

Installation Instructions

Original Instructions



Allen-Bradley

by ROCKWELL AUTOMATION

FLEX I/O EtherNet/IP Adapters

Catalog Numbers 1794-AENT, 1794-AENTK, Series B

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Summary of Changes

This publication contains the following new or updated information. This list includes substantive updates only and is not intended to reflect all changes.

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ATTENTION: Read this document and the documents listed in the Additional Resources section about installation, configuration and operation of this equipment before you install, configure, operate or maintain this product. Users are required to familiarize themselves with installation and wiring instructions in addition to requirements of all applicable codes, laws, and standards.

Activities including installation, adjustments, putting into service, use, assembly, disassembly, and maintenance are required to be carried out by suitably trained personnel in accordance with applicable code of practice. If this equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.

注意：在安装、配置、操作和维护本产品前，请阅读本文档以及“其他资源”部分列出的有关设备安装、配置和操作的相应文档。除了所有适用规范、法律和标准的相关要求之外，用户还必须熟悉安装和接线说明。

安装、调整、投运、使用、组装、拆卸和维护等各项操作必须由经过适当训练的专业人员按照适用的操作规范实施。

如果未按制造商指定的方式使用该设备，则可能会损害设备提供的保护。

ATENCIÓN: Antes de instalar, configurar, poner en funcionamiento o realizar el mantenimiento de este producto, lea este documento y los documentos listados en la sección Recursos adicionales acerca de la instalación, configuración y operación de este equipo. Los usuarios deben familiarizarse con las instrucciones de instalación y cableado y con los requisitos de todos los códigos, leyes y estándares vigentes.

El personal debidamente capacitado debe realizar las actividades relacionadas a la instalación, ajustes, puesta en servicio, uso, ensamblaje, desensamblaje y mantenimiento de conformidad con el código de práctica aplicable. Si este equipo se usa de una manera no especificada por el fabricante, la protección provista por el equipo puede resultar afectada.

ATENÇÃO: Leia este e os demais documentos sobre instalação, configuração e operação do equipamento que estão na seção Recursos adicionais antes de instalar, configurar, operar ou manter este produto. Os usuários devem se familiarizar com as instruções de instalação e fiação além das especificações para todos os códigos, leis e normas aplicáveis.

É necessário que as atividades, incluindo instalação, ajustes, colocação em serviço, utilização, montagem, desmontagem e manutenção sejam realizadas por pessoal qualificado e especializado, de acordo com o código de prática aplicável.

Caso este equipamento seja utilizado de maneira não estabelecida pelo fabricante, a proteção fornecida pelo equipamento pode ficar prejudicada.

ВНИМАНИЕ: Перед тем как устанавливать, настраивать, эксплуатировать или обслуживать данное оборудование, прочитайте этот документ и документы, перечисленные в разделе «Дополнительные ресурсы». В этих документах изложены сведения об установке, настройке и эксплуатации данного оборудования. Пользователи обязаны ознакомиться с инструкциями по установке и прокладке соединений, а также с требованиями всех применимых норм, законов и стандартов.

Все действия, включая установку, наладку, ввод в эксплуатацию, использование, сборку, разборку и техническое обслуживание, должны выполняться обученным персоналом в соответствии с применимыми нормами и правилами.

Если оборудование используется не предусмотренным производителем образом, защита оборудования может быть нарушена.

注意：本製品を設置、構成、稼動または保守する前に、本書および本機器の設置、設定、操作についての参考資料の該当箇所に記載されている文書に目を通してください。ユーザは、すべての該当する条例、法律、規格の要件に加えて、設置および配線の手順に習熟している必要があります。

設置調整、運転の開始、使用、組立て、解体、保守を含む諸作業は、該当する実施規則に従って訓練を受けた適切な作業員が実行する必要があります。

本機器が製造メーカーにより指定されていない方法で使用されている場合、機器により提供されている保護が損なわれる恐れがあります。

ACHTUNG: Lesen Sie dieses Dokument und die im Abschnitt „Weitere Informationen“ aufgeführten Dokumente, die Informationen zu Installation, Konfiguration und Bedienung dieses Produkts enthalten, bevor Sie dieses Produkt installieren, konfigurieren, bedienen oder warten. Anwender müssen sich neben den Bestimmungen aller anwendbaren Vorschriften, Gesetze und Normen zusätzlich mit den Installations- und Verdrahtungsanweisungen vertraut machen.

Arbeiten im Rahmen der Installation, Anpassung, Inbetriebnahme, Verwendung, Montage, Demontage oder Instandhaltung dürfen nur durch ausreichend geschulte Mitarbeiter und in Übereinstimmung mit den anwendbaren Ausführungsvorschriften vorgenommen werden.

Wenn das Gerät in einer Weise verwendet wird, die vom Hersteller nicht vorgesehen ist, kann die Schutzfunktion beeinträchtigt sein.

ATTENTION : Lisez ce document et les documents listés dans la section Ressources complémentaires relatifs à l'installation, la configuration et le fonctionnement de cet équipement avant d'installer, configurer, utiliser ou entretenir ce produit. Les utilisateurs doivent se familiariser avec les instructions d'installation et de câblage en plus des exigences relatives aux codes, lois et normes en vigueur. Les activités relatives à l'installation, le réglage, la mise en service, l'utilisation, l'assemblage, le démontage et l'entretien doivent être réalisées par des personnes formées selon le code de pratique en vigueur.

Si cet équipement est utilisé d'une façon qui n'a pas été définie par le fabricant, la protection fournie par l'équipement peut être compromise.

주의：본 제품 설치, 설정, 작동 또는 유지보수하기 전에 본 문서를 포함하여 설치, 설정 및 작동에 관한 참고 자료 섹션의 문서들을 반드시 읽고 숙지하십시오. 사용자는 모든 관련 규정, 법규 및 표준에서 요구하는 사항에 대해 반드시 설치 및 배선 지침을 숙지해야 합니다.

설치, 조정, 가동, 사용, 조립, 분해, 유지보수 등 모든 작업은 관련 규정에 따라 적절한 교육을 받은 사용자를 통해서만 수행해야 합니다.

본 장비를 제조사가 명시하지 않은 방법으로 사용하면 장비의 보호 기능이 손상될 수 있습니다.

ATTENZIONE Prima di installare, configurare ed utilizzare il prodotto, o effettuare interventi di manutenzione su di esso, leggere il presente documento ed i documenti elencati nella sezione "Altre risorse", riguardanti l'installazione, la configurazione ed il funzionamento dell'apparecchiatura. Gli utenti devono leggere e comprendere le istruzioni di installazione e cablaggio, oltre ai requisiti previsti dalle leggi, codici e standard applicabili.

Le attività come installazione, regolazioni, utilizzo, assemblaggio, disassemblaggio e manutenzione devono essere svolte da personale adeguatamente addestrato, nel rispetto delle procedure previste. Qualora l'apparecchio venga utilizzato con modalità diverse da quanto previsto dal produttore, la sua funzione di protezione potrebbe venire compromessa.

DIKKAT: Bu ürünün kurulumu, yapilandirilmasi, isletilmesi veya bakimi öncesinde bu dokümanı ve bu ekipmanın kurulumu, yapilandirilmasi ve isletimi ile ilgili ilave Kaynaklar bölümünde yer listelenmiş dokümanları okuyun. Kullanıcılar yürürlükteki tüm yönetmelikler, yasalar ve standartların gereksinimlerine ek olarak kurulum ve kablolama talimatlarını da öğrenmek zorundadır.

Kurulum, ayarlama, hizmete alma, kullanma, parçaları birleştirme, parçaları sökme ve bakım gibi aktiviteler sadece uygun eğitimleri almış kişiler tarafından yürürlükteki uygulama yönetmeliklerine uygun şekilde yapılabilir.

Bu ekipman üretici tarafından belirlenmiş amacın dışında kullanılırsa, ekipman tarafından sağlanan koruma bozulabilir.

注意事項：在安装、設定、操作或維護本產品前，請先閱讀此文件以及列於「其他資源」章節中有關安裝、設定與操作此設備的文件。使用者必須熟悉安裝和配線指示，並符合所有法規、法律和標準要求。

包括安裝、調整、交付使用、使用、組裝、拆卸和維護等動作都必須交由已經過適當訓練的人員進行，以符合適用的實作法規。

如果將設備用於非製造商指定的用途時，可能會造成設備所提供的保護功能受損。

POZOR: Než začnete instalovat, konfigurovat či provozovat tento výrobek nebo provádět jeho údržbu, přečtěte si tento dokument a dokumenty uvedené v části Dodatečné zdroje ohledně instalace, konfigurace a provozu tohoto zařízení. Uživatelé se musejí vedle požadavků všech relevantních vyhlásek, zákonů a norem nutně seznámit také s pokyny pro instalaci a elektrické zapojení.

Činnosti zahrnující instalaci, nastavení, uvedení do provozu, užívání, montáž, demontáž a údržbu musí vykonávat vhodné proškolený personál v souladu s příslušnými prováděcími předpisy.

Pokud se toto zařízení používá způsobem neodpovídajícím specifikaci výrobce, může být narušena ochrana, kterou toto zařízení poskytuje.

UWAGA: Przed instalacją, konfiguracją, użytkowaniem lub konserwacją tego produktu należy przeczytać niniejszy dokument oraz wszystkie dokumenty wymienione w sekcji Dodatkowe źródła omawiające instalację, konfigurację i procedury użytkowania tego urządzenia. Użytkownicy mają obowiązek zapoznać się z instrukcjami dotyczącymi instalacji oraz przewodowania, jak również z obowiązującymi kodeksami, prawem i normami.

Działania obejmujące instalację, regulację, przekazanie do użytkowania, użytkowanie, montaż, demontaż oraz konserwację muszą być wykonywane przez odpowiednio przeszkolony personel zgodnie z obowiązującym kodeksem postępowania.

Jeśli urządzenie jest użytkowane w sposób inny niż określony przez producenta, zabezpieczenie zapewniane przez urządzenie może zostać ograniczone.

OBST! Läs detta dokument samt dokumentet, som står listat i avsnittet Övriga resurser, om installation, konfiguration och drift av denna utrustning innan du installerar, konfigurerar eller börjar använda eller utföra underhållsarbete på produkten. Användare måste bekanta sig med instruktioner för installation och kabeldragning, förutom krav enligt gällande koder, lagar och standarder.

Åtgärder som installation, justering, service, användning, montering, demontering och underhållsarbete måste utföras av personal med lämplig utbildning enligt lämpligt bruk.

Om denna utrustning används på ett sätt som inte anges av tillverkaren kan det hända att utrustningens skyddsanordningar försätts ur funktion.

LET OP: Lees dit document en de documenten die genoemd worden in de paragraaf Aanvullende informatie over de installatie, configuratie en bediening van deze apparatuur voordat u dit product installeert, configureert, bedient of onderhoudt. Gebruikers moeten zich vertrouwd maken met de installatie en de bedradingsinstructies, naast de vereisten van alle toepasselijke regels, wetten en normen.

Activiteiten zoals het installeren, afstellen, in gebruik stellen, gebruiken, monteren, demonteren en het uitvoeren van onderhoud mogen uitsluitend worden uitgevoerd door hiervoor opgeleid personeel en in overeenstemming met de geldende praktijkregels.

Indien de apparatuur wordt gebruikt op een wijze die niet is gespecificeerd door de fabrikant, dan bestaat het gevaar dat de beveiliging van de apparatuur niet goed werkt.

Environment and Enclosure



ATTENTION: This equipment is intended for use in a Pollution Degree 2 industrial environment, in overvoltage Category II applications (as defined in EN/IEC 60664-1), at altitudes up to 2000 m (6562 ft) without derating.

This equipment is not intended for use in residential environments and may not provide adequate protection to radio communication services in such environments.

This equipment is supplied as open-type equipment for indoor use. It must be mounted within an enclosure that is suitably designed for those specific environmental conditions that will be present and appropriately designed to prevent personal injury resulting from accessibility to live parts. The enclosure must have suitable flame-retardant properties to prevent or minimize the spread of flame, complying with a flame spread rating of 5VA or be approved for the application if nonmetallic. The interior of the enclosure must be accessible only by the use of a tool. Subsequent sections of this publication may contain more information regarding specific enclosure type ratings that are required to comply with certain product safety certifications.

In addition to this publication, see the following:

- Industrial Automation Wiring and Grounding Guidelines, publication [1770-4.1](#), for additional installation requirements.
- NEMA Standard 250 and EN/IEC 60529, as applicable, for explanations of the degrees of protection provided by enclosures.



ATTENTION: Read this document and the documents listed in the Additional Resources section about installation, configuration, and operation of this equipment before you install, configure, operate, or maintain this product. Users are required to familiarize themselves with installation and wiring instructions in addition to the requirements of all applicable codes, laws, and standards.

Installation, adjustments, putting into service, use, assembly, disassembly, and maintenance are required to be carried out by suitably trained personnel in accordance with the applicable code of practice. In case of malfunction or damage, no attempts at repair should be made. The module should be returned to the manufacturer for repair. Do not dismantle the module.

North American Hazardous Location Approval

The Following Information Applies When Operating This Equipment In Hazardous Locations.	Informations sur l'utilisation de cet équipement en environnements dangereux.
<p>Products marked "CL I, DIV 2, GP A, B, C, D" are suitable for use in Class I Division 2 Groups A, B, C, D, Hazardous Locations and nonhazardous locations only. Each product is supplied with markings on the rating nameplate indicating the hazardous location temperature code. When combining products within a system, the most adverse temperature code (lowest "T" number) may be used to help determine the overall temperature code of the system. Combinations of equipment in your system are subject to investigation by the local Authority Having Jurisdiction at the time of installation.</p>	<p>Les produits marqués "CL I, DIV 2, GP A, B, C, D" ne conviennent qu'à une utilisation en environnements de Classe I Division 2 Groupes A, B, C, D dangereux et non dangereux. Chaque produit est livré avec des marquages sur sa plaque d'identification qui indiquent le code de température pour les environnements dangereux. Lorsque plusieurs produits sont combinés dans un système, le code de température le plus défavorable (code de température le plus faible) peut être utilisé pour déterminer le code de température global du système. Les combinaisons d'équipements dans le système sont sujettes à inspection par les autorités locales qualifiées au moment de l'installation.</p>
<div style="display: flex; align-items: center;"> <div> <p>WARNING: Explosion Hazard</p> <ul style="list-style-type: none"> • Do not disconnect equipment unless power has been removed or the area is known to be nonhazardous. • Do not disconnect connections to this equipment unless power has been removed or the area is known to be nonhazardous. Secure any external connections that mate to this equipment by using screws, sliding latches, threaded connectors, or other means provided with this product. • Substitution of components may impair suitability for Class I Division 2. </div> </div>	<div style="display: flex; align-items: center;"> <div> <p>AVERTISSEMENT: Risque d'Explosion</p> <ul style="list-style-type: none"> • Couper le courant ou s'assurer que l'environnement est classé non dangereux avant de débrancher l'équipement. • Couper le courant ou s'assurer que l'environnement est classé non dangereux avant de débrancher les connecteurs. Fixer tous les connecteurs externes reliés à cet équipement à l'aide de vis, loquets coulissants, connecteurs filetés ou autres moyens fournis avec ce produit. • La substitution de composants peut rendre cet équipement inadapté à une utilisation en environnement de Classe I Division 2. </div> </div>

UK and European Hazardous Location Approval

The following applies to products marked II 3 G:

- Are Equipment Group II, Equipment Category 3, and comply with the Essential Health and Safety Requirements relating to the design and construction of such equipment given in Schedule 1 of UKEX and Annex II of EU Directive 2014/34/EU. See the UKEX and EU Declaration of Conformity at [rok.auto/certifications](#) for details.
- The type of protection is Ex ec IIC T4 Gc according to EN IEC 60079-0:2018, EXPLOSIVE ATMOSPHERES - PART 0: EQUIPMENT - GENERAL REQUIREMENTS, Issue Date 07/2018 and EN IEC 60079-7:2015+A1:2018, Explosive atmospheres. Equipment protection by increased safety "e".
- Comply with Standard EN IEC 60079-0:2018, EXPLOSIVE ATMOSPHERES - PART 0: EQUIPMENT - GENERAL REQUIREMENTS, Issue Date 07/2018, EN IEC 60079-7:2015+A1:2018 Explosive atmospheres. Equipment protection by increased safety "e", reference certificate number DEMKO 14 ATEX 1342501X and UL22UKE2378X.
- Are intended for use in areas in which explosive atmospheres caused by gases, vapors, mists, or air are unlikely to occur, or are likely to occur only infrequently and for short periods. Such locations correspond to Zone 2 classification according to UKEX regulation 2016 No. 1107 and ATEX directive 2014/34/EU.
- May have catalog numbers followed by a "K" to indicate a conformal coating option.

IEC Hazardous Location Approval

The following applies to products with IECEx certification:

- Are intended for use in areas in which explosive atmospheres caused by gases, vapors, mists, or air are unlikely to occur, or are likely to occur only infrequently and for short periods. Such locations correspond to Zone 2 classification to IEC 60079-0.
- The type of protection is Ex ec IIC T4 Gc according to IEC 60079-0 and IEC 60079-7.
- Comply with Standards IEC 60079-0, Explosive atmospheres Part 0: Equipment - General requirements, Edition 7, Revision Date 2017, IEC 60079-7, 5.1 Edition revision date 2017, Explosive atmospheres - Part 7: Equipment protection by increased safety "e", reference IECEx certificate number IECEx UL 14.0066X.



WARNING: Special Conditions for Safe Use

- This equipment shall be mounted in an UKEX/ATEX/IECEx Zone 2 certified enclosure with a minimum ingress protection rating of at least IP54 (in accordance with EN/IEC 60079-0) and used in an environment of not more than Pollution Degree 2 (as defined in EN/IEC 60664-1) when applied in Zone 2 environments. The enclosure must be accessible only by the use of a tool.
- This equipment shall be used within its specified ratings defined by Rockwell Automation.
- Transient protection shall be provided that is set at a level not exceeding 140% of the peak-rated voltage value at the supply terminals to the equipment.
- This equipment must be used only with UKEX/ATEX/IECEx certified Rockwell Automation® backplanes.
- Secure any external connections that mate to this equipment by using screws, sliding latches, threaded connectors, or other means provided with this product.
- Do not disconnect equipment unless power has been removed or the area is known to be nonhazardous.
- Earthing is accomplished through mounting of modules on rail.

Electrical Safety Considerations



ATTENTION:

- Power to this equipment and all connected I/O must be supplied from a source compliant with the following:
 - SELV source approved to EN/IEC60950-1, EN/IEC61010-2-201 or EN/IEC62368-1 (ES1)⁽¹⁾
 - PELV source approved to EN/IEC60950-1, EN/IEC61010-2-201 or EN/IEC62368-1 (ES1)⁽¹⁾
- All wiring must comply with applicable electrical installation requirements (for example, N.E.C. article 501-4(b)).
- Wire conductor and insulation ratings shall support a minimum temperature rating of 85 °C (185 °F).

(1) A power source approved to a U.S.A. or Canadian version of the above listed standards is required for system approval in the U.S.A. or Canada.

Prevent Electrostatic Discharge



ATTENTION: This equipment is sensitive to electrostatic discharge, which can cause internal damage and affect normal operation. Follow these guidelines when you handle this equipment:

- Touch a grounded object to discharge potential static.
- Wear an approved grounding wriststrap.
- Do not touch connectors or pins on component boards.
- Do not touch circuit components inside the equipment.
- Use a static-safe workstation, if available.
- Store the equipment in appropriate static-safe packaging when not in use.



ATTENTION: Special Conditions for Safe Use

- This product is grounded through the DIN rail to chassis ground. Use zinc-plated chromate-passivated steel DIN rail to assure proper grounding. The use of other DIN rail materials (for example, aluminum or plastic) that can corrode, oxidize, or are poor conductors, can result in improper or intermittent grounding. Secure DIN rail to the mounting surface approximately every 200 mm (7.8 in.) and use end-anchors appropriately. Be sure to ground the DIN rail properly. See the Industrial Automation Wiring and Grounding Guidelines, publication [1770-4.1](#), for more information.
- Do not remove or replace a terminal base unit while power is applied. Interruption of the backplane can result in unintentional operation or machine motion.
- Do not remove or replace an adapter while power is applied. Interruption of the backplane can result in unintentional operation or machine motion.
- If this equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.
- To reduce susceptibility to noise, power analog modules and digital modules from separate power supplies.



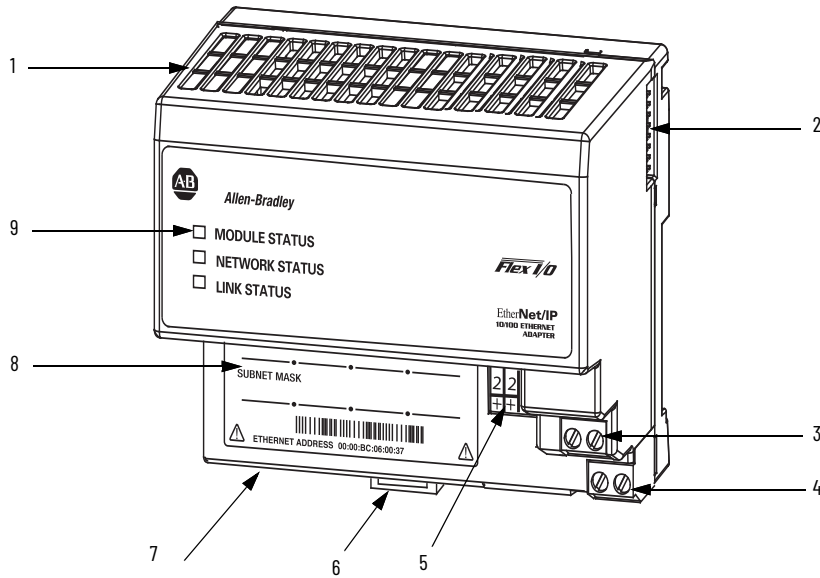
WARNING:

- If you insert or remove the module while backplane power is on, an electric arc can occur. This could cause an explosion in hazardous location installations. Be sure that power is removed or the area is nonhazardous before proceeding.
- If you connect or disconnect the communications cable with power applied to this module or any device on the network, an electric arc can occur. This could cause an explosion in hazardous location installations. Be sure that power is removed or the area is nonhazardous before proceeding.
- If you connect or disconnect wiring while the field side power is on, an electric arc can occur. This could cause an explosion in hazardous location installations. Be sure that power is removed or the area is nonhazardous before proceeding.
- When used in a Class I Division 2, hazardous location, this equipment must be mounted in a suitable enclosure with proper wiring method that complies with the governing electrical codes.
- For Class I Division 2 applications, use only Class I Division 2 listed or recognized accessories and modules approved for use within the FLEX™ I/O platform.

Overview

The FLEX I/O EtherNet/IP™ adapter with an RJ45 port facilitates data transfer across an EtherNet/IP network between FLEX I/O modules and a controller.

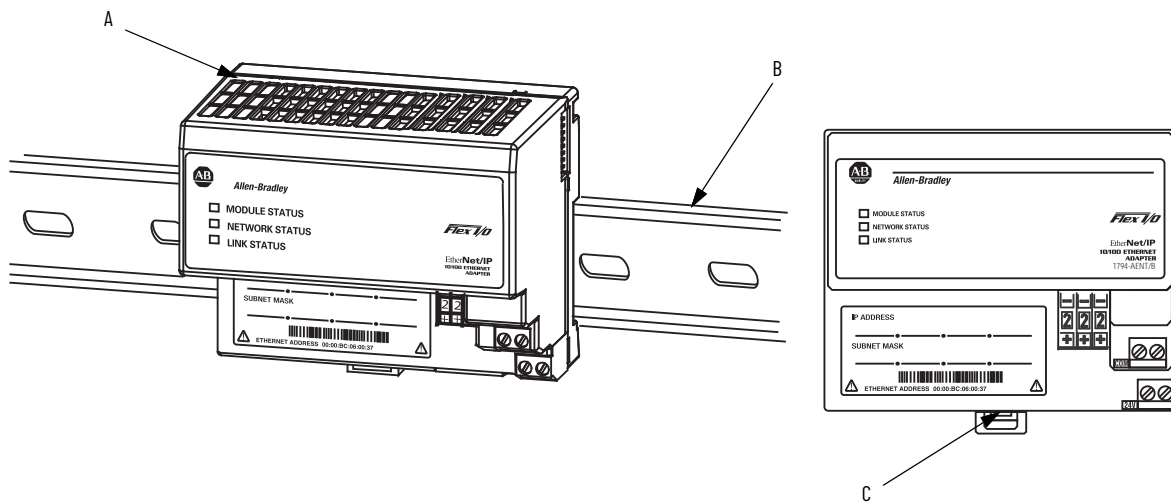
EtherNet/IP Adapter



Component Identification

	Description		Description
1	EtherNet/IP adapter	6	Adapter DIN rail locking tab
2	Flexbus connector	7	Network cable RJ45 connector (underside)
3	24V common connections	8	MAC ID label
4	24V DC connections	9	Status indicators
5	IP address switches		

Install Your Adapter



Mount the Adapter on a DIN Rail

Mount the adapter on the DIN rail before installing any terminal bases or I/O modules.

1. Hook the lip on the rear of the adapter (A) onto the top of the 35 x 7.5 mm (1.38 x 0.30 in.) DIN rail (B).
2. Rotate the adapter onto the rail.
3. Press the adapter down onto the DIN rail until flush.
4. The DIN rail locking tab (C) snaps into position and lock the adapter to the DIN rail.
5. If the adapter does not lock in place, use a screwdriver or similar device to move the locking tab down while pressing the adapter flush onto the DIN rail, then release the locking tab to lock the adapter in place.
6. If necessary, push up on the locking tab to lock the adapter to the rail.
7. Connect the adapter wiring. See [Connect Wiring on page 7](#).

Mount the Adapter on a Panel or Wall

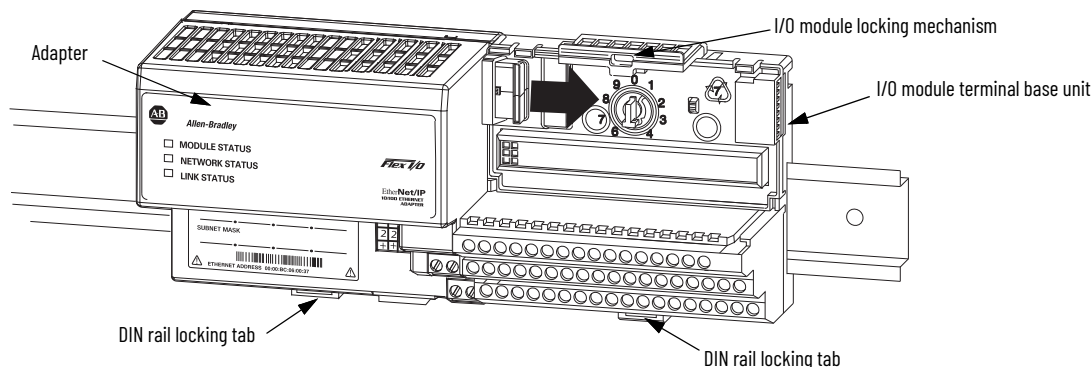
To mount the adapter on a panel or wall, see Panel Mounting Kit Cat. No. 1794-NM1/B Installation Instructions, publication [1794-IN135](#).

Mount or Replace the Adapter on an Existing System

1. Remove the Ethernet plug-in connector from the bottom of the adapter.
2. Disconnect any adapter wiring that is jumpered to the adjacent terminal base.
3. Disconnect any user power wiring connections to the adapter.
4. Using a screwdriver or similar tool, open the I/O module locking mechanism and remove the I/O module from the terminal base unit to which the adapter is attached.
5. Push the Flexbus connector toward the right side of the terminal base to unplug the backplane connection.

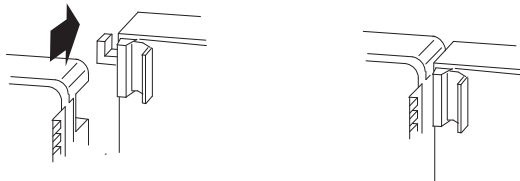


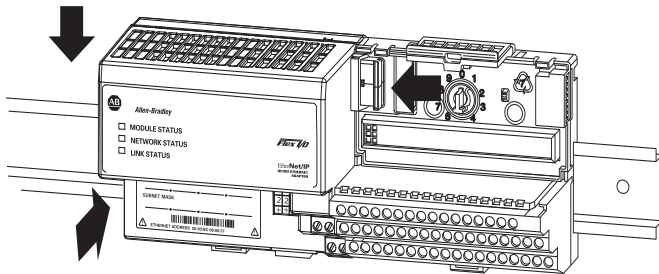
ATTENTION: Verify that the Flexbus connector is completely clear of the adapter. The slide must be completely to the right and the raised spot on the slide is visible.



6. Release the DIN rail locking tab and remove the adapter.

Before installing the new adapter, notice the notch on the right rear of the adapter. This notch accepts the hook on the terminal base unit. The notch is open at the bottom. The hook and adjacent connection point keep the terminal base and the adapter tight together, reducing the possibility of a break in communication over the backplane.

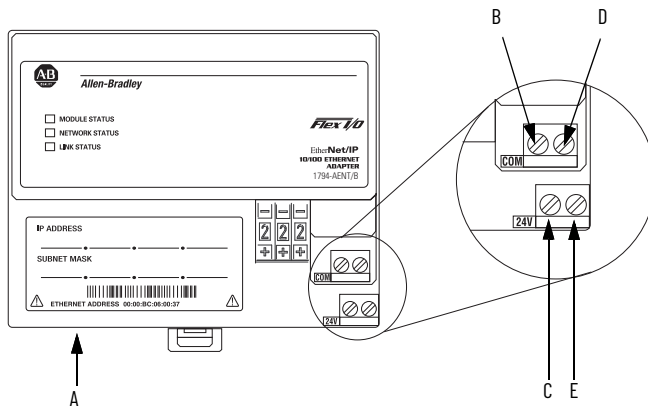




7. Push down and in simultaneously to lock the adapter to the DIN rail.
8. When the adapter is locked onto the DIN rail, gently push the Flexbus connector into the adapter to complete the backplane.
9. If the adapter does not lock in place, use a screwdriver or similar device to move the locking tab down while pressing the adapter flush onto the DIN rail, then release the locking tab to lock the adapter in place.

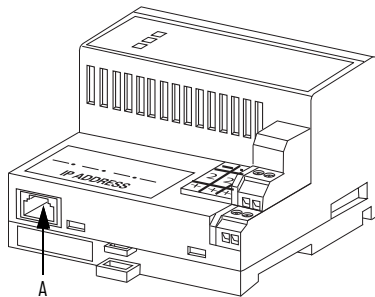
If necessary, push up on the locking tab to lock.
10. Reinstall the I/O module in the adjacent terminal base unit.

Connect Wiring



WARNING: If you connect or disconnect the communication cable with power applied to the adapter or any device on the network, an electric arc can occur. This could cause an explosion in hazardous location installations. Make sure that power is removed or the area is nonhazardous before proceeding.

1. Connect the Ethernet network cable to the RJ45 connector (A) on the underside of the adapter.



IMPORTANT We recommend connecting the module to the network via a 100 MB full-duplex switch, which reduces network collisions and lost packets, and increases bandwidth. For detailed Ethernet connection information, see the following publications:

- EtherNet/IP Performance and Application Guide, available at <https://www.odva.org>
- The recommendations are published at the Rockwell Automation technical support center in Knowledgebase article *Suggestions to Increase the Noise Immunity of the 1794-AENT FLEX I/O EtherNet/IP Adapter System, Document ID IN20767*. The technical support center is available at: rok.auto/knowledgebase.

2. Connect 24V common to the left side of the upper connector, terminal B.

IMPORTANT Do not wire more than 2 conductors on any single terminal. When connecting wiring, torque terminal screws B, C, D, and E to 0.8 N•m (7 lb•in).

3. Connect +24V DC input power to the left side of the lower connector, terminal C.
4. Use connectors D and E to pass 24V common (D) and 24V DC power (E) to the next module in the series.

Set the Network Address

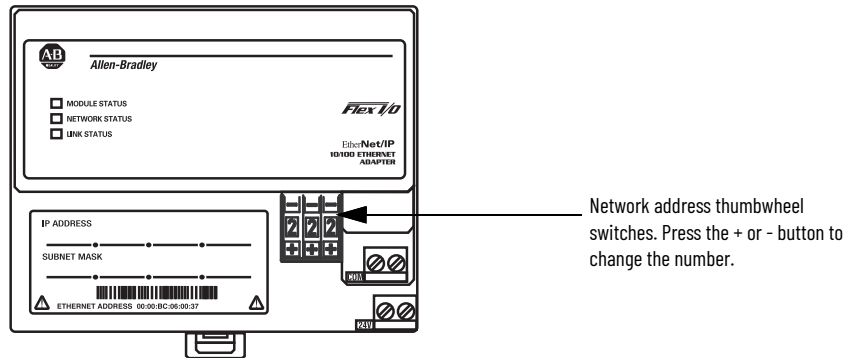
The adapter ships with the thumbwheel switches set to 999 and Dynamic Host Configuration Protocol (DHCP) enabled. Set the network Internet Protocol (IP) address in these ways:

- Use the thumbwheel switches on the module.
- Use a DHCP server, such as Rockwell Automation® BootP/DHCP.
- Retrieve the IP address (if previously set) from nonvolatile memory.

The adapter reads the thumbwheel switches first to determine if the switches are set to a valid number. Set the node address by using the three-position thumbwheel switches. Press the + or - button to change the number. Valid settings are 001...254.

When the switches are set to a valid number, the IP address of the adapter is 192.168.1.xxx (where xxx represents the number set on the switches). The subnet mask of the adapter is 255.255.255.0 and the gateway address is set to 0.0.0.0. The adapter does not have a host name assigned, or use any Domain Name System when using the thumbwheel settings.

Network Address Thumbwheel



If you set the switches to an invalid number (such as 000, or a value greater than 254), the adapter checks to see if you enabled DHCP.

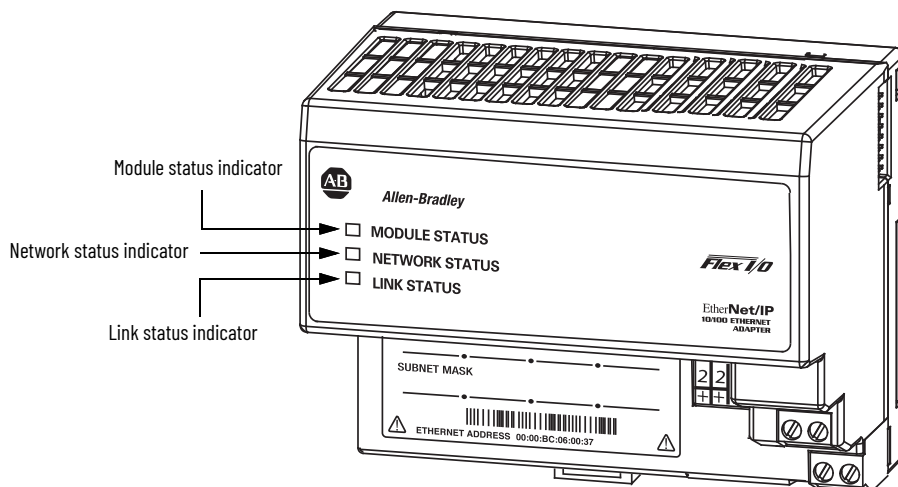
DHCP Enabled and Not Enabled	
If DHCP is	Then the adapter
Enabled	Asks for an address from a DHCP server. The DHCP server also assigns other Transport Control Protocol (TCP) parameters.
Not enabled	Uses the IP address (along with other TCP configurable parameters) stored in nonvolatile memory.

The switch value of 888 lets you reset all configuration parameters to the factory settings. This is useful in situations where you want to reuse a module that has an unknown configuration.

See EtherNet/IP Network Devices User Manual, publication [ENET-UM006](#), for more information.

Status Indicators

The faceplate of the FLEX I/O EtherNet/IP adapter is provided with three bicolor indicators.



Status Indicators

Indicator	Status	Description
Module status indicator	Off	The adapter does not have 24V DC power. Verify that power is being supplied to the adapter.
	Flashing green	The adapter is not configured. Configure the adapter.
	Green	The adapter is operating correctly. No action is required.
	Flashing red	Minor fault: <ul style="list-style-type: none"> A recoverable fault is detected. This is caused by an incorrect or inconsistent configuration. Check the configuration and reconfigure as needed.
	Red	Major fault: <ul style="list-style-type: none"> An unrecoverable fault is detected. Recycle power to the adapter. If the fault still exists, replace the adapter.
	Flashing red and green	The adapter is performing a power-up self-test. Wait until the test is complete.
Network status indicator	Off	The adapter is not powered or does not have an IP address. Verify that there is power and the adapter is correctly wired to the power supply. Make sure that the adapter is configured correctly.
	Flashing green	The adapter has obtained an IP address, but has no established connections.
	Green	The adapter has an IP address and at least one established CIP™ connection.
	Flashing red	One or more of the connections in which the adapter is the target have timed out.
	Red	The adapter has detected that its IP address is already in use. Configure the adapter with a unique IP address.
	Flashing red and green	The adapter is performing a power-up self-test.
Link status indicator	Off	No link exists. Verify the network cabling. Correct as necessary.
	Flashing/Steady green	Normal operation. No action is required: <ul style="list-style-type: none"> I/O is being transmitted or received. A link exists

Specifications

General Specifications

Attribute	Value
I/O capacity	8 modules
Input voltage rating, nom	24V DC
Input voltage range	19.2...31.2V DC (includes 5% AC ripple)
Communication rate	10/100 Mbps
Indicators	Module Status - Red/green Network Status - Red/green Link Status - Green
Flexbus output current, max	640 mA
Isolation voltage	50V continuous, basic insulation type Tested at 1000V AC for 60 s, power to Flexbus to Ethernet
Power consumption, max	550 mA, 440 mA @ 24V DC
Power dissipation, max	7.3 W @ 19.2V DC
Thermal dissipation	24.9 BTU/hr @ 19.2V DC
Ethernet connector	RJ45
Weight, approx.	179 g (6.31 oz)
Enclosure type rating	None (open-style)
North American temp code	T4A
UKEX/ATEX temp code	T4
IECEx temp code	T4
Power conductors, wire size	0.34...2.5 mm ² (22...12 AWG) stranded copper wire rated at 75 °C (167 °F) or higher, 1.2 mm (3/64 in.) insulation max
Wire category ⁽¹⁾	1 - On power ports 2 - On communications ports
Terminal screw torque	0.8 N•m (7 lb•in)

(1) Use this Conductor Category information for planning conductor routing as described in the appropriate System Level Installation Manual and see Industrial Automation Wiring and Grounding Guidelines, publication [1770-4.1](#), for more information.

Environmental Specifications

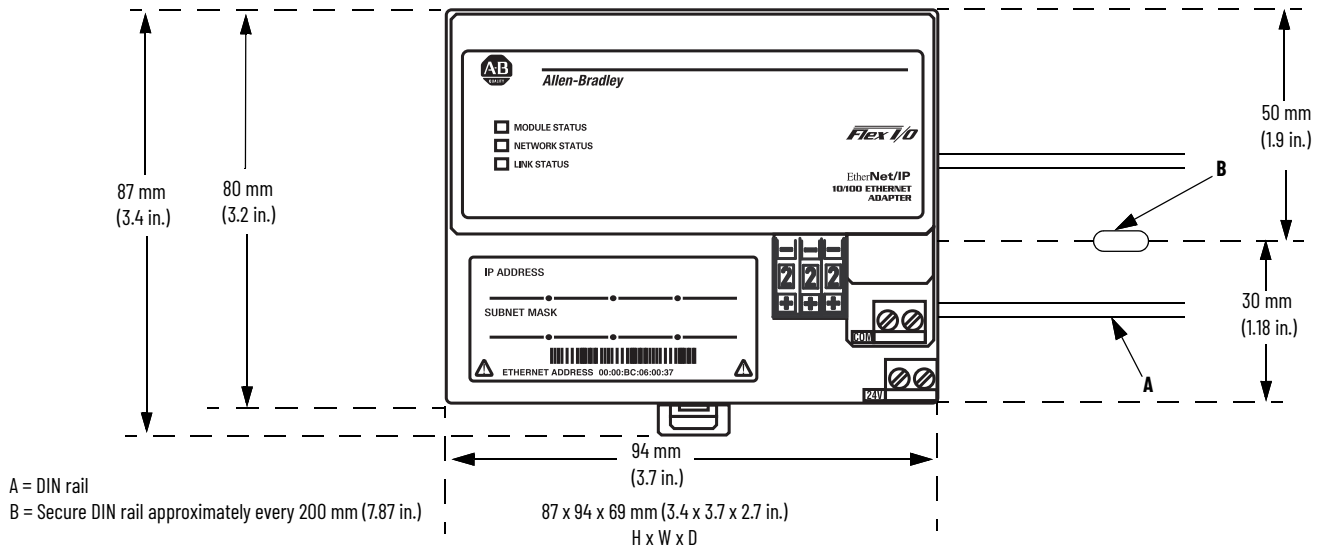
Attribute	Value
Temperature, operating	IEC 60068-2-1 (Test Ad, operating cold), IEC 60068-2-2 (Test Bd, operating dry heat), IEC 60068-2-14 (Test Nb, operating thermal shock): 0...55 °C (32...131 °F)
Temperature, surrounding air, max	55 °C (131 °F)
Temperature, nonoperating	IEC 60068-2-1 (Test Ab, unpackaged nonoperating cold), IEC 60068-2-2 (Test Bb, unpackaged nonoperating dry heat), IEC 60068-2-14 (Test Na, unpackaged nonoperating thermal shock): -40...+85 °C (-40...+185 °F)
Relative humidity	IEC 60068-2-30 (Test Db, unpackaged damp heat): 5...95% noncondensing
Vibration	IEC60068-2-6 (Test Fc, operating): 5 g @ 10...500 Hz
Shock, operating	IEC60068-2-27 (Test Ea, unpackaged shock): 30 g
Shock, nonoperating	IEC60068-2-27 (Test Ea, unpackaged shock): 50 g
Emissions	IEC 61000-6-4
ESD immunity	IEC 61000-4-2: 6 kV contact discharges 8 kV air discharges
Radiated RF immunity	IEC 61000-4-3: 10V/m with 1 kHz sine-wave 80% AM from 80...6000 MHz
EFT/B immunity	IEC 61000-4-4: ±4 kV at 5 kHz on power ports ±2 kV at 5 kHz on communication ports
Surge transient immunity	IEC 61000-4-5: ±1 kV line-line (DM) and ±2 kV line-earth (CM) on power ports ±2 kV line-earth (CM) on communication ports
Conducted RF immunity	IEC 61000-4-6: 10V rms with 1 kHz sine-wave 80% AM from 150 kHz...80 MHz

Certifications

Certifications (when product is marked) ⁽¹⁾	Value
c-UL-us	UL Listed Industrial Control Equipment, certified for US and Canada. See UL File E65584. UL Listed for Class I Division 2 Group A,B,C,D Hazardous Locations, certified for U.S. and Canada. See UL File E194810.
UK and CE	UK Statutory Instrument 2016 No. 1091 and European Union 2014/30/EU EMC Directive, compliant with: EN 61326-1; Meas./Control/Lab., Industrial Requirements EN 61000-6-2; Industrial Immunity EN 61131-2; Programmable Controllers EN 61000-6-4; Industrial Emissions UK Statutory Instrument 2012 No. 3032 and European Union 2011/65/EU RoHS, compliant with: EN 63000; Technical documentation
RCM	Australian Radiocommunications Act, compliant with: EN 61000-6-4; Industrial Emissions
Ex	UK Statutory Instrument 2016 No. 1107 and European Union 2014/34/EU ATEX Directive, compliant with: EN IEC 60079-0; General Requirements EN IEC 60079-7; Explosive Atmospheres, Protection "e" II 3 G Ex ec IIC T4 Gc DEMKO 14 ATEX 1342501X UL22UKEX2378X
IECEX	IECEX System, compliant with: IEC 60079-0; General Requirements IEC 60079-7; Explosive Atmospheres, Protection "e" Ex ec IIC T4 Gc IECEX UL 14.0066X
Morocco	Arrêté ministériel n° 6404-15 du 29 ramadan 1436
CCC	CNCA-C23-01 强制性产品认证实施规则 防爆电气 CNCA-C23-01 CCC Implementation Rule Explosion-Proof Electrical Products
KC	Korean Registration of Broadcasting and Communications Equipment, compliant with: Article 58-2 of Radio Waves Act, Clause 3

(1) See the Product Certification link at rok.auto/certifications for Declaration of Conformity, Certificates, and other certification details.

Mounting Dimensions



Additional Resources

For more information on the products that are described in this publication, use these resources. You can view or download publications at rok.auto/literature.

Resource	Description
FLEX I/O and FLEX I/O-XT Selection Guide, publication 1794-S6002	A description and overview of the 1794 series FLEX I/O and FLEX I/O-XT™ modules and compatible control platforms.
FLEX I/O Communication Adapters Specifications Technical Data, publication 1794-TD014	Technical specifications and certifications for FLEX I/O communication adapters.
EtherNet/IP Network Devices User Manual, publication ENET-UM006	Describes how to configure and use EtherNet/IP devices to communicate on the EtherNet/IP network.
Ethernet Reference Manual, publication ENET-RM002	Describes basic Ethernet concepts, infrastructure components, and infrastructure features.
Industrial Automation Wiring and Grounding Guidelines, publication 1770-4.1	Provides general guidelines for installing a Rockwell Automation industrial system.
Product Certifications website, rok.auto/certifications	Provides declarations of conformity, certificates, and other certification details.

Rockwell Automation Support

Use these resources to access support information.

Technical Support Center	Find help with how-to videos, FAQs, chat, user forums, Knowledgebase, and product notification updates.	rok.auto/support
Local Technical Support Phone Numbers	Locate the telephone number for your country.	rok.auto/phonesupport
Technical Documentation Center	Quickly access and download technical specifications, installation instructions, and user manuals.	rok.auto/techdocs
Literature Library	Find installation instructions, manuals, brochures, and technical data publications.	rok.auto/literature
Product Compatibility and Download Center (PCDC)	Download firmware, associated files (such as AOP, EDS, and DTM), and access product release notes.	rok.auto/pcdc

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Waste Electrical and Electronic Equipment (WEEE)



At the end of life, this equipment should be collected separately from any unsorted municipal waste.

Rockwell Automation maintains current product environmental compliance information on its website at rok.auto/pec.

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Publication 1794-IN082G-EN-P - June 2024 | Supersedes Publication 1794-IN082F-EN-P - October 2022

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