

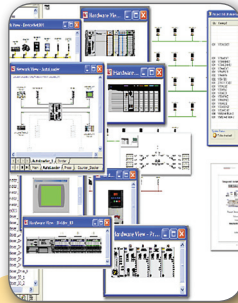
# StepForward Program: Tools and Enablers

## Sample Control System Migration



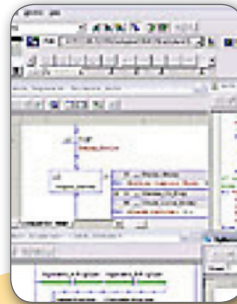
**Q:** How do I identify my obsolescence risks to determine what I need to upgrade?

**A:** Let us perform an Installed Base Evaluation (IBE) to help you make informed decisions.



**Q:** How will I know what products to use?

**A:** Use our Integrated Architecture Builder (IAB) tool to select the appropriate hardware and generate a new Bill of Materials



**Q:** How do I preserve my application code?

**A:** Use our code conversion utilities to upgrade your processor code, and the 1756-RIO module as the network interface to your existing I/O over the existing network



**Q:** How do I change my controller without disrupting my current operations?

**A:** The 1756-RIO module allows you to change your PLC-5 processor to a new Logix PAC while still using your existing I/O, mitigating risks to your system.



**Q:** What happens to all of my operator interface screens?

**A:** Use our HMI Application Conversion Utility (ACU) to help you make the transition to updated visualization options.



**Q:** What happens to my I/O?

**A:** Use our unique Wiring Conversion System to quickly and easily connect your existing 1771 I/O wiring to the 1756 I/O without disturbing your field wiring connections

**StepForward tools and enablers help you proactively plan and execute system migrations!\***

\* OnSite Conversion Services are also available to provide you with Rockwell Automation's technical, industry, and project management expertise.

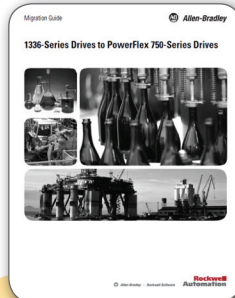
# StepForward Program: Tools and Enablers

## Sample Drive System Migration



**Q:** How do I identify my obsolescence risk to determine what I need to upgrade?

**A:** Let us perform an Installed Base Evaluation (IBE) to help you make informed decisions.



**Q:** How will I know what Drives to use?

**A:** Use our Migration Guides, along with the Product Selection & Configuration Tool on [www.rockwellautomation.com](http://www.rockwellautomation.com).



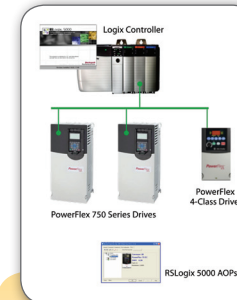
**Q:** Can I reuse my existing Motors and Speed Feedback devices?

**A:** In most cases, Yes.



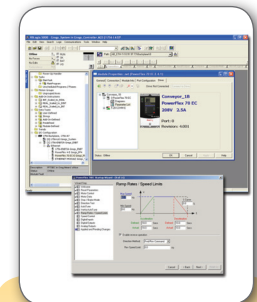
**Q:** How do I interface the new Drive to my existing machine control?

**A:** Use our Migration Guides located at [www.rockwellautomation.com](http://www.rockwellautomation.com).



**Q:** How can I connect my new Drive to an existing PLC communication network?

**A:** By utilizing the many communication options available, to connect to a wide array of communication networks.



**Q:** How can I incorporate the new Drive into my ControlLogix System?

**A:** Using the Add-On Profiles with RSLogix 5000 software simplifies integration.

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