中国国家强制性产品认证证书

CERTIFICATE FOR CHINA COMPULSORY PRODUCT CERTIFICATION

Certificate No.: 2025120304126755

THE APPLICANT

Rockwell Automation, Inc.

1201 South Second Street, Milwaukee, WI 53204, USA

THE MANUFACTURER

Rockwell Automation, Inc.

1201 South Second Street, Milwaukee, WI 53204, USA

THE FACTORY

Rockwell Automation Monterrey Manufacturing, S. DE R. L DE C. V.

Camino Vecinal No. 3051, Parque Ind. Finsa, Guadalupe, Nuevo Leon C.P. 67110, México

PRODUCT AND MODEL(S)

Motor Starter

280…, 281…, See theAppendix for details

STANDARDS AND TECHNICAL REQUIREMENTS

GB/T 14048.4-2020

THIS IS TO CERTIFY THAT THE ABOVE-MENTIONED PRODUCT COMPLIES WITH THE REQUIREMENTS OF IMPLEMENTATION RULE FOR CHINA COMPULSORY CERTIFICATION (CNCA-C03-02：2024).

DATE OF ISSUE: 2025-09-28 **DATE OF VALIDITY: 2029-09-05**

THE INFORMATION AND VALIDITY OF THIS CERTIFICATE MAY BE VERIFIED BY THE QR CODE AND THE WEBSITE OF ISSUER AND CNCA (WWW.CNCA.GOV.CN).

THIS CERTIFICATE HAS BEEN UP-ISSUED. THE DATE OF INITIAL ISSUE IS 2024-09-06.

CQM China Quality Mark

方圆标志认证集团 China Quality Mark Certification Group

方圆标志认证集团有限公司 1100000283409

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证书编号:2025120304126755

认证委托人名称及地址

Rockwell Automation, Inc.

1201 South Second Street, Milwaukee, WI 53204, USA

生产者名称及地址

Rockwell Automation, Inc.

1201 South Second Street, Milwaukee, WI 53204, USA

生产企业名称及地址

Rockwell Automation Monterrey Manufacturing, S. DE R. L DE C. V.

Camino Vecinal No. 3051, Parque Ind. Finsa, Guadalupe, Nuevo Leon C.P. 67110, México

产品名称和系列、型号、规格

电动机起动器

280…, 281…, 详见附页

产品标准和技术要求

GB/T 14048.4-2020

上述产品符合《强制性产品认证实施规则 低压电器 低压元器件》(CNCA-C03-02：2024)的要求，特发此证。

发证日期：2025 年 09 月 28 日 有效期至：2029 年 09 月 05 日

证书信息和有效性可扫描下方二维码或登录发证机构网站查验，也可在认监委网站(www.cnca.gov.cn)查询。

本证书为变更证书，证书首次颁发日期：2024 年 09 月 06 日

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1、规格/参数(Specification/Parameter)：

Ui:600V;
Uimp:6kV;
Ith:16A max;
Ue: 200-575V;200-480V(280E/281E only);
Ie: 0.24A-1.2A,0.5A-2.5A,1.1A-5.5A,3.2A-16A;
Pe:0.18-7.5kW;
脱扣级别 Trip Class:10,20;
极数 Poles:3P;
外壳防护等级 IP Degree:IP67.

2、订货号/目录号的解释(Explanation of Catalog No.)：

ArmorStart 电动机起动器 （ArmorStart Distributed Motor Controller）

订货号/目录号如下（Catalog No.）：

280	D	-	F	12B	-	25	B	-	CR	-	3FR	-	SM	-	**
a	b		c	d		e	f		g		h		i		j

a	Designated Product Type	
	280	ArmorStart non-reversing starter
	281	ArmorStart reversing starter
b	Designated Communication Protocol Type	
	D	DeviceNet
	G	DeviceNet with 6-input module
	E	EtherNet/IP
	ES	EtherNet/IP, Integrated Safety version with 4 inputs/2 outputs discrete
	GS	EtherNet/IP, Integrated Safety version with 6inputs/0 outputs discrete

本页为证书附页，应与证书主页同时使用。

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c	Designated Enclosure Type	
	F	Cast aluminium (Type 4/12/13, IP 67)
d	Designated Magnetic Controller Type & Control Voltage	
	12B or 23B	Size 12A contactor or Size 23A contactor, 240V AC
	12D or 23D	Size 12A contactor or Size 23A contactor, 120V AC
	12Z or 23Z	Size 12A contactor or Size 23A contactor, 24V DC
	12S or 23S	Size 12A contactor or Size 23A contactor, 24V DC, Safety Version
	Designated Base Module Type	
	N	Base module only (no control module)
e	Designated Manual Motor Controller Size	
	10	10A rated device
	25	25A rated device
	Designated Control Module Type	
	N	Control module only (no base module)
f	Designated Overload Current Range	
	A	0.24…1.2A
	B	0.5…2.5A
	C	1.1…5.5A
	D	3.2…16.0A
	Blank	/
g	Designated Line/Load Connection Type	
	C	Conduit
	CR	Conduit (line)/round connector (load) with variable cable options
	CRW	Conduit (line)/round connector (load) with No Cables
	DR	D/Round Media with variable cable options
	DRW	D/Round Media with No Cables
	GR	Gland plate w/connector and conduit (line), round connector (load) variable cable options
	GRW	Gland plate w/connector and conduit (line), round connector (load) with No Cables

本页为证书附页，应与证书主页同时使用。

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	RR	Receptacle for ArmorConnect (Round media line/load) with variable cable options
	RRW	Receptacle for ArmorConnect (Round media line/load) with No Cables
	R	Receptacle for ArmorConnect (round media)
	RG	M35 receptacle for ArmorConnect (round media, 10 AWG)
	RRG	Round media safety connector
h	Option 1	
	3	Hand-Off-Auto selector
	3FR	Hand-Off-Auto selector with Forward/Reverse
	CBG	Control brake option
i	Option 2	
	SM	Safety Monitor (mechanically-linked/mirror contact monitoring option)
	P1	Special programming option
	TB	Spring clamp terminal block
j	Option 3 (Safety I/O)	
	00	No safety I/O
	22	Safety I/O
Note	1. Option 1, 2, 3 can be any combination, multiple, or lack thereof.	

Note：

1. The catalog breakdown is only for part of standard options, more of them and/or customized option are covered if the configuration, material, specification and electrical specification keeps same conditions.
2. Rockwell Automation Plant Code: 1150/1160.

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