



# CENTERLINE 2100 Motor Control Center Doors and Units with Vertical Operating Handles

Bulletin Number 2100

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## About This Publication

Use these instructions to install CENTERLINE<sup>®</sup> 2100 Motor Control Center (MCC) units with vertical operating handles.



**ATTENTION:** All covers and doors must be in place before you apply power to the MCC units. If (MCC) units are removed, they must be replaced with the appropriate items such as units, doors, and unit support pans. If the unit is not replaced, the arc resistant rating does not apply.

## Important User Information

Read this document and the documents listed in the additional resources [page 11](#) section about installation, configuration, and operation of this equipment before you install, configure, operate, or maintain this product. Users are required to familiarize themselves with installation and wiring instructions in addition to requirements of all applicable codes, laws, and standards.

Activities including installation, adjustments, putting into service, use, assembly, disassembly, and maintenance are required to be carried out by suitably trained personnel in accordance with applicable code of practice.

If this equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.

In no event will Rockwell Automation, Inc. be responsible or liable for indirect or consequential damages resulting from the use or application of this equipment.

The examples and diagrams in this manual are included solely for illustrative purposes. Because of the many variables and requirements associated with any particular installation, Rockwell Automation, Inc. cannot assume responsibility or liability for actual use based on the examples and diagrams.

No patent liability is assumed by Rockwell Automation, Inc. with respect to use of information, circuits, equipment, or software described in this manual.

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Throughout this manual, when necessary, we use notes to make you aware of safety considerations.



**WARNING:** Identifies information about practices or circumstances that can cause an explosion in a hazardous environment, which may lead to personal injury or death, property damage, or economic loss.



**ATTENTION:** Identifies information about practices or circumstances that can lead to personal injury or death, property damage, or economic loss. Attentions help you identify a hazard, avoid a hazard, and recognize the consequence.

**IMPORTANT** Identifies information that is critical for successful application and understanding of the product.

Labels may also be on or inside the equipment to provide specific precautions.



**SHOCK HAZARD:** Labels may be on or inside the equipment, for example, a drive or motor, to alert people that dangerous voltage may be present.



**BURN HAZARD:** Labels may be on or inside the equipment, for example, a drive or motor, to alert people that surfaces may reach dangerous temperatures.

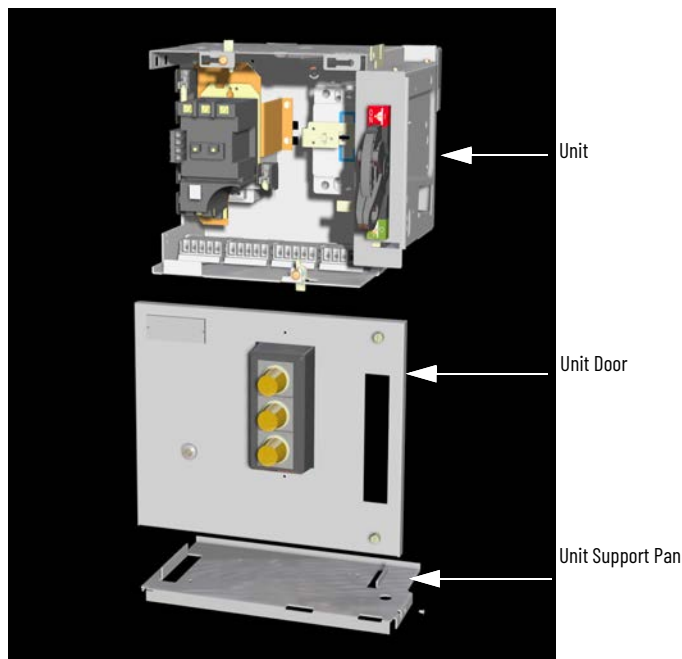


**ARC FLASH HAZARD:** Labels may be on or inside the equipment, for example, a motor control center, to alert people to potential Arc Flash. Arc Flash will cause severe injury or death. Wear proper Personal Protective Equipment (PPE). Follow ALL Regulatory requirements for safe work practices and for Personal Protective Equipment (PPE).

## Before You Begin

Follow this procedure before you begin installing your unit.

1. Remove all packaging material from the unit.
2. Read the unit installation instructions.
3. Familiarize yourself with the components of the unit.



4. Inspect the unit for any damage that could have been caused during shipment.
5. To verify proper operation, manually exercise all switches, control auxiliary switches, circuit breakers, their respective operators, unit interlocks, trip mechanisms (test by pushing the 'Push to Trip' button), and any other operating mechanisms.

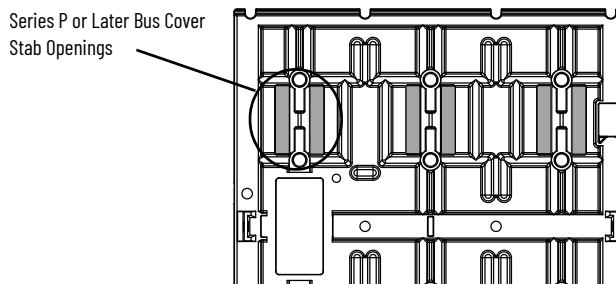
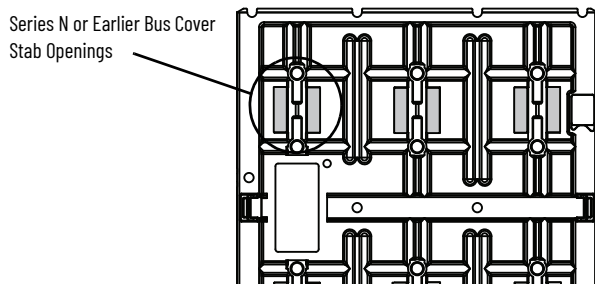
6. For SecureConnect™ units, verify that power stabs fully extend and retract.



**ATTENTION:** When you install units for CENTERLINE 2100 MCCs with ArcShield™ baffles, you must make sure that you are installing a unit that has the same arc resistance rating as the MCC that is being installed. Units that are not rated for 100 ms arc duration or device limited with bus ratings of 1600 A and above must not be installed in a section that is rated for 100 ms arc duration or device limited with bus ratings of 1600 A and above. If the incorrect units is installed, the arc resistant rating does not apply.



**ATTENTION:** SecureConnect units must be installed in Series P or later CENTERLINE 2100 MCCs. If you install a SecureConnect unit in a Series N or earlier MCC, you must have compatible bus covers installed. For more information, contact your local Allen-Bradley® distributor or Rockwell Automation sales representative.



## Required Tools

These tools are required for installation:

- Torque limiting screwdriver
- 5/16 in. and a 3/8 in. Torque limiting socket wrench, for installing ArcShield units
- 1/4 in. hex tool, for installing SecureConnect units
- Multi-meter with fine-point probes

## Ground the Unit

Follow this procedure to ground the unit.



**ATTENTION:** If this unit is installed in a series E...J section without a vertical plug-in ground bus, it is necessary to either install a vertical plug-in ground bus kit, (catalog number 2100H-GS1, 2100H-79U, or 2100H-79UT), or ground the unit to the structure ground bus. Follow NFPA 70E safety guidelines when working on energized equipment. To avoid personal injury and damage to the unit, be certain that the vertical operating handle is in the OFF/O position before proceeding.

1. Determine the minimum size of the grounding-conductor that is required from the following table.

Grounding Connector (minimum size #AWG)	Current Ratings (Amps)	Horsepower Rated Units (NEMA size)
10	0...60	1, 2
8	61...100	3
6	101...200	4
4	201...300	5
3	301...400	-

2. To ground the unit to the structure ground bus, attach a unit grounding conductor between the unit chassis and the structure ground bus. The size of the grounding connector is based on the unit current rating.

## Install the Unit Support Pan

Follow this procedure to install unit the support pan.

**IMPORTANT** The unit support pans above (or wireway pans for the topmost units in a section) and below the unit compartment must be in place before installing the unit.

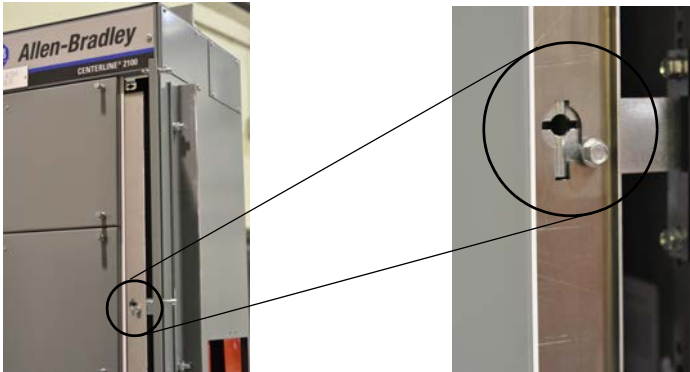


**ATTENTION:** All covers and doors must be in place before you apply power to the MCC. If units are removed, they must be replaced with the appropriate items, such as units, doors, and unit support pans.

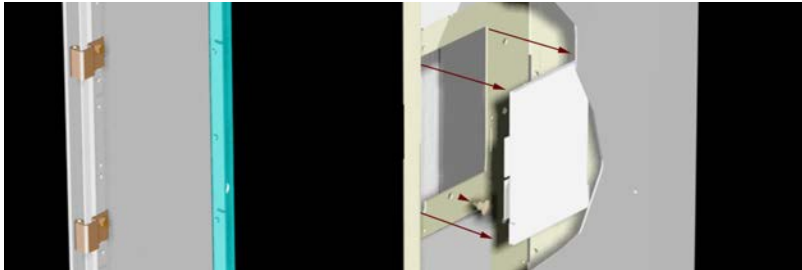


**ATTENTION:** If power sources are connected to the (MCC), use extreme caution when you insert units. All buses and the line sides of the inserted units are energized, and contact with these parts can cause injury and death. Follow NFPA 70E safety guidelines when working on energized equipment.

1. For ArcShield sections with 100 ms arc duration rating, and device limited with bus ratings of 1600 A and above, remove the vertical wireway baffle and set it aside for installation later.



2. If present, remove the isolation barrier from the vertical-wireway wall cutout.

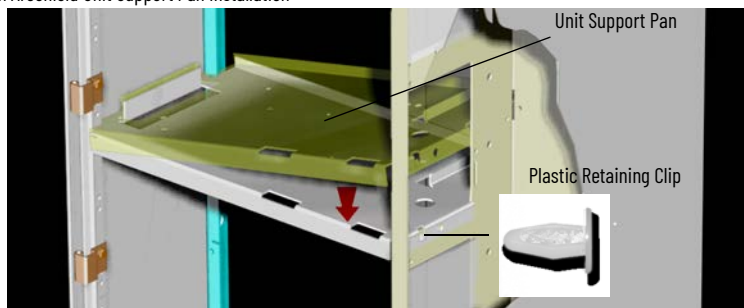


3. De-energize the unit in the space below where the unit support pan is to be installed.
4. Open the unit door above and below where the unit support pan will be installed.
5. Place the unit support pan into the unit space,
6. Hold the right side of the support pan approximately 4 in. (100 mm) higher than the left side.
7. Place the left front corner of the support pan into the slot on the front of the left sidesheet flange.
8. Place the left rear corner of the support pan into the slot of the left sidesheet C-channel.
9. Lower the right edge of the unit support pan into the vertical-wireway wall cutout, and press down firmly.

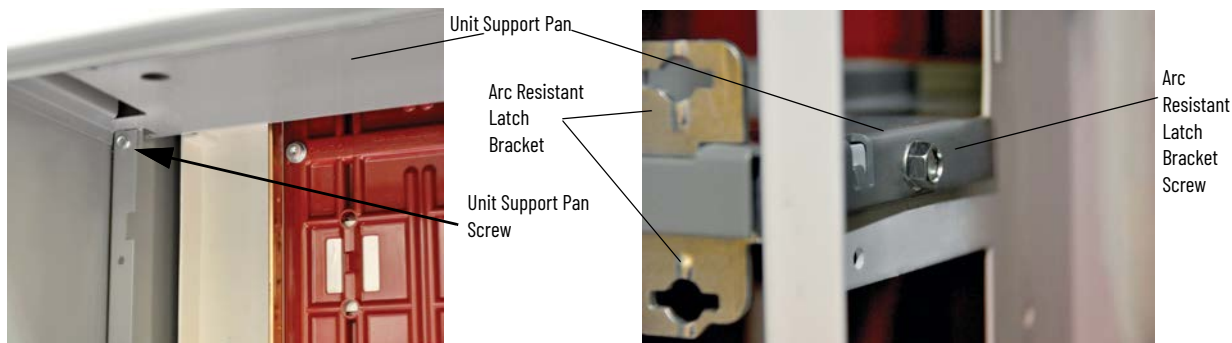
10. Secure the support pan.  
See the table for more instructions.

For	Follow This Step
Non ArcShield units	Insert the white plastic retaining-clip through the holes in the vertical wireway wall and unit support pan. Work from inside the vertical wireway as shown. See <a href="#">For Non ArcShield Unit Support Pan Installation</a> .
All ArcShield units	Insert a 1/4-20 self-tapping screw (supplied) through the mounting holes of the arc-resistant latch bracket. Using a 3/8 in. socket wrench, torque the self-tapping screws to 55lb in (6 N m). See <a href="#">For ArcShield Unit Support Pan Installation</a> .
ArcShield units with 100 ms arc duration rating, and device limited with bus ratings of 1600A and above	Insert a 10 32 self-tapping screw through the left rear corner of the support pan. Using a 5/16 in. socket wrench, tighten the self-tapping screw to a torque of 32 lb in (3.6 Nm).

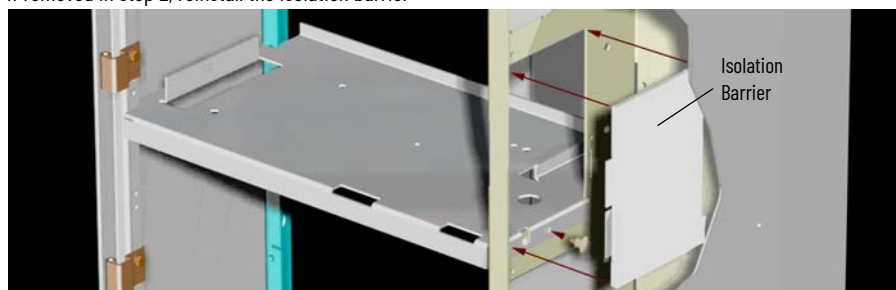
For Non ArcShield Unit Support Pan Installation



For ArcShield Unit Support Pan Installation



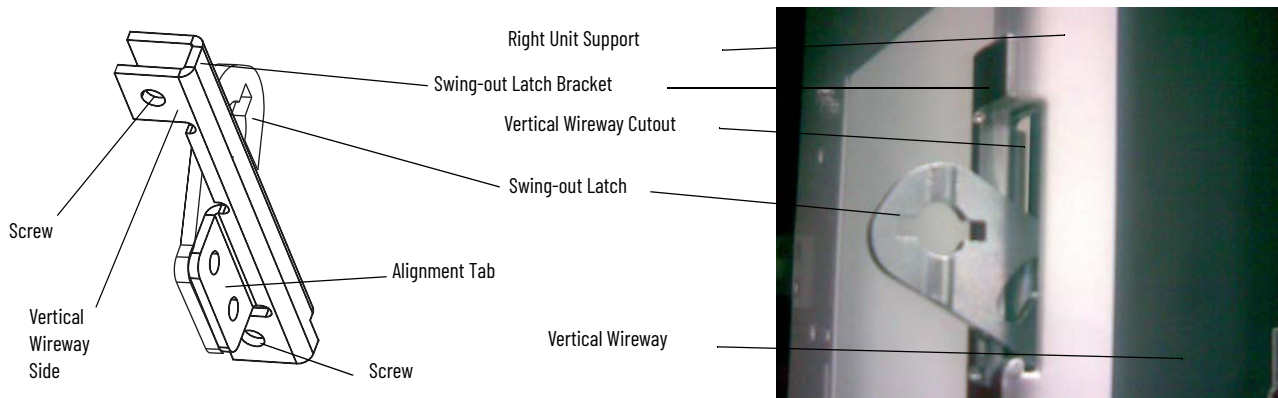
11. If removed in step 2, reinstall the isolation barrier



## Install the Swing-out Latch Brackets

Swing-out latch brackets are used on ArcShield units with 100 ms arc duration rating, and device limited with bus ratings of 1600 A and above, that have more than two latches (for example, in the middle latch position).

1. Working from the inside of the vertical wireway cutout, place the swing-out latch bracket on the back of the front flange of the right unit support.
2. Align the latch bracket with the slot in the right unit support so that the alignment tab of the bracket is resting on the bottom of the slot.
3. Working from the inside of the vertical wireway tighten the two 10-32 self-tapping screws to a torque of 32 lb•in (3.6 N•m) to secure the swing-out latch bracket to the right unit support.



## Install the Unit

Follow this procedure to install the unit.



**ATTENTION:** De-energize all units before installing or removing MCC units.

When you install or remove MCC units, de-energize, lockout, and tag-out all sources of power to the MCC. If the MCC units are installed has power that is applied to the main power bus, follow established electrical safety work practices. See the [NFPA 70E Standard for Electrical Safety in the Workplace](#).

Review your company safety lockout and tag-out procedure.

If power sources are connected to the MCC unit, use extreme caution when you insert units. All buses and the line sides of the inserted units are energized, and contact with these parts can cause injury or death.

All covers and doors must be in place before you apply power to the MCC. If units are removed, they must be replaced with the appropriate items, such as units, doors, and unit support pans.

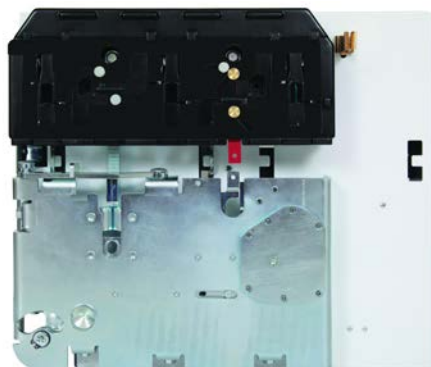


**ATTENTION:** Plug-in MCC units can be heavy and awkward to handle. If necessary, ask for help lifting the MCC unit or use a platform lift device. Use an assistant or a platform lift device to help you handle the unit.

1. Remove the protective caps from the stab openings or open the manual shutters if present (automatic shutters open as the units are inserted).
2. For SecureConnect units, make sure that the breaker handle is in the OFF position and that the power stabs are retracted.
  - a. If the stabs are not retracted, insert the 1/4 in. hex tool into the shaft port.
  - b. Rotate the wrench counter-clockwise to make sure that the stabs are retracted and the stab shutters are closed.



Shaft Port

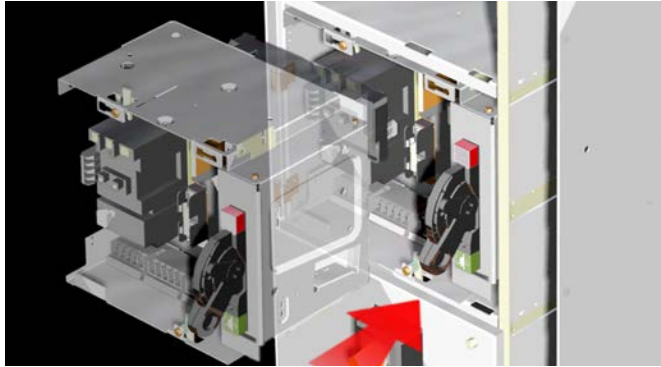


3. Reposition your hands as necessary to support the unit while you are installing the unit into the MCC.

4. For SecureConnect units: Place the unit on the unit support pan then slide it into the section until it is flush with the front of the structure.

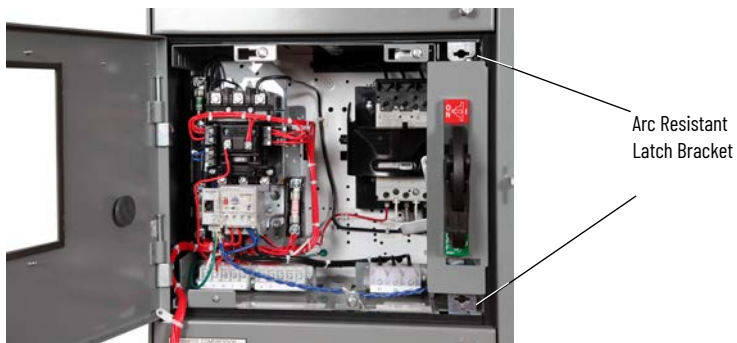
For all other units:

- a. Place the unit on the unit support pan.
- b. Slide the unit into the section until it is flush with the front of the structure.
- c. Connect the power stabs to the vertical bus.



**TIP** For the CENTERLINE 2100 MCC units with swing-out door latches, it is necessary to rotate the movable portion of the latch bracket to a vertical position to avoid interference when installing the unit.

**TIP** For the CENTERLINE 2100 MCC units with arc-resistant door latches, you can tilt the top of the unit slightly to the rear to avoid interference with the top arc resistant latch bracket. If you do not have enough clearance, loosen the latch bracket screw approximately two turns counter-clockwise to install the unit.

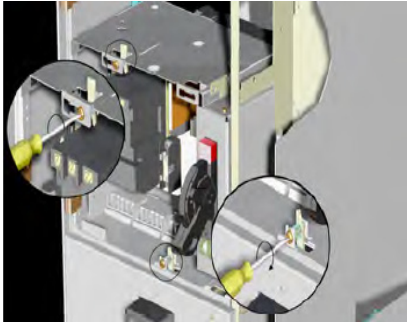


- For all units: Use a torque limiting screwdriver to tighten the screws on the top and bottom captive latches to 22 lb•in (2.5 N•m).  
Units that are 2.0 space factors or larger have two captive latches on the top of the unit and one on the bottom of the unit.  
All ArcShield sections with 100 ms arc duration rating, and device limited with bus ratings of 1600A and above, have two captive latches on the top of the unit and one on the bottom of the unit.

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**IMPORTANT** The top captive latch must be rotated to vertical and engaged behind the front flange of the unit support pan above the unit.  
The Bottom captive latch must be rotated to vertical and engage into the slot of the unit support pan as shown.

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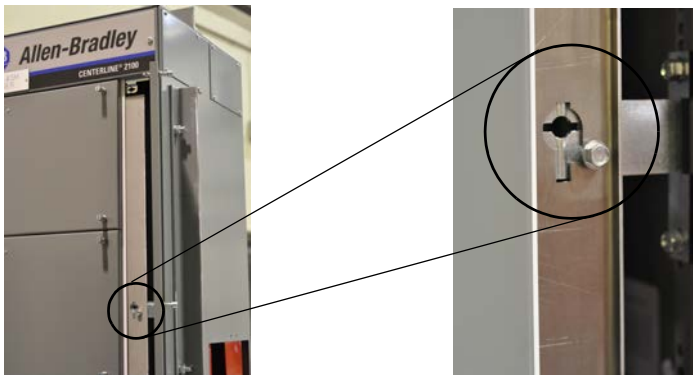
Unit support pan above the unit is not shown for clarity.

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**IMPORTANT** Be sure the handle to floor height limitation is 6.7 ft (2 m), as identified in NEC 2005 Article 404.8(A) and UL standard 845, for units in the topmost location of a vertical section.  
A unit operating-handle extender kit, catalog number 2100H-NE1, is available for any handles more than 6.7 ft (2 m) off the ground.

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- Install other cables or devices.
- For ArcShield sections with 100 ms arc duration rating, and device limited with bus ratings of 1600 A and above: Replace the vertical wireway baffle.



For SecureConnect units, engage the power stabs after installing the door. See [Extend the SecureConnect Unit Power Stabs on page 10](#).

## Install the Door

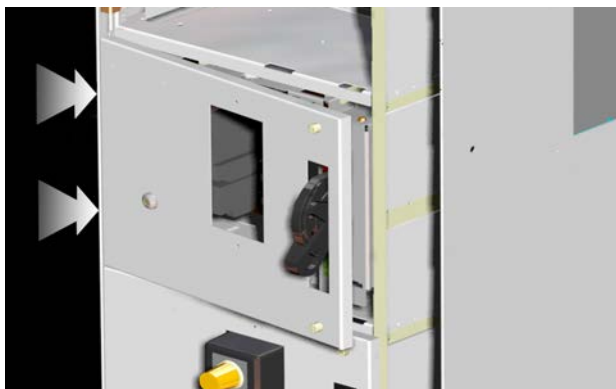
Follow this procedure to install the door.



**ATTENTION:** Doors that are not rated for 100 ms arc duration or Device Limited ArcShield cannot be installed in a section that is rated for 100 ms arc duration or Device Limited ArcShield. If the incorrect door is installed, the arc resistant rating does not apply.

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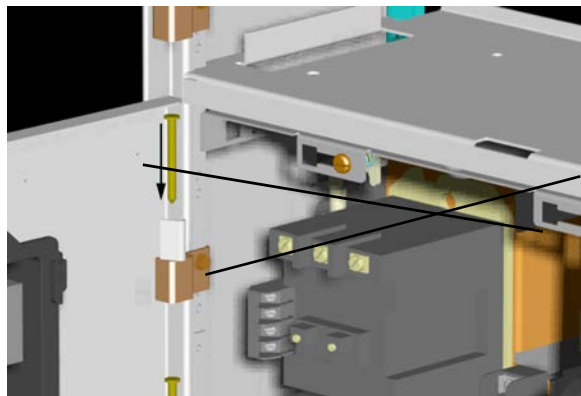
1. Position the door over the unit opening while holding the right side of the door slightly toward you and push in the left side until it is flush with the front of the structure.



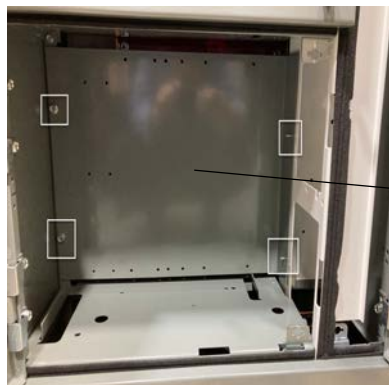
2. Swing the door open and slide each hinge pin through the door and structure hinges.

For Units With	Follow This Step
For units with a control station:	Slide the hinge pin through the tab on the control station wiring, then into the closest hinge.
ArcShield units with 100 ms arc duration rating	Two hinges are required for each hinge leaf. The upper hinge on each door must be removed from the structure to install/remove the uppermost hinge pin. Insert the hinge pin through the upper hinge, then through the hinge leaf and lower hinge. Install the upper hinge on the MCC structure with the 1/4-20 self-tapping screw that is provided and tighten to 55 lb•in (6 N•m) with a 3/8 in. socket wrench.

Hinge for Standard Units and ArcShield Units with Device Limited Rating



Hinge for ArcShield Units with 100 ms Arc Duration Rating

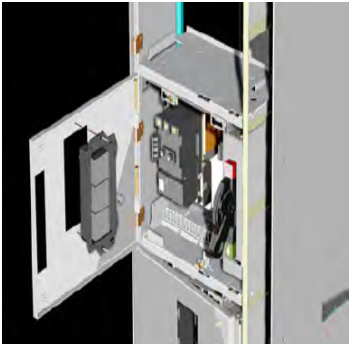


Isolation Plate



**ATTENTION:** For MCC units that are 600V, Device Limited, 1600A and above all: blank doors must have an isolation plate installed over the vertical bus support. Failure to do so will void the Arc Resistant rating. Please consult with Rockwell Automation for more information.

- If a control station is present, place it through the door cutout and tighten the captive screws.

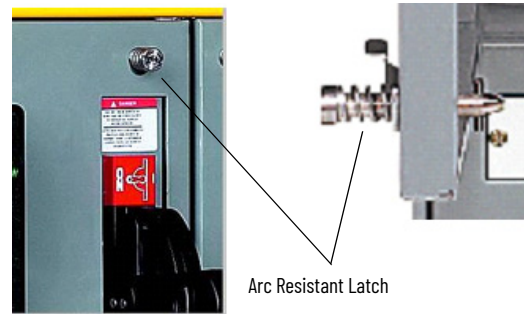


- If swing-out latch brackets are present, rotate the movable portion of the swing-out latch bracket in the counter-clockwise direction until it stops.
- Close the door and secure the latch.

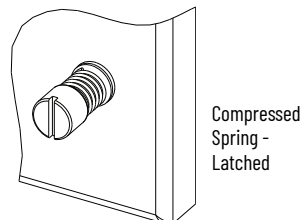
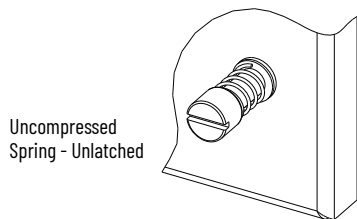
See MCC instructions, publication [2100-IN012](#), for more information on proper door latch orientations.

For	Follow This Step
Non-arc resistant latches	Turn each door latch 1/4 turn until the latch catches onto the unit support pan or structure and holds the door closed.
Units that are equipped with arc resistant door latches	Position the slot of the latch so that it is horizontal, then push in the latch and rotate 1/4 turn.

**TIP** Latches can require a screwdriver to open and close.



**TIP** When properly latched, the slots on the arc resistant latches are vertical and the latch springs are compressed. The spacing of the spring coils is decreased.

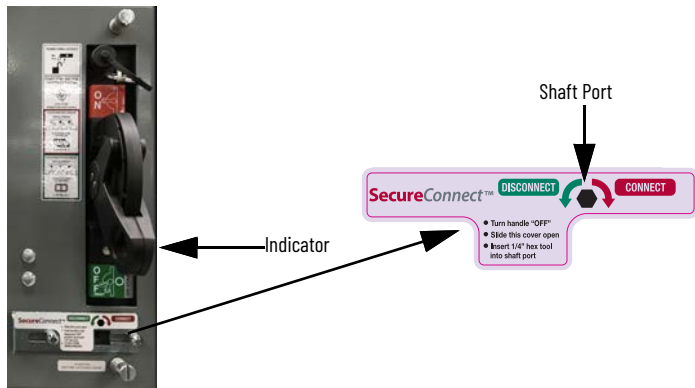


## Extend the SecureConnect Unit Power Stabs

Follow this procedure to extend the SecureConnect unit power stabs.

- Verify that the disconnect handle is in the OFF/0 position.
- Insert a 1/4 in. hex tool into shaft port then rotate the 1/4 in. hex tool clockwise.

The indicator next to the disconnect handle illuminates from green to red.



## Additional Resources

These documents contain additional information concerning related products from Rockwell Automation. You can view or download publications at [rok.auto/literature](http://rok.auto/literature).

Resource	Description
CENTERLINE 2100 Low Voltage Motor Control Centers Instruction Manual, publication <a href="#">2100-IN012</a>	Provides general instructions for MCC Units.
CENTERLINE 2100 Motor Control Center Units with Horizontal Operating Handles, publication <a href="#">2100-IN060</a>	Provides information on the installation of units with horizontal operating handles.
Safety Guidelines for the Application, Installation, and Maintenance of Solid-state Control Installation Instructions, publication <a href="#">SGI-1.1</a>	Provides safety guidelines for the application, installation, and maintenance of solid-state control.
Industrial Automation Wiring and Grounding Guidelines, publication <a href="#">I770-4.1</a>	Provides general guidelines for installing a Rockwell Automation® industrial system.
Product Certifications website, <a href="http://www.rockwellautomation.com/products/certification">http://www.rockwellautomation.com/products/certification</a>	Provides declarations of conformity, certificates, and other certification details.

## Notes:

### Rockwell Automation Support

Use these resources to access support information.

<b>Technical Support Center</b>	Find help with how-to videos, FAQs, chat, user forums, Knowledgebase, and product notification updates.	<a href="http://rok.auto/support">rok.auto/support</a>
<b>Local Technical Support Phone Numbers</b>	Locate the telephone number for your country.	<a href="http://rok.auto/phonesupport">rok.auto/phonesupport</a>
<b>Technical Documentation Center</b>	Quickly access and download technical specifications, installation instructions, and user manuals.	<a href="http://rok.auto/techdocs">rok.auto/techdocs</a>
<b>Literature Library</b>	Find installation instructions, manuals, brochures, and technical data publications.	<a href="http://rok.auto/literature">rok.auto/literature</a>
<b>Product Compatibility and Download Center (PCDC)</b>	Download firmware, associated files (such as AOP, EDS, and DTM), and access product release notes.	<a href="http://rok.auto/pcdc">rok.auto/pcdc</a>

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Your comments help us serve your documentation needs better. If you have any suggestions on how to improve our content, complete the form at [rok.auto/docfeedback](http://rok.auto/docfeedback).


### Waste Electrical and Electronic Equipment (WEEE)



At the end of life, this equipment should be collected separately from any unsorted municipal waste.

Rockwell Automation maintains current product environmental compliance information on its website at [rok.auto/pec](http://rok.auto/pec).

Rockwell Otomasyon Ticaret A.Ş. Kar Plaza İş Merkezi E Blok Kat:6 34752 İçerenköy, İstanbul, Tel: +90 (216) 5698400 EEE Yönetmeliğine Uygundur

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