



Fan Replacement Important Note

This publication provides important notes about fan replacement in various drive products.



ATTENTION: The drive contains ESD (Electrostatic Discharge) sensitive parts and assemblies. Static control precautions are required when installing, testing, servicing or repairing this assembly. Component damage may result if ESD control procedures are not followed. If you are not familiar with static control procedures, reference A-B publication 8000-4.5.2, “Guarding Against Electrostatic Damage” or any other applicable ESD protection handbook.

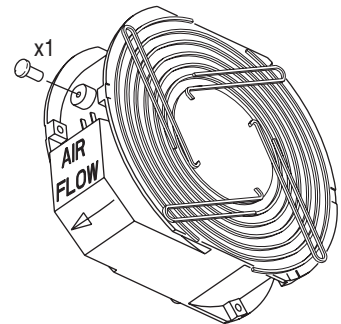


ATTENTION: To avoid a shock hazard, assure that all power to the drive has been removed before proceeding.

Important Note

The replacement fan contained in this kit is supplied with a new grounding screw. To assure proper grounding, this screw **must** be used when replacing the fan.

1. Remove the old fan. Discard the fan and existing ground screw.
2. Install new fan. Secure the ground wire to the fan using the supplied screw. Torque to 3.2 N-m (28 lb.-in.). Verify that connection is secure.



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