Delay timer with 1 N.O. and 1 N.C. cartridge in the timed position and 2 N.O. cartridges in the instantaneous position.

Catalog Number 700-RTC42S1500A1 is for a 1.50 second On-Delay timer with 2 N.O. cartridges in the timed position and 1 N.C. cartridge in the instantaneous position.

Manual Actuator

Timer can be equipped with a manual actuator (Cat. No. 700–N7) which is used to energize the initiate circuit (Terminal P) manually using a separate voltage source, 24V and 120V AC/DC only. It can be easily installed in the field.

Specifications

Table 2 Voltage and Power Requirements

AC Voltage 50/60 Hz +10%, -15%	Total Power Required	Initiate Terminal P Power	Coil Code
24V AC	8VA	4VA	U24
110-120V AC	9VA	4VA	U1
220-240V AC	11VA	5VA	U2

DC Voltage +10%, -20%	Total Power Required	Initiate Terminal P Power	Coil Code
24V DC	10 W	5 W	U24
120V DC	11 W	5 W	U1
240V DC	12 W	5 W	U2

Time Delay: Fixed. Factory set at a value within $\pm 5\%$ of time stated on nameplate. Discrete times range from 0.1 seconds to 64 minutes, and can be specified by user. They are not field adjustable.

Repeat Accuracy: $\pm 1\%$ or ± 50 ms at constant voltage and temperature.

Reset Time: 25 milliseconds required.

Operating Mode: On-Delay and Off-Delay as state on nameplate. Not field convertible.

Temperature Range: -20°C to $+60^{\circ}\text{C}$ (-4°F to $+140^{\circ}\text{F}$)

For altitudes above 2000 meters (1.24 miles): -20°C to $+50^{\circ}\text{C}$ (-4°F to $+122^{\circ}\text{F}$). For CONTINUOUS DUTY and units placed close or next to each other (3 in a row), use -20°C to 45°C (-4°F to $+113^{\circ}\text{F}$) or circulate air around units.

Table 3 Contact Rating - NEMA B600, P300

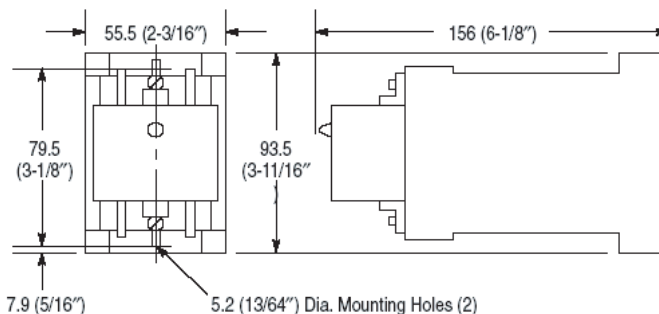
AC, 50/60 Hz - NEMA B600				DC - NEMA P300			
Maximum Volts	Amperes		Voltamperes		Maximum Volts	Amperes	Voltamperes
	Make	Break	Make	Break			
120	30	3.00	3600	360	125	1.1	138
240	15	1.50					
480	7.5	0.75					
600	6	0.60					
Continuous Current Rating: 5 Amps					Continuous Current Rating: 5 Amps		

Dimensions

These timing relays can be mounted directly on a panel or installed on Bulletin 700 Type MP mounting strips. Dimensions are shown below.

Mounting Dimensions

Dimensions in millimeters (inches). Dimensions are approximate and are not intended to be used for manufacturing purposes.



Enclosure Dimensions

124mm (4.88") x 195mm (7.69") x 178mm (7") deep (Cat. No. 700-N31).

Notes:

www.rockwellautomation.com

Power, Control and Information Solutions Headquarters

Americas: Rockwell Automation, 1201 South Second Street, Milwaukee, WI 53204 USA, Tel: (1) 414.382.2000, Fax: (1) 414.382.4444

Europe/Middle East/Africa: Rockwell Automation, Vorstlaan/Boulevard du Souverain 36, 1170 Brussels, Belgium, Tel: (32) 2 663 0600, Fax: (32) 2 663 0640

Asia Pacific: Rockwell Automation, Level 14, Core F, Cyberport 3, 100 Cyberport Road, Hong Kong, Tel: (852) 2887 4788, Fax: (852) 2508 1846