

Installation Instructions

Original Instructions



Allen-Bradley

by ROCKWELL AUTOMATION

ControlLogix High Resolution Analog I/O Modules

Catalog Numbers 1756-IF8I, 1756-IF8IK, 1756-IRT8I, 1756-IRT8IK, 1756-OF8I, 1756-OF8IK, 1756-IR12, 1756-IR12K, 1756-IT16, 1756-IT16K

Topic	Page
Summary of Changes	1
Installation Requirements	4
Install the Module	5
Key the Removable Terminal Block	5
Connect Wiring	6
Assemble the RTB and the Housing	8
Install the Removable Terminal Block	8
Removable Terminal Block (RTB) Ratings	8
Module Specifications	9
Additional Resources	10

ControlLogix® analog I/O modules are interface modules that convert analog signals to digital values for inputs and convert digital values to analog signals for outputs. Controllers can then use these signals for control purposes.

Summary of Changes

These updated installation instructions include new and revised content as shown in this table.

Description	Page
Updated UK and European Hazardous Location Approval and IEC Hazardous Location Approval	4
Revised backplane specifications for Series B modules	9



ATTENTION: Read this document and the documents listed in the Additional Resources section about installation, configuration and operation of this equipment before you install, configure, operate or maintain this product. Users are required to familiarize themselves with installation and wiring instructions in addition to requirements of all applicable codes, laws, and standards. Activities including installation, adjustments, putting into service, use, assembly, disassembly, and maintenance are required to be carried out by suitably trained personnel in accordance with applicable code of practice. If this equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.

注意：在安装、配置、操作和维护本产品前，请阅读本文档以及“其他资源”部分列出的有关设备安装、配置和操作的相应文档。除了所有适用规范、法律和标准的相关要求之外，用户还必须熟悉安装和接线说明。

安装、调整、投运、使用、组装、拆卸和维护等各项操作必须由经过适当训练的专业人员按照适用的操作规范实施。

如果未按照制造商指定的方式使用该设备，则可能会损害设备提供的保护。

ATENCIÓN: Antes de instalar, configurar, poner en funcionamiento o realizar el mantenimiento de este producto, lea este documento y los documentos listados en la sección Recursos adicionales acerca de la instalación, configuración y operación de este equipo. Los usuarios deben familiarizarse con las instrucciones de instalación y cableado y con los requisitos de todos los códigos, leyes y estándares vigentes.

El personal debidamente capacitado debe realizar las actividades relacionadas a la instalación, ajustes, puesta en servicio, uso, ensamblaje, desensamblaje y mantenimiento de conformidad con el código de práctica aplicable. Si este equipo se usa de una manera no especificada por el fabricante, la protección provista por el equipo puede resultar afectada.

ATENÇÃO: Leia este e os demais documentos sobre instalação, configuração e operação do equipamento que estão na seção Recursos adicionais antes de instalar, configurar, operar ou manter este produto. Os usuários devem se familiarizar com as instruções de instalação e fiação além das especificações para todos os códigos, leis e normas aplicáveis.

É necessário que as atividades, incluindo instalação, ajustes, colocação em serviço, utilização, montagem, desmontagem e manutenção sejam realizadas por pessoal qualificado e especializado, de acordo com o código de prática aplicável.

Caso este equipamento seja utilizado de maneira não estabelecida pelo fabricante, a proteção fornecida pelo equipamento pode ficar prejudicada.

ВНИМАНИЕ: Перед тем как устанавливать, настраивать, эксплуатировать или обслуживать данное оборудование, прочитайте этот документ и документы, перечисленные в разделе «Дополнительные ресурсы». В этих документах изложены сведения об установке, настройке и эксплуатации данного оборудования. Пользователи обязаны ознакомиться с инструкциями по установке и прокладке соединений, а также с требованиями всех применимых норм, законов и стандартов.

Все действия, включая установку, наладку, ввод в эксплуатацию, использование, сборку, разборку и техническое обслуживание, должны выполняться обученным персоналом в соответствии с применимыми нормами и правилами.

Если оборудование используется не предусмотренным производителем образом, защита оборудования может быть нарушена.

注意：本製品を設置、構成、稼働または保守する前に、本書および本機器の設置、設定、操作についての参考資料の該当箇所に記載されている文書に目を通してください。ユーザは、すべての該当する条例、法律、規格の要件に加えて、設置および配線の手順に習熟している必要があります。

設置調整、運転の開始、使用、組立て、解体、保守を含む諸作業は、該当する実施規則に従って訓練を受けた適切な作業員が実行する必要があります。

本機器が製造メーカーにより指定されていない方法で使用されている場合、機器により提供されている保護が損なわれる恐れがあります。

ACHTUNG: Lesen Sie dieses Dokument und die im Abschnitt „Weitere Informationen“ aufgeführten Dokumente, die Informationen zu Installation, Konfiguration und Bedienung dieses Produkts enthalten, bevor Sie dieses Produkt installieren, konfigurieren, bedienen oder warten. Anwender müssen sich neben den Bestimmungen aller anwendbaren Vorschriften, Gesetze und Normen zusätzlich mit den Installations- und Verdrahtungsanweisungen vertraut machen.

Arbeiten im Rahmen der Installation, Anpassung, Inbetriebnahme, Verwendung, Montage, Demontage oder Instandhaltung dürfen nur durch ausreichend geschulte Mitarbeiter und in Übereinstimmung mit den anwendbaren Ausführungsvorschriften vorgenommen werden.

Wenn das Gerät in einer Weise verwendet wird, die vom Hersteller nicht vorgesehen ist, kann die Schutzfunktion beeinträchtigt sein.

ATTENTION: Lisez ce document et les documents listés dans la section Ressources complémentaires relatifs à l'installation, la configuration et le fonctionnement de cet équipement avant d'installer, configurer, utiliser ou entretenir ce produit. Les utilisateurs doivent se familiariser avec les instructions d'installation et de câblage en plus des exigences relatives aux codes, lois et normes en vigueur.

Les activités relatives à l'installation, le réglage, la mise en service, l'utilisation, l'assemblage, le démontage et l'entretien doivent être réalisées par des personnes formées selon le code de pratique en vigueur.

Si cet équipement est utilisé d'une façon qui n'a pas été définie par le fabricant, la protection fournie par l'équipement peut être compromise.

주의：본 제품 설치, 설정, 작동 또는 유지 보수가기 전에 본 문서를 포함하여 설치, 설정 및 작동에 관한 참고 자료 섹션의 문서들을 반드시 읽고 숙지하십시오. 사용자는 모든 관련 규정, 법규 및 표준에서 요구하는 사항에 대해 반드시 설치 및 배선 지침을 숙지해야 합니다.

설치, 조정, 가동, 사용, 조립, 분해, 유지보수 등 모든 작업은 관련 규정에 따라 적절한 교육을 받은 사용자를 통해서만 수행해야 합니다.

본 장비를 제조사가 명시하지 않은 방법으로 사용하면 장비의 보호 기능이 손상될 수 있습니다.

ATTENZIONE: Prima di installare, configurare ed utilizzare il prodotto, o effettuare interventi di manutenzione su di esso, leggere il presente documento ed i documenti elencati nella sezione "Altre risorse", riguardanti l'installazione, la configurazione ed il funzionamento dell'apparecchiatura. Gli utenti devono leggere e comprendere le istruzioni di installazione e cablaggio, oltre ai requisiti previsti dalle leggi, codici e standard applicabili.

Le attività come installazione, regolazioni, utilizzo, assemblaggio, disassemblaggio e manutenzione devono essere svolte da personale adeguatamente addestrato, nel rispetto delle procedure previste.

Qualora l'apparecchio venga utilizzato con modalità diverse da quanto previsto dal produttore, la sua funzione di protezione potrebbe venire compromessa.

DİKKAT: Bu ürünün kurulumu, yapılandırılması, işletilmesi veya bakımı öncesinde bu dokümanı ve bu ekipmanın kurulumu, yapılandırılması ve işletimi ile ilgili ilave Kaynaklar bölümünde yer listelenmiş dokümanları okuyun. Kullanıcılar yürürlükteki tüm yönetmelikler, yasalar ve standartların gereksinimlerine ek olarak kurulum ve kablolama talimatlarını da öğrenmek zorundadır. Kurulum, ayarlama, hizmete alma, kullanma, parçaları birleştirme, parçaları sökme ve bakım gibi aktiviteler sadece uygun eğitimleri almış kişiler tarafından yürürlükteki uygulama yönetmeliklerine uygun şekilde yapılabilir.

Bu ekipman üretici tarafından belirlenmiş amacın dışında kullanılsa, ekipman tarafından sağlanan koruma bozulabilir.

注意事項：在安装、設定、操作或維護本產品前，請先閱讀此文件以及列於“其他資源”章節中所有有關安裝、設定與操作此設備的文件。使用者必須熟悉安裝和配線指示，並符合所有法規、法律和標準要求。

包括安裝、調整、交付使用、使用、組裝、拆卸和維護等動作都必須交由已經過適當訓練的人員進行，以符合適用的實作法規。

如果將設備用於非製造商指定的用途時，可能會造成設備所提供的保護功能受損。

POZOR: Než začnete instalovat, konfigurovat či provozovat tento výrobek nebo provádět jeho údržbu, přečtěte si tento dokument a dokumenty uvedené v části Dodatečné zdroje ohledně instalace, konfigurace a provozu tohoto zařízení. Uživatelé se musejí vedle požadavků všech relevantních vyhlášek, zákonů a norem nutně seznámit také s pokyny pro instalaci a elektrické zapojení.

Činnosti zahrnující instalaci, nastavení, uvedení do provozu, užívání, montáž, demontáž a údržbu musí vykonávat vhodně proškolený personál v souladu s příslušnými prováděcími předpisy. Pokud se toto zařízení používá způsobem neodpovídajícím specifikaci výrobce, může být narušena ochrana, kterou toto zařízení poskytuje.

UWAGA: Przed instalacją, konfiguracją, użytkowaniem lub konserwacją tego produktu należy przeczytać niniejszy dokument oraz wszystkie dokumenty wymienione w sekcji Dodatkowe źródła omawiającej ce instalację, konfigurację i procedury użytkowania tego urządzenia. Użytkownicy mają obowiązek zapoznać się z instrukcjami dotyczącymi instalacji oraz oprzewodowania, jak również z obowiązkami cymy kodeksami, prawem i normami.

Działania obejmujące ce instalację, regulację, przekazanie do użytkowania, użytkowanie, montaż, demontaż oraz konserwację muszą być wykonywane przez odpowiednio przeszkolony personel zgodnie z obowiązkami cymy kodeksem postępowania.

Jeśli urządzenie jest użytkowane w sposób inny niż określony przez producenta, zabezpieczenie zapewniane przez urządzenie może zostać ograniczone.

OBSE: Läs detta dokument samt dokumentet, som står listat i avsnittet Övriga resurser, om installation, konfigurering och drift av denna utrustning innan du installerar, konfigurerar eller börjar använda eller utföra underhållsarbete på produkten. Användare måste bekanta sig med instruktioner för installation och kabeldragning, förutom krav enligt gällande koder, lagar och standarder.

Åtgärder som installation, justering, service, användning, montering, demontering och underhållsarbete måste utföras av personal med lämplig utbildning enligt lämpligt bruk.

Om denna utrustning används på ett sätt som inte anges av tillverkaren kan det hända att utrustningens skyddsanordningar försätts ur funktion.

LET OP: Lees dit document en de documenten die genoemd worden in de paragraaf Aanvullende informatie over de installatie, configuratie en bediening van deze apparatuur voordat u dit product installeert, configureert, bedient of onderhoudt. Gebruikers moeten zich vertrouwd maken met de installatie en de bedradingsinstructies, naast de vereisten van alle toepasselijke regels, wetten en normen.

Activiteiten zoals het installeren, afstellen, in gebruik stellen, gebruiken, monteren, demonteren en het uitvoeren van onderhoud mogen uitsluitend worden uitgevoerd door hiervoor opgeleid personeel en in overeenstemming met de geldende praktijkregels.

Indien de apparatuur wordt gebruikt op een wijze die niet is gespecificeerd door de fabrikant, dan bestaat het gevaar dat de beveiliging van de apparatuur niet goed werkt.



ATTENTION: Before installing, configuring, operating, or maintaining this product, read this document and the documents that are listed in the additional resources section for installing, configuring, or operating equipment. Be familiar with installation and wiring instructions and requirements of all applicable codes, laws, and standards.

This equipment is certified for use only within the surrounding air temperature range of 0...60 °C (32...140 °F). The equipment must not be used outside of this range.

Installation, adjustments, putting into service, use, assembly, disassembly, and maintenance must be carried out by suitably trained personnel in accordance with applicable code of practice.

If this equipment is used in a manner that is not specified by the manufacturer, the protection that is provided by the equipment can be impaired.

If there is malfunction or damage, make no attempt at repair. Return the module to the manufacturer for repair. Do not dismantle the module.

Use only a soft dry anti-static cloth to wipe down equipment. Do not use any cleaning agents.

IMPORTANT

Any illustrations, charts, sample programs, and layout examples that are shown in this publication are intended solely for the purposes of example. Since there are many variables and requirements that are associated with any particular installation, Rockwell Automation does not assume responsibility or liability for actual use based on the examples that are shown in this publication.

Environment and Enclosure

ATTENTION: This equipment is intended for use in a Pollution Degree 2 industrial environment, in overvoltage Category II applications (as defined in EN/IEC 60664-1), at altitudes up to 2000 m (6562 ft) without derating.

This equipment is not intended for use in residential environments and may not provide adequate protection to radio communication services in such environments.

This equipment is supplied as open-type equipment for indoor use. It must be mounted within an enclosure that is suitably designed for those specific environmental conditions that will be present and appropriately designed to help prevent personal injury resulting from accessibility to live parts. The enclosure must have suitable flame-retardant properties to help prevent or minimize the spread of flame, complying with a flame spread rating of 5VA or be approved for the application if nonmetallic. The interior of the enclosure must be accessible only by the use of a tool. Subsequent sections of this publication may contain additional information regarding specific enclosure type ratings that are required to comply with certain product safety certifications.

In addition to this publication, see the following:

- Industrial Automation Wiring and Grounding Guidelines, publication [1770-4.1](#) for additional installation requirements.
- NEMA 250 and EN/IEC 60529, as applicable, for explanations of the degrees of protection provided by different types of enclosures.

Prevent Electrostatic Discharge

ATTENTION: This equipment is sensitive to electrostatic discharge, which can cause internal damage and affect normal operation. Follow these guidelines when you handle this equipment:

- Touch a grounded object to discharge potential static.
- Wear an approved grounding wriststrap.
- Do not touch connectors or pins on component boards.
- Do not touch circuit components inside the equipment.
- Use a static-safe workstation, if available.
- Store the equipment in appropriate static-safe packaging when not in use.

Removal and Insertion Under Power (RIUP)

WARNING: When you insert or remove the module while backplane power is on, an electric arc can occur. This could cause an explosion in hazardous location installations.

Be sure that power is removed or the area is nonhazardous before proceeding. Repeated electrical arcing causes excessive wear to contacts on both the module and its mating connector. Worn contacts may create electrical resistance that can affect module operation.

Electrical Safety Considerations

ATTENTION: If multiple power sources are used, do not exceed the specified isolation voltage.

When using the 1756-TBCH terminal block, do not wire more than two 0.33...1.3 mm² (22...16 AWG) conductors on any single terminal.

Use only the same size wires with no intermixing of solid and stranded wire types.

When using the 1756-TBS6H terminal block, do not wire more than one conductor on any single terminal.

The 1756-IR12 and 1756-IT16 modules are classified Measurement Category II per IEC 61010-2-30.

Removable Terminal Blocks (RTB)

WARNING: When you connect or disconnect the removable terminal block (RTB) with field-side power applied, an electric arc can occur. This could cause an explosion in hazardous location installations. Be sure that power is removed or the area is nonhazardous before proceeding.

North American Hazardous Location Approval

The following information applies when operating this equipment in hazardous locations.

Products marked "CL I, DIV 2, GP A, B, C, D" are suitable for use in Class I Division 2 Groups A, B, C, D, Hazardous Locations and nonhazardous locations only. Each product is supplied with markings on the rating nameplate indicating the hazardous location temperature code. When combining products within a system, the most adverse temperature code (lowest "T" number) may be used to help determine the overall temperature code of the system. Combinations of equipment in your system are subject to investigation by the local Authority Having Jurisdiction at the time of installation.



WARNING: EXPLOSION HAZARD

- Do not disconnect equipment unless power has been removed or the area is known to be nonhazardous.
- Do not disconnect connections to this equipment unless power has been removed or the area is known to be nonhazardous. Secure any external connections that mate to this equipment by using screws, sliding latches, threaded connectors, or other means provided with this product.
- Substitution of components may impair suitability for Class I, Division 2.
- If this product contains batteries, they must be changed only in an area known to be nonhazardous.




Informations sur l'utilisation de cet équipement en environnements dangereux.

Les produits marqués "CL I, DIV 2, GP A, B, C, D" ne conviennent qu'à une utilisation en environnements de Classe I Division 2 Groupes A, B, C, D dangereux et non dangereux. Chaque produit est livré avec des marquages sur sa plaque d'identification qui indiquent le code de température pour les environnements dangereux. Lorsque plusieurs produits sont combinés dans un système, le code de température le plus défavorable (code de température le plus faible) peut être utilisé pour déterminer le code de température global du système. Les combinaisons d'équipements dans le système sont sujettes à inspection par les autorités locales qualifiées au moment de l'installation.

AVERTISSEMENT: RISQUE D'EXPLOSION

- Couper le courant ou s'assurer que l'environnement est classé non dangereux avant de débrancher l'équipement.
- Couper le courant ou s'assurer que l'environnement est classé non dangereux avant de débrancher les connecteurs. Fixer tous les connecteurs externes reliés à cet équipement à l'aide de vis, loquets coulissants, connecteurs filetés ou autres moyens fournis avec ce produit.
- La substitution de composants peut rendre cet équipement inadapté à une utilisation en environnement de Classe I, Division 2.
- S'assurer que l'environnement est classé non dangereux avant de changer les piles.

UK and European Hazardous Location Approval

The following applies to products marked , II 3 G. Such modules:

- Are Equipment Group II, Equipment Category 3, and comply with the Essential Health and Safety Requirements relating to the design and construction of such equipment given in Annex II to EU Directive 2014/34/EU and Schedule 1 of the UKEX Regulation 2016 No. 1107. See the UKEX and EU Declaration of Conformity at rok.auto/certifications for details.
- The type of protection is <Ex ec IIC T4 Gc> Equipment protection by increased safety "e".
- Equipment protection by increased safety "e", reference certificate number UL 22 ATEX 2772X and UL22UKEX2499X.
- Are intended for use in areas in which explosive atmospheres caused by gases, vapors, mists, or air are unlikely to occur, or are likely to occur only infrequently and for short periods. Such locations correspond to Zone 2 classification according to UKEX Regulation 2016 No. 1107 and ATEX directive 2014/34/EU.

IEC Hazardous Location Approval

The following applies to products with IECEx certification. Such modules:

- Are intended for use in areas in which explosive atmospheres caused by gases, vapors, mists, or air are unlikely to occur, or are likely to occur only infrequently and for short periods. Such locations correspond to Zone 2 classification.
- The type of protection is <Ex ec IIC T4 Gc>.
- IECEx certificate number IECEx UL 22.0039X.

Special Conditions for Safe Use



WARNING:

- This equipment is not resistant to sunlight or other sources of UV radiation.
- This equipment shall be mounted in an ATEX/IECEx Zone 2 certified enclosure with a minimum ingress protection rating of at least IP54 (in accordance with EN/IEC 60079-0) and used in an environment of not more than Pollution Degree 2 (as defined in EN/IEC 60664-1) when applied in Zone 2 environments. The enclosure must be accessible only by the use of a tool.
- This equipment shall be used within its specified ratings defined by Rockwell Automation.
- Provision shall be made to prevent the rated voltage from being exceeded by transient disturbances of more than 140% of the peak rated voltage when applied in Zone 2 environments.
- The instructions in the user manual shall be observed.
- Secure any external connections that mate to this equipment by using screws, sliding latches, threaded connectors, or other means provided with this product.
- Do not disconnect equipment unless power has been removed or the area is known to be nonhazardous.

Installation Requirements

Before you install the module, you must complete the following steps.

1. Install a 1756 ControlLogix chassis.
2. Install a 1756 ControlLogix power supply.

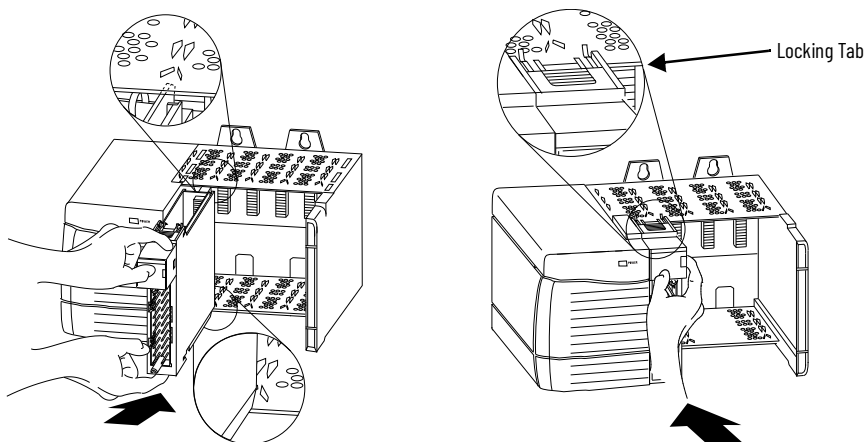
Install the Module

You can install or remove a module while chassis power is applied.



ATTENTION: The module is designed to support removal and insertion under power (RIUP). However, when you remove or insert a removable terminal block (RTB) with field-side power applied, unintended machine motion or loss of process control can occur. Exercise extreme caution when using this feature.

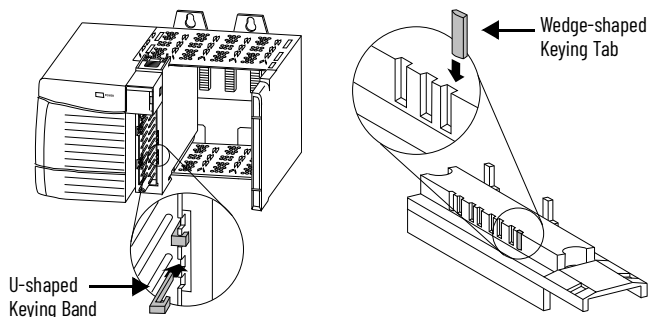
Slide the module into the slot in the chassis until the locking tabs click.



Key the Removable Terminal Block

Key the RTB to help prevent inadvertently connecting the incorrect RTB to your module.

1. Push the U-shaped band onto the module until it snaps into place.
2. Insert wedge-shaped tabs into positions on the RTB that correspond to unkeyed module positions on the module until they stop.



Connect Wiring

Connect wiring to the module with an RTB or a Bulletin 1492 pre-wired analog interface module (AIFM). This publication describes how to wire the module with an RTB. If you are using an AIFM to connect wiring, see the documentation for that product.

- IMPORTANT** For RTB wiring on the following modules, we recommend that you use Belden 8761 shielded copper cable:
- 1756-IR12, 1756-IR12K
 - 1756-IF8I, 1756-IF8IK
 - 1756-OF8I, 1756-OF8IK
- For terminations with RTD functionality on the following modules, we recommend that you use Belden 9533 or 83503 cable:
- 1756-IRT8I, 1756-IRT8IK
 - 1756-IR12, 1756-IR12K
- For terminations with thermocouple functionality on the following modules, we recommend that you use shielded thermocouple cable:
- 1756-IRT8I, 1756-IRT8IK
 - 1756-IT16, 1756-IT16K



ATTENTION: The ControlLogix system has been agency certified using only the ControlLogix RTBs (1756-TBCH, 1756-TBNH, 1756-TBSH, and 1756-TBS6H). Any application that requires agency certification of the ControlLogix system when using other wiring termination methods can require application-specific approval by the certifying agency.



WARNING: If you connect or disconnect wiring while the field-side power is on, an electric arc can occur. This could cause an explosion in hazardous location installations. Be sure that power is removed or the area is nonhazardous before proceeding.

Connect the Grounded End of the Cable

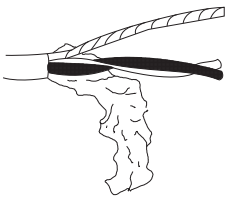
Before wiring the RTB, you must connect the ground wiring.

- IMPORTANT** We recommend that you ground the following ControlLogix analog modules at the field-side:
- 1756-IR12, 1756-IR12K
 - 1756-IT16, 1756-IT16K
 - 1756-OF8I, 1756-OF8IK
 - 1756-IRT8I, 1756-IRT8IK
 - 1756-IF8I, 1756-IF8IK on points that use the current/voltage functionality
- If you cannot ground the modules at field-side, ground them at an earth ground on the chassis.
We recommend that you always **ground the 1756-IF8I, 1756-IF8IK module at an earth ground on the chassis** when you use the **current sourcing functionality**.

1. Remove a length of cable jacket from the Belden cable.



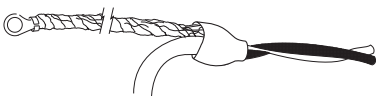
2. Pull the foil shield and bare drain wire from the insulated wire.



3. Twist the foil shield and drain wire together to form one strand.

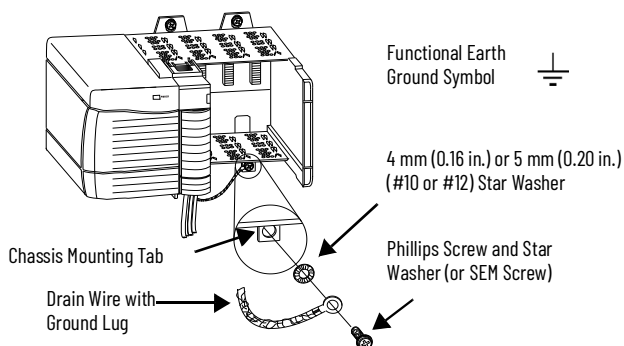


4. Attach a ground lug and apply heat shrink tubing to the exit area.



5. Connect the drain wire to a chassis mounting tab.

- Use any chassis mounting tab that is designated as a functional signal ground. The functional earth ground symbol appears near the tab.



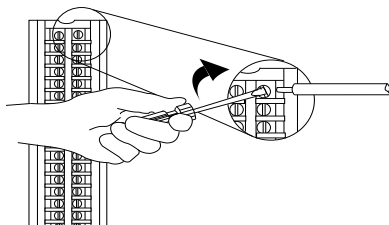
- When the drain wire is grounded, connect the insulated wires to the field-side.

Connect the Ungrounded End of the Cable

- Cut the foil shield and drain wire back to the cable casing and apply shrink wrap.
- Connect the insulated wires to the RTB.

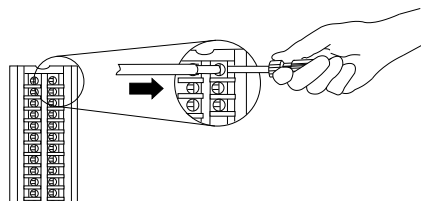
Cage Clamp-style RTB - Catalog Number 1756-TBCH

- Insert the wire into the terminal.
- Turn the screw clockwise to close the terminal on the wire.



Spring Clamp - Catalog Number 1756-TBS6H

- Insert the screwdriver into the outer hole of the RTB.
- Insert the wire into the open terminal and remove the screwdriver.



Recommendations for Wiring Your RTB

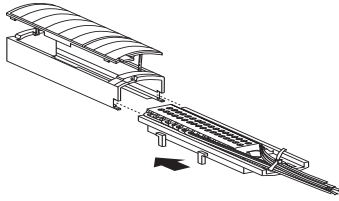
We recommend that you follow these guidelines when wiring your RTB:

- Begin wiring the RTB at the bottom terminals and move up.
- Use a tie to secure the wires in the strain relief (bottom) area of the RTB.
- Order and use an extended-depth housing (catalog number 1756-TBE) for applications that require heavy gauge wiring.

Assemble the RTB and the Housing

Removable housing covers the wired RTB to protect wiring connections when the RTB is seated on the module.

1. Align the grooves at the bottom of each side of the housing with the side edges of the RTB.
2. Slide the RTB into the housing until it snaps into place.



IMPORTANT If additional wire routing space is required for your application, use the extended-depth housing, catalog number 1756-TBE.

Install the Removable Terminal Block



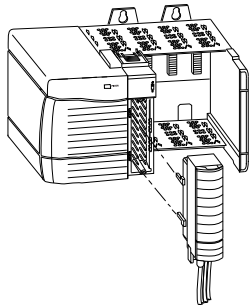
WARNING: When you connect or disconnect the removable terminal block (RTB) with field side power applied, an electric arc can occur. This could cause an explosion in hazardous location installations. Be sure that power is removed or the area is nonhazardous before proceeding.

Before installing the RTB, verify the following:

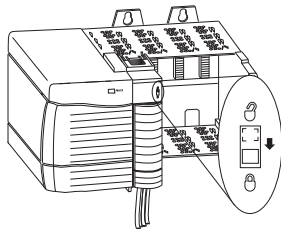
- Field-side wiring of the RTB is complete.
- The RTB housing is snapped into place on the RTB.
- The RTB housing door is closed.
- The locking tab at the top of the module is unlocked.

Follow these steps to install the RTB onto the module to connect the wiring.

1. Align the top, bottom, and left side guides of the RTB with the guides on the module.



2. Press quickly and evenly to seat the RTB on the module until the latches snap into place.
3. Slide the locking tab down to lock the RTB onto the module.



Removable Terminal Block (RTB) Ratings

Cat. No.	Torque and Wire Size (where applicable)
1756-TBCH	0.5 N•m (4.4 lb•in) Single wire connection: 0.33...2.1 mm ² (22...14 AWG) solid or stranded copper wire that is rated at 90 °C (194 °F), or greater, 1.2 mm (3/64 in.) insulation max Double wire connection: 0.33...1.3 mm ² (22...16 AWG) solid or stranded copper wire that is rated at 90 °C (194 °F), or greater, 1.2 mm (3/64 in.) insulation max Do not wire more than two 0.33...1.3 mm ² (22...16 AWG) conductors on any single terminal. Use only the same size wires with no intermixing of solid and stranded wire types.
1756-TBS6H	0.33...2.1 mm ² (22...14 AWG) solid or stranded copper wire that is rated at 90 °C (194 °F), or greater, 1.2 mm (3/64 in.) insulation max Do not wire multiple conductors on any single terminal.

Module Specifications

Series B Modules

Attribute	1756-IF8I, 1756-IF8IK	1756-IRT8I, 1756-IRT8IK	1756-OF8I, 1756-OF8IK	1756-IR12, 1756-IR12K	1756-IT16, 1756-IT16K
Voltage and Current Ratings	Backplane: 5.1V DC, 200 mA; 24V DC, 400 mA Input Voltage: -10...+10V, 0...10V, 0...5V Input Current: 0...20 mA Output Current: 0...20 mA	Backplane: 5.1V DC, 210 mA; 24V DC, 150 mA Input: 1...4000 Ohms, +/-100 mV, Thermocouple; B,C,E,J,K,R,S,T,N,D,L	Backplane: 5.1V DC, 200 mA; 24V DC, 385 mA Output Voltage: -10...+10V, 0...10V, 0...5V Output Current: 0...20 mA	Backplane: 5.1V DC, 210 mA; 24V DC, 70 mA Input: 1...4000 Ohms	Backplane: 5.1V DC, 210 mA; 24V DC, 80 mA Analog inputs: +/- 100 mV max 5 VA/Thermocouples B,C,E,J,K,R,S,T,N,D,L
Temperature, operating IEC 60068-2-1 (Test Ae, Operating Cold), IEC 60068-2-2 (Test Be, Operating Dry Heat), IEC 60068-2-14 (Test Nb, Operating Thermal Shock)	0 °C < Ta ≤ 60 °C (32 °F ≤ Ta ≤ 140 °F)				
Temperature, surrounding air, max	60 °C (140 °F)				
Corrosive Atmosphere ⁽¹⁾ ASTM B845-97 Method H Accelerated Test (20-Day Exposure)	Severity Level G3 per ANSI/ISA 71.04-2013, Airborne Contaminants—Gases Severity Level CX ⁽²⁾ per IEC 60721-3-3:2019, Chemically Active Substances				
Enclosure Type Rating	None (open-style)				
Isolation Voltage	250V (continuous), Reinforced Insulation Type, inputs to backplane 250V (continuous), Basic Insulation Type, input to input Type tested at 3000V AC for 60 s, inputs to backplane Type tested at 1500V AC for 60 s, input to input		250V (continuous), Reinforced Insulation Type, outputs to backplane 250V (continuous), Basic Insulation Type, output to output Type tested at 3000V AC for 60 s, outputs to backplane Type tested at 1500V AC for 60 s, output to output	250V (continuous), Reinforced Insulation Type, inputs to backplane No isolation between individual inputs Type tested at 3000V AC for 60 s	
NA Temp Code	T4	T4A	T4	T4A	T4A
ATEX Temp Code	T4	T4	T4	T4	T4
IECEX Temp Code	T4	T4	T4	T4	T4

(1) Only applicable to modules that end with a 'K' or 'XT'.
 (2) Up to 9.6 microns per year, corrosion rate of copper.

Series A Modules

Attribute	1756-IF8I, 1756-IF8IK	1756-IRT8I, 1756-IRT8IK	1756-OF8I, 1756-OF8IK	1756-IR12, 1756-IR12K	1756-IT16, 1756-IT16K
Voltage and Current Ratings	Backplane: 5.1V DC, 200 mA; 24V DC, 400 mA Input Voltage: -10...+10V, 0...10V, 0...5V Input Current: 0...20 mA Output Current: 0...20 mA	Backplane: 5.1V DC, 200 mA; 24V DC, 150 mA Input: 1...4000 Ohms, +/-100 mV, Thermocouple; B,C,E,J,K,R,S,T,N,D,L	Backplane: 5.1V DC, 200 mA; 24V DC, 385 mA Output Voltage: -10...+10V, 0...10V, 0...5V Output Current: 0...20 mA	Backplane: 5.1V DC, 200 mA; 24V DC, 70 mA Input: 1...4000 Ohms	Backplane: 5.1V DC, 200 mA; 24V DC, 80 mA Analog inputs: +/- 100 mV max 5 VA/Thermocouples B,C,E,J,K,R,S,T,N,D,L
Temperature, operating IEC 60068-2-1 (Test Ae, Operating Cold), IEC 60068-2-2 (Test Be, Operating Dry Heat), IEC 60068-2-14 (Test Nb, Operating Thermal Shock)	0 °C < Ta ≤ 60 °C (32 °F ≤ Ta ≤ 140 °F)				
Temperature, surrounding air, max	60 °C (140 °F)				
Corrosive Atmosphere ⁽¹⁾ ASTM B845-97 Method H Accelerated Test (20-Day Exposure)	Severity Level G3 per ANSI/ISA 71.04-2013, Airborne Contaminants—Gases Severity Level CX ⁽²⁾ per IEC 60721-3-3:2019, Chemically Active Substances				
Enclosure Type Rating	None (open-style)				
Isolation Voltage	250V (continuous), Reinforced Insulation Type, inputs to backplane 250V (continuous), Basic Insulation Type, input to input Type tested at 2300V AC for 60 s, inputs to backplane Type tested at 1500V AC for 60 s, input to input		250V (continuous), Reinforced Insulation Type, outputs to backplane 250V (continuous), Basic Insulation Type, output to output Type tested at 2300V AC for 60 s, outputs to backplane Type tested at 1500V AC for 60 s, output to output	250V (continuous), Reinforced Insulation Type, inputs to backplane No isolation between individual inputs Type tested at 1800V AC for 60 s	
NA Temp Code	T4	T4A	T4	T4A	T4A
ATEX Temp Code	T4	T4	T4	T4	T4
IECEX Temp Code	T4	T4	T4	T4	T4

(1) Only applicable to modules that end with a 'K' or 'XT'.
 (2) Up to 9.6 microns per year, corrosion rate of copper.

Additional Resources

These resources contain information about related products from Rockwell Automation.

Resource	Description
1756 ControlLogix I/O Specifications Technical Data, publication 1756-TD002	Provides specification information for the isolated analog I/O modules.
ControlLogix Isolated Analog I/O Modules User Manual, 1756-UM540	Provides detailed information on installation and use of the isolated analog I/O modules.
ControlLogix Power Supply Installation Instructions, publication 1756-IN619	Describes how to install a ControlLogix power supply.
ControlLogix Redundant Power Supply Installation Instructions, publication 1756-IN620	Describes how to install redundant ControlLogix power supplies.
ControlLogix Chassis Installation Instructions, publication 1756-IN621	Describes how to install a ControlLogix chassis.
Industrial Automation Wiring and Grounding Guidelines, publication 1770-4.1	Provides general guidelines for installing a Rockwell Automation® industrial system.
Product Certifications website, rok.auto/certifications	Provides declarations of conformity, certificates, and other certification details.

You can view or download publications at <https://www.rockwellautomation.com/literature/>.

Rockwell Automation Support

Use these resources to access support information.

Technical Support Center	Find help with how-to videos, FAQs, chat, user forums, and product notification updates.	rok.auto/support
Knowledgebase	Access Knowledgebase articles.	rok.auto/knowledgebase
Local Technical Support Phone Numbers	Locate the telephone number for your country.	rok.auto/phonesupport
Literature Library	Find installation instructions, manuals, brochures, and technical data publications.	rok.auto/literature
Product Compatibility and Download Center (PCDC)	Download firmware, associated files (such as AOP, EDS, and DTM), and access product release notes.	rok.auto/pcdc

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Waste Electrical and Electronic Equipment (WEEE)



At the end of life, this equipment should be collected separately from any unsorted municipal waste.

Rockwell Automation maintains current product environmental compliance information on its website at rok.auto/pec.

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