



CompactLogix 5370 L3 Controller

Catalog Numbers 1769-L30ER, 1769-L30ER-NSE, 1769-L30ERM, 1769-L30ERMK, 1769-L33ER, 1769-L33ERM, 1769-L33ERMK, 1769-L36ERM, 1769-L37ERM, 1769-L37ERMK, 1769-L38ERM, 1769-L38ERMK

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ATTENTION: Read this document and the documents listed in the Additional Resources section about installation, configuration and operation of this equipment before you install, configure, operate or maintain this product. Users are required to familiarize themselves with installation and wiring instructions in addition to requirements of all applicable codes, laws, and standards. Activities including installation, adjustments, putting into service, use, assembly, disassembly, and maintenance are required to be carried out by suitably trained personnel in accordance with applicable code of practice.

If this equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.

注意：在安装、配置、操作和维护本产品前，请阅读本文档以及“其他资源”部分列出的有关设备安装、配置和操作的相应文档。除了所有适用规范、法律和标准的相关要求之外，用户还必须熟悉安装和接线说明。

安装、调整、投运、使用、组装、拆卸和维护等各项操作必须由经过适当训练的专业人员按照适用的操作规范实施。

如果未按照制造商指定的方式使用该设备，则可能会损害设备提供的保护。

ATENCIÓN: Antes de instalar, configurar, poner en funcionamiento o realizar el mantenimiento de este producto, lea este documento y los documentos listados en la sección Recursos adicionales acerca de la instalación, configuración y operación de este equipo. Los usuarios deben familiarizarse con las instrucciones de instalación y cableado y con los requisitos de todos los códigos, leyes y estándares vigentes. El personal debidamente capacitado debe realizar las actividades relacionadas a la instalación, ajustes, puesta en servicio, uso, ensamblaje, desensamblaje y mantenimiento de conformidad con el código de práctica aplicable.

Si este equipo se usa de una manera no especificada por el fabricante, la protección provista por el equipo puede resultar afectada.

ATENÇÃO: Leia este e os demais documentos sobre instalação, configuração e operação do equipamento que estão na seção Recursos adicionais antes de instalar, configurar, operar ou manter este produto. Os usuários devem se familiarizar com as instruções de instalação e fiação além das especificações para todos os códigos, leis e normas aplicáveis.

É necessário que as atividades, incluindo instalação, ajustes, colocação em serviço, utilização, montagem, desmontagem e manutenção sejam realizadas por pessoal qualificado e especializado, de acordo com o código de prática aplicável.

Caso este equipamento seja utilizado de maneira não estabelecida pelo fabricante, a proteção fornecida pelo equipamento pode ficar prejudicada.

ВНИМАНИЕ: Перед тем как устанавливать, настраивать, эксплуатировать или обслуживать данное оборудование, прочтите этот документ и документы, перечисленные в разделе «Дополнительные ресурсы». В этих документах изложены сведения об установке, настройке и эксплуатации данного оборудования. Пользователи обязаны ознакомиться с инструкциями по установке и прокладке соединений, а также с требованиями всех применяемых норм, законов и стандартов.

Все действия, включая установку, наладку, ввод в эксплуатацию, использование, сборку, разборку и техническое обслуживание, должны выполняться обученным персоналом в соответствии с примененными нормами и правилами.

Если оборудование используется не предусмотренным производителем образом, защита оборудования может быть нарушена.

注意：本製品を設置、構成、稼動または保守する前に、本書および本機器の設置、設定、操作についての参考資料の該当箇所に記載されている文書に目を通してください。ユーザは、すべての該当する条例、法律、規格の要件に加えて、設置および配線の手順に習熟している必要があります。

設置調整、運転の開始、使用、組立て、解体、保守を含む諸作業は、該当する実施規則に従って訓練を受けた適切な作業員が実行する必要があります。本機器が製造メーカーにより指定されていない方法で使用されている場合、機器により提供されている保護が損なわれる恐れがあります。

ACHTUNG: Lesen Sie dieses Dokument und die im Abschnitt „Weitere Informationen“ aufgeführten Dokumente, die Informationen zu Installation, Konfiguration und Bedienung dieses Produkts enthalten, bevor Sie dieses Produkt installieren, konfigurieren, bedienen oder warten. Anwender müssen sich neben den Bestimmungen aller anwendbaren Vorschriften, Gesetze und Normen zusätzlich mit den Installations- und Verdrahtungsanweisungen vertraut machen.

Arbeiten im Rahmen der Installation, Anpassung, Inbetriebnahme, Verwendung, Montage, Demontage oder Instandhaltung dürfen nur durch ausreichend geschulte Mitarbeiter und in Übereinstimmung mit den anwendbaren Ausführungsvorschriften vorgenommen werden.

Wenn das Gerät in einer Weise verwendet wird, die vom Hersteller nicht vorgesehen ist, kann die Schutzfunktion beeinträchtigt sein.

ATTENTION : Lisez ce document et les documents listés dans la section Ressources complémentaires relatifs à l'installation, la configuration et le fonctionnement de cet équipement avant d'installer, configurer, utiliser ou entretenir ce produit. Les utilisateurs doivent se familiariser avec les instructions d'installation et de câblage en plus des exigences relatives aux codes, lois et normes en vigueur. Les activités relatives à l'installation, le réglage, la mise en service, l'utilisation, l'assemblage, le démontage et l'entretien doivent être réalisées par des personnes formées selon le code de pratique en vigueur. Si cet équipement est utilisé d'une façon qui n'a pas été définie par le fabricant, la protection fournie par l'équipement peut être compromise.

주의 : 본 제품 설치, 설정, 작동 또는 유지 보수하기 전에 본 문서를 포함하여 설치, 설정 및 작동에 관한 참고 자료 섹션의 문서들을 반드시 읽고 숙지하십시오. 사용자는 모든 관련 규정, 법규 및 표준에서 요구하는 사항에 대해 반드시 설치 및 배선 지침을 숙지해야 합니다.

설치, 조정, 가동, 사용, 조립, 분해, 유지보수 등 모든 작업은 관련 규정에 따라 적절한 교육을 받은 사용자를 통해서만 수행해야 합니다.

본 장비를 제조사가 명시하지 않은 방법으로 사용하면 장비의 보호 기능이 손상될 수 있습니다.

ATTENZIONE: Prima di installare, configurare ed utilizzare il prodotto, o effettuare interventi di manutenzione su di esso, leggere il presente documento ed i documenti elencati nella sezione "Altre risorse", riguardanti l'installazione, la configurazione ed il funzionamento dell'apparecchiatura. Gli utenti devono leggere e comprendere le istruzioni di installazione e cablaggio, oltre ai requisiti previsti dalle leggi, codici e standard applicabili.

Le attività come installazione, regolazioni, utilizzo, assemblaggio, disassemblaggio e manutenzione devono essere svolte da personale adeguatamente addestrato, nel rispetto delle procedure previste.

Qualora l'apparecchio venga utilizzato con modalità diverse da quanto previsto dal produttore, la sua funzione di protezione potrebbe venire compromessa.

DİKKAT: Bu ürünün kurulumu, yapılandırılması, işletilmesi veya bakımı öncesi bu dokümanı ve bu ekipmanın kurulumu, yapılandırılması ve işletimi ile ilgili ilave Kaynaklar bölümünde yer listelenmiş dokümları okunun. Kullanıcılar yürürlükteki tüm yönetmelikler, yasalar ve standartların gerekliliklerine ek olarak kurulum ve kablolu tıtalımları da öğrenmek zorundadır.

Kurulum, ayarlama, hizmete alma, kullanma, parçaları birleştirme, parçaları söküme ve bakım gibi aktiviteler sadece uygun eğitimleri almış kişiler tarafından yürürlükteki uygulama yönetmeliklerine uygun şekilde yapılabilir.

Bu ekipman üretici tarafından belirlenmiş amacın dışında kullanılırsa, ekipman tarafından sağlanan koruma bozulabilir.

注意事項：在安裝、設定、操作或維護本產品前，請先閱讀此文件以及列於「其他資源」章節中有關安裝、設定與操作此設備的文件。使用者必須熟悉安裝和配線指示，並符合所有法規、法律和標準要求。

包括安裝、調整、交付使用、使用、組裝、拆卸和維護等動作都必須交由已經過適當訓練的人員進行，以符合適用的實作法規。

如果將設備用於非製造商指定的用途時，可能會造成設備所提供的保護功能受損。

POZOR: Než začnete instalovat, konfigurovat či provozovat tento výrobek nebo provádět jeho údržbu, přečtěte si tento dokument a dokumenty uvedené v části Dodatečné zdroje ohledně instalace, konfigurace a provozu tohoto zařízení. Uživatelé se musejí vedle požadavků všech relevantních vyhlášek, zákonů a norem nutně seznámit také s pokyny pro instalaci a elektrické zapojení.

Cínnosti zahrnující instalaci, nastavení, uvedení do provozu, užívání, montáž, demontáž a údržbu musí vykonávat vhodně proskolený personál v souladu s příslušnými prováděcími předpisy.

Pokud se tento zařízení používá způsobem neodpovídajícím specifikaci výrobce, může být narušena ochrana, kterou tento zařízení poskytuje.

UWAGA: Przed instalacją, konfiguracją, użytkowaniem lub konserwacją tego produktu należy przeczytać niniejszy dokument oraz wszystkie dokumenty wymienione w sekcji Dodatkowe źródła omawiające instalację, konfigurację i procedury użytkowania tego urządzenia. Użytkownicy mają obowiązek zapoznać się z instrukcjami dotyczącymi instalacji oraz oprzewodowania, jak również z obowiązującymi kodeksami, prawem i normami.

Działania obejmujące instalację, regulację, przekazanie do użytkowania, użytkowanie, montaż, demontaż oraz konserwację muszą być wykonywane przez odpowiednio przeszkolony personel zgodnie z obowiązującym kodeksem postępowania.

Jeśli urządzenie jest użytkowane w sposób inny niż określony przez producenta, zabezpieczenie zapewniane przez urządzenie może zostać ograniczone.

OBS! Läs detta dokument samt dokumenten, som står listat i avsnittet Övriga resurser, om installation, konfigurerering och drift av denna utrustning innan du installerar, konfigurerar eller börjar använda eller utföra underhållsarbete på produkten. Användande måste bekanta sig med instruktioner för installation och kabeldragning, förutom krav enligt gällande koder, lagar och standarder.

Ätgärder som installation, justering, service, användning, montering, demontering och underhållsarbete måste utföras av personal med lämplig utbildning enligt lämpligt bruk.

Om denna utrustning används på ett sätt som inte anges av tillverkaren kan det hända att utrustningens skyddsanordningar försäts ur funktion.

LET OP: Lees dit document en de documenten die genoemd worden in de paragraaf Aanvullende informatie over de installatie, configuratie en bediening van deze apparatuur voordat u dit product installeert, configureert, bedient of onderhoudt. Gebruikers moeten zich vertrouwd maken met de installatie en de bedradingsspecificaties, naast de vereisten van alle toepasselijke regels, wetten en normen.

Activiteiten zoals het installeren, afstellen, in gebruik stellen, gebruiken, monteren, demonteren en het uitvoeren van onderhoud mogen uitsluitend worden uitgevoerd door hiervoor opgeleid personeel en in overeenstemming met de geldende praktijkregels.

Indien de apparatuur wordt gebruikt op een wijze die niet is gespecificeerd door de fabrikant, dan bestaat het gevaar dat de beveiliging van de apparatuur niet goed werkt.

**ATTENTION:**

- Before installing, configuring, operating, or maintaining this product, read this document and the documents listed in the Additional Resources section for installing, configuring, or operating equipment. Users should familiarize themselves with installation and wiring instructions] requirements of all applicable codes, laws, and standards.
- Installation, adjustments, putting into service, use, assembly, disassembly, and maintenance shall be carried out by suitably trained personnel in accordance with applicable code of practice. In case of malfunction or damage, no attempts at repair should be made. The module should be returned to the manufacturer for repair. Do not dismantle the module.
- If this equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.
- For CompactLogix™ 5370 L3 controllers, this equipment is certified for use only within the surrounding air temperature range of 0...60 °C (32...140 °F). The equipment must not be used outside of this range.

IMPORTANT

Any illustrations, charts, sample programs, and layout examples shown in this publication are intended solely for the purposes of example. Since there are many variables and requirements associated with any particular installation, Rockwell Automation does not assume responsibility or liability for actual use based upon the examples shown in this publication.

North American Hazardous Location Approval

The following information applies when operating this equipment in hazardous locations:

Products marked “CL I, DIV 2, GP A, B, C, D” are suitable for use in Class I Division 2 Groups A, B, C, D, Hazardous Locations and nonhazardous locations only. Each product is supplied with markings on the rating nameplate indicating the hazardous location temperature code. When combining products within a system, the most adverse temperature code (lowest “T” number) may be used to help determine the overall temperature code of the system. Combinations of equipment in your system are subject to investigation by the local authority having jurisdiction at the time of installation.

**WARNING: EXPLOSION HAZARD**

- Do not disconnect equipment unless power has been removed or the area is known to be nonhazardous.
- Do not disconnect connections to this equipment unless power has been removed or the area is known to be nonhazardous. Secure any external connections that mate to this equipment by using screws, sliding latches, threaded connectors, or other means provided with this product.
- Substitution of components may impair suitability for Class I, Division 2.
- If this product contains batteries, they must be changed only in an area known to be nonhazardous.

Informations sur l'utilisation de cet équipement en environnements dangereux:

Les produits marqués “CL I, DIV 2, GP A, B, C, D” ne conviennent qu'à une utilisation en environnements de Classe I Division 2 Groupes A, B, C, D dangereux et non dangereux. Chaque produit est livré avec des marquages sur sa plaque d'identification qui indiquent le code de température pour les environnements dangereux. Lorsque plusieurs produits sont combinés dans un système, le code de température le plus défavorable (code de température le plus faible) peut être utilisé pour déterminer le code de température global du système. Les combinaisons d'équipements dans le système sont sujettes à inspection par les autorités locales qualifiées au moment de l'installation

**AVERTISSEMENT: RISQUE D'EXPLOSION**

- Couper le courant ou s'assurer que l'environnement est classé non dangereux avant de débrancher l'équipement.
- Couper le courant ou s'assurer que l'environnement est classé non dangereux avant de débrancher les connecteurs. Fixer tous les connecteurs externes reliés à cet équipement à l'aide de vis, loquets coulissants, connecteurs filetés ou autres moyens fournis avec ce produit.
- La substitution de composants peut rendre cet équipement inadapté à une utilisation en environnement de Classe I, Division 2.
- S'assurer que l'environnement est classé non dangereux avant de changer les piles.

European Hazardous Location Approval

The following applies when the product bears the Ex Marking.

This equipment is intended for use in potentially explosive atmospheres as defined by European Union Directive 2014/34/EU and has been found to comply with the Essential Health and Safety Requirements relating to the design and construction of Category 3 equipment intended for use in Zone 2 potentially explosive atmospheres, given in Annex II to this Directive.

Compliance with the Essential Health and Safety Requirements has been assured by compliance with EN 60079-15 and EN 60079-0.



ATTENTION: This equipment is not resistant to sunlight or other sources of UV radiation.



WARNING:

- This equipment must be installed in an enclosure providing at least IP54 protection when applied in Zone 2 environments.
 - This equipment must be used within its specified ratings defined by Rockwell Automation.
 - Provision must be made to prevent the rated voltage from being exceeded by transient disturbances of more than 40% when applied in Zone 2 environments.
 - Secure any external connections that mate to this equipment by using screws, sliding latches, threaded connectors, or other means provided with this product.
 - Do not disconnect equipment unless power has been removed or the area is known to be nonhazardous.
 - Enclosure must be marked with the following: "Warning - Do not open when energized." After installation of equipment into the enclosure, access to termination compartments must be dimensioned so that conductors can be readily connected.
-

Environment and Enclosure



ATTENTION: This equipment is intended for use in a Pollution Degree 2 industrial environment, in overvoltage Category II applications (as defined in IEC 60664-1), at altitudes up to 2000 m (6562 ft) without derating.

This equipment is considered Group 1, Class A industrial equipment according to IEC/CISPR 11. Without appropriate precautions, there may be difficulties with electromagnetic compatibility in residential and other environments due to conducted and radiated disturbances.

This equipment is supplied as open-type equipment. It must be mounted within an enclosure that is suitably designed for those specific environmental conditions that will be present and appropriately designed to prevent personal injury resulting from accessibility to live parts. The enclosure must have suitable flame-retardant properties to prevent or minimize the spread of flame, complying with a flame spread rating of SVA, V2, V1, V0 (or equivalent) if non-metallic. The interior of the enclosure must be accessible only by the use of a tool. Subsequent sections of this publication may contain additional information regarding specific enclosure type ratings that are required to comply with certain product safety certifications.

In addition to this publication, see the following:

- Industrial Automation Wiring and Grounding Guidelines, publication [1770-4.1](#) for additional installation requirements
 - NEMA 250 and IEC 60529, as applicable, for explanations of the degrees of protection provided by different types of enclosure
-



At the end of its life, this equipment should be collected separately from any unsorted municipal waste.

Energy Storage Considerations

This product contains stored energy.



WARNING: If your application requires the controller to deplete its residual stored energy to 40 μ J or less before you transport it into or out of the application, use only the 1769-L30ER-NSE controller. Complete these steps before you remove the controller.

1. Turn off power to the chassis.
2. After you turn off power, the controller's OK status indicator transitions from green to solid red to OFF.
3. Wait at least 15 minutes for the residual stored energy to decrease to 40 μ J or less before you remove the controller.
4. There is no visual indication of when the 15 minutes has expired. You must track that time period.

Prevent Electrostatic Discharge



ATTENTION: This equipment is sensitive to electrostatic discharge, which can cause internal damage and affect normal operation. Follow these guidelines when you handle this equipment:

- Touch a grounded object to discharge potential static.
- Wear an approved grounding wriststrap.
- Do not touch connectors or pins on component boards.
- Do not touch circuit components inside the equipment.
- Use a static-safe workstation, if available.
- Store the equipment in appropriate static-safe packaging when not in use.

Removal and Insertion Under Power



ATTENTION: The CompactLogix™ 5370 L3 control systems do not support removal and insertion under power (RIUP). These events occur while the CompactLogix system is under power:

- Any break in the connection between the power supply and the controller, for example, removing the power supply, controller, or an I/O controller, can subject the logic circuitry to transient conditions above the normal design thresholds and can result in damage to system components or unexpected behavior.
- Removing an end cap or an I/O controller faults the controller and can also result in damage to system components.

Install the Secure Digital Card

The controller ships from the factory with the 1784-SD1 SD card installed.



WARNING: When you insert or remove the Secure Digital (SD) card while power is on, an electric arc can occur. This could cause an explosion in hazardous location installations.

Be sure that power is removed or the area is nonhazardous before proceeding.

1. Verify that the SD card is locked or unlocked according to your preference. Consider the following when deciding to lock the card before installation:
If the card is unlocked, the controller can write data to it or read data from it.
2. Open the door for the SD card.
3. Insert the SD card into the SD card slot, following the orientation logo that is printed on the card.
4. Gently press the card until it clicks into place.
5. Close the SD card door.

Assemble the System



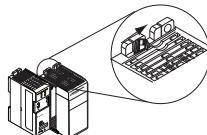
ATTENTION: Do not remove or replace this module while power is applied. Interruption of the backplane can result in unintentional operation or machine motion.



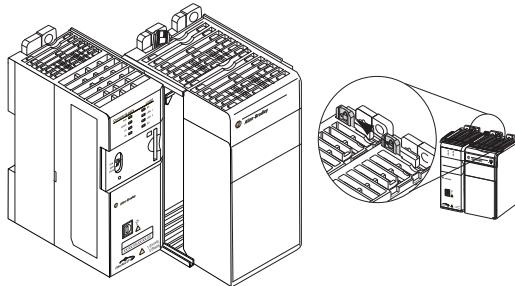
WARNING: Remove power before removing or inserting this module. If you insert or remove the module while backplane power is on, an electric arc can occur. This could cause an explosion in hazardous location installations.

Be sure that power is removed or the area is nonhazardous before proceeding.

1. Verify that line power is disconnected.
2. Make sure that the bus lever of the 1769 Compact I/O™ power supply is in the unlocked position, that is, leaning to the right.



3. Use the upper and lower tongue-and-groove slots to secure the controller and power supply together.
4. Move the power supply back along the tongue-and-groove slots until the bus connectors align with each other.
5. Use your fingers or a small screwdriver to push the bus lever on the power supply back slightly to clear the positioning tab.
6. Move the bus lever of the power supply fully to the left until it clicks; make sure that it locks.



7. If your system does not use any local expansion modules, use the tongue-and-groove slots described earlier to attach a 1769-ECR or 1769-ECRK Compact I/O™ end cap terminator to the last module in the system.

IMPORTANT You must install an end cap onto the right side of the CompactLogix 5370 L3 controller system either at the end of the controller or at the end of any local expansion modules that can be installed onto the controller.

The covering covers the exposed interconnections on the right side of the controller. Failure to use a protective covering could result in equipment damage or injury from electric shock.

8. Wire the 1769 Compact I/O power supply according to the directions in the Compact I/O Expansion Power Supplies Installation Instructions, publication [1769-IN028](#).

Mount the System

You can mount a CompactLogix 5370 L3 control system on a DIN rail or on a panel.



ATTENTION: During panel or DIN rail mounting of all devices, be sure that all debris (such as metal chips or wire strands) is kept from falling into the controller. Debris that falls into the controller could cause damage while the controller is energized.

- Mount the system so that the modules are horizontal to each other. If you separate modules into multiple banks, the banks can be vertical or horizontal to each other.
- Allow 50 mm (2 in.) of space on all sides.
- Use two M4 or #8 panhead screws for panel mounting.
- Use EN 50 022 - 35 x 7.5 mm (1.38 x 0.30 in.) or EN 50 022 - 35 x 15 mm (1.38 x 0.59 in.) DIN rails.



ATTENTION: This product is grounded through the DIN rail to chassis ground. Use zinc plated chromate-passivated steel DIN rail to assure proper grounding. The use of other DIN rail materials (for example, aluminum or plastic) that can corrode, oxidize, or are poor conductors, can result in improper or intermittent grounding. Secure DIN rail to mounting surface approximately every 200 mm (7.8 in.) and use end-anchors appropriately. Be sure to ground the DIN rail properly. See Industrial Automation Wiring and Grounding Guidelines, Rockwell Automation publication [1770-4.1](#), for more information.

Ground the System



ATTENTION: This product is intended to be mounted to a well-grounded mounting surface, such as a metal panel. Additional grounding connections from the power supply's mounting tabs or DIN rail (if used) are not required unless the mounting surface cannot be grounded.

See Industrial Automation Wiring and Grounding Guidelines, publication [1770-4.1](#), for additional information.

Network Connectors and Cable

This product has a USB port.



WARNING: Do not use the USB port in hazardous locations.



ATTENTION: The USB port is intended only for temporary local programming purposes and is not intended for permanent connection.

The USB cable is not to exceed 3.0 m (9.84 ft) and must not contain hubs

This product has two Ethernet ports.

Ports	Requirements
Wire type, Ethernet	Connector/cable: RJ45 connector according to IEC 60603-7; 2 or 4-pair Category 5e minimum cable, according to TIA 568-B.1 or Category 5 cable according to ISO/IEC 24702

Specifications

Attribute	1769-L30ER, 1769-L30ER-NSE, 1769-L30ERM, 1769-L30ERMK, 1769-L33ER, 1769-L33ERM, 1769-L33ERMK, 1769-L36ERM, 1769-L37ERM, 1769-L37ERMK, 1769-L38ERM, 1769-L38ERMK
Voltage ranges	Backplane: 500 mA at 5.0V DC, 225 mA at 24.0V DC
Power dissipation	4.5 W max
Panel mounting screw type	1.1...1.8 N·m (10...16 lb·in) - use M4 or #8 screws
Wire type, Ethernet	RJ45 connector according to IEC 60603-7, 2 or 4 pair Category 5e minimum cable according to TIA 568 B.1 or Category 5 cable according to ISO/IEC 24702
Temperature, operating	0 > Ta > 60 °C (32 > Ta > 140 °F)
	• IEC 60068-2-1 (Test Ad, Operating Cold), • IEC 60068-2-2 (Test Bd, Operating Dry Heat), • IEC 6068-2-14 (Test Na, Operating Thermal Shock)
Temperature, surrounding air, max	60 °C (140 °F)

Additional Resources

These documents contain additional information concerning related products from Rockwell Automation.

Resource	Description
CompactLogix 5370 L3 Controller User Manual, publication 1769-UM021	Provides information on how to install, configure, program, and use CompactLogix controllers.
Industrial Automation Wiring and Grounding Guidelines, publication 1770-4.1	Provides general guidelines for installing a Rockwell Automation® industrial system.
Product Certifications website, https://www.rockwellautomation.com/global/certification	Provides declarations of conformity, certificates, and other certification details.

You can view or download publications at <http://www.rockwellautomation.com/literature/>. To order paper copies of technical documentation, contact your local Allen-Bradley distributor or Rockwell Automation sales representative.

Rockwell Automation Support

For technical support, visit <http://www.rockwellautomation.com/support/overview.page>.

Rockwell Automation maintains current product environmental information on its website at
<http://www.rockwellautomation.com/rockwellautomation/about-us/sustainability-ethics/product-environmental-compliance.page>.

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Rockwell Otomasyon Ticaret A.Ş., Kar Plaza İş Merkezi E Blok Kat:6 34752 İçerenköy, İstanbul, Tel: +90 (216) 5698400

www.rockwellautomation.com

Power, Control and Information Solutions Headquarters

Americas: Rockwell Automation, 1201 South Second Street, Milwaukee, WI 53204-2496 USA, Tel: (1) 414.382.2000, Fax: (1) 414.382.4444

Europe/Middle East/Africa: Rockwell Automation NV, Pegasus Park, De Kleetlaan 12a, 1831 Diegem, Belgium, Tel: (32) 2 663 0600, Fax: (32) 2 663 0640

Asia Pacific: Rockwell Automation, Level 14, Core F, Cyberport 3, 100 Cyberport Road, Hong Kong, Tel: (852) 2887 4788, Fax: (852) 2508 1846