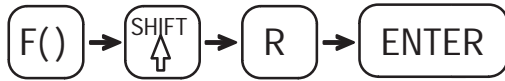
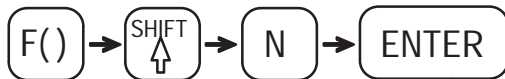




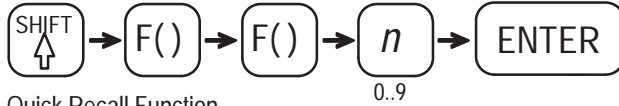
Transfer PROM → RAM



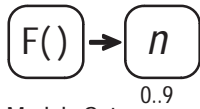
Transfer RAM → PROM



Define/Clear Quick Recall Functions



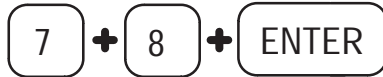
Quick Recall Function



Module Setup

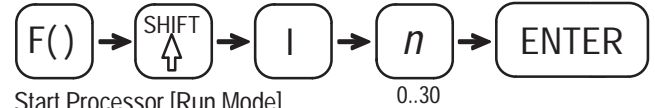


Module Reset



Engineer's Reference

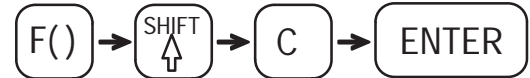
Attach to Processor



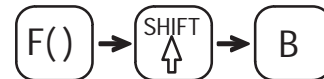
Start Processor [Run Mode]



Stop Processor [Halt Mode]



View Processor Fault



Clear Processor Fault

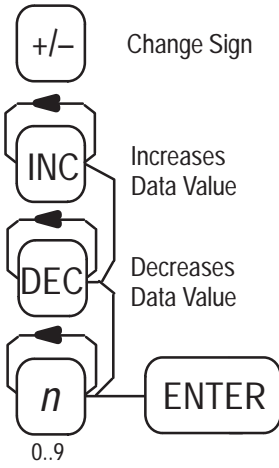


Data Files

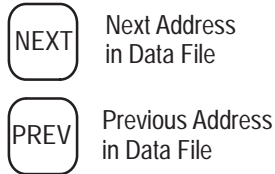
Default Data Files		
File Type	Identifier	File Number
Output	O	0
Input	I	1
Bit	B	3
Timer	T	4
Counter	C	5
Control	R	6
Integer	N	7

User Defined Data Files		
File Type	Identifier	File Number
Bit	B	10-255
Timer	T	
Counter	C	
Control	R	
Integer	N	

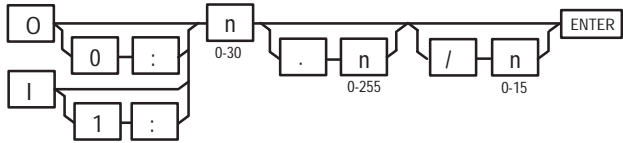
Changing Data Values



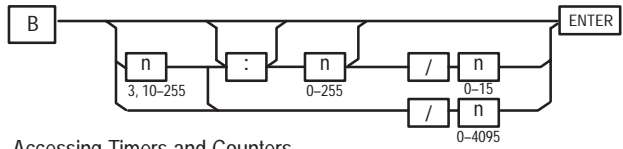
Changing Addresses



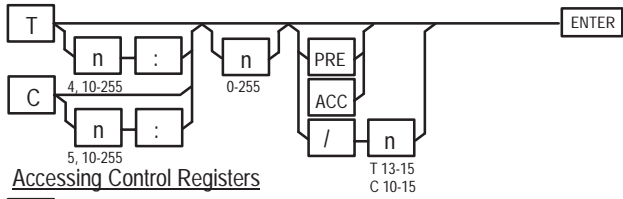
Accessing Inputs and Outputs



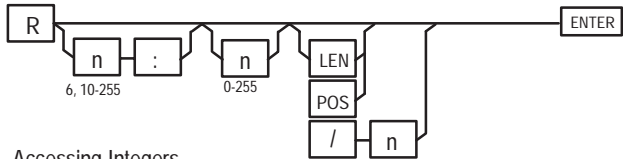
Accessing Bit Data



Accessing Timers and Counters



Accessing Control Registers



Accessing Integers

