



**Tighten the 6176M Standard Monitor Mounting Clips (1550M, 1750M, and 1950M Monitors)**

1. Tighten the clips by hand, in the specified sequence, until the gasket is compressed uniformly against the panel.
2. Tighten the mounting clips to a torque of 1.1 N•m (10 lb-in) using the sequence in the previous step. Do not overtighten.

**Tighten the 6186M Performance Monitor Mounting Clips (1200M, 1500M, and 1900M Monitors)**

1. Tighten the clips gradually, one at a time, in the specified sequence, beginning with the center clips and continuing to the corner clips. Repeat this process at least three times until the clips are hand-tight and the gasket is compressed uniformly against the panel.
2. Tighten the mounting clips to a torque of 1.35 N•m (12 lb-in) by following the torque sequence, making sure not to overtighten.

