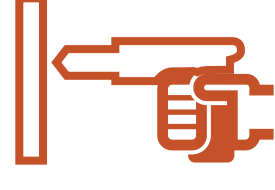


ROCKWELL AUTOMATION Remanufacturing Process



RECEIPT AND VERIFICATION

Your unit's catalog number, series and revision data is verified against its return authorization for warranty and product configuration.



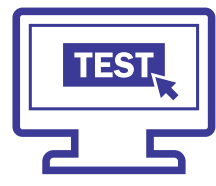
REVISIONS AND ENHANCEMENTS

Your unit is disassembled, cleaned and enhanced with the latest proprietary firmware and hardware updates from the original equipment manufacturer (OEM).



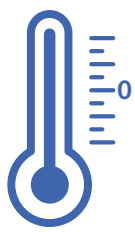
COMPONENT VERIFICATION/REPLACEMENT

Individual components and subassemblies are inspected and tested to original design parameters. Inoperative components are replaced, and proactive measures are taken to replace marginal and aged components.



FUNCTIONAL AND LOAD TESTING

Trained technicians certify the full functionality of your unit using proprietary OEM test equipment to confirm that all performance and output load specifications are met.



ENVIRONMENTAL SIMULATION

Cases such as intermittent inoperability may require more extreme testing methods. Your unit can undergo controlled environmental applications such as high temperature, shock and vibration or humidity testing.



FINAL QUALITY INSPECTION

A tracking record verifies all necessary operations have been completed. Quality Control Inspectors cosmetically clean and visually inspect the unit, and label it with the updated revision.



SECURE SHIPPING

Accessories such as keys, batteries and manuals are added and your unit is shipped back to you in custom-engineered, anti-static bags and containers.



OEM Quality

As the manufacturer of Allen-Bradley® products, we are the only authorized service supplier of Rockwell Automation OEM-specified components.

12

Month Warranty

Every remanufactured part receives a minimum 12-month* comprehensive warranty on the entire unit, not just the replaced components.

*Up to 24-month warranty, depending on the region

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Savings

Rockwell Automation tracks your new product warranties and can help save you thousands of dollars in repair costs, depending on your installed base.

500

Products/day

Our remanufacturing facilities see approximately 500 products every day and our technicians have access to over \$50 million in available parts inventory.

▶ **Watch our video** to learn more about the remanufacturing process