



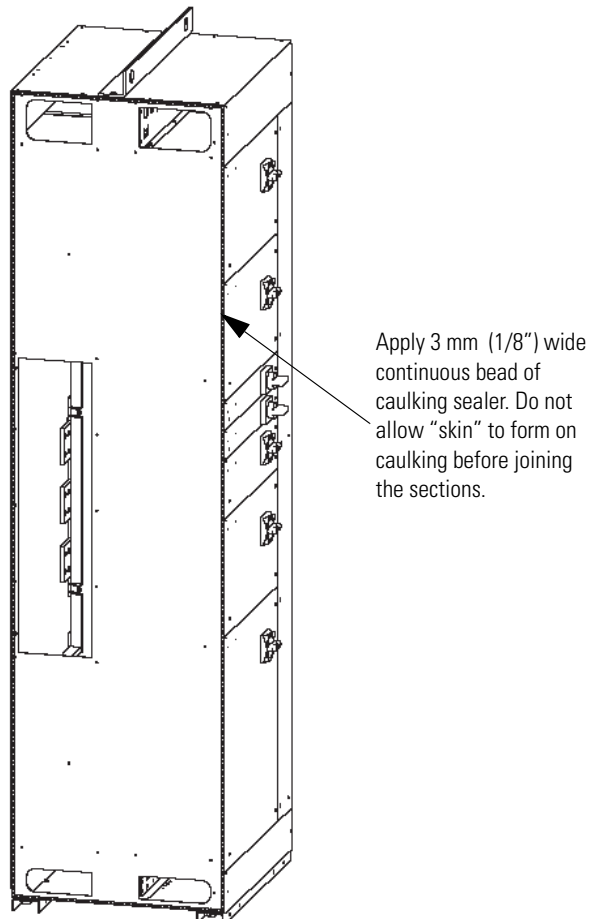
CENTERLINE[®] 2500 Motor Control Centers IP54 Sealing Instructions

For IP54 structures only

Procedure

1. Remove the tube of caulking (mastic) sealer from the splice kit. Cut the nozzle at the first notch, 3 mm (1/8") from the end.
2. Read the application directions on the tube. Apply a continuous bead of caulking, 3 mm (1/8") wide, around the outside edge of the sideplate of the fixed motor control center. See Figure 1.

Figure 1 Correct Application of Caulking



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