

# ICS Triplex Legacy Process Safety Products

## Parts Management Agreement

### Benefits

#### Maximize Production Uptime

- Critical inventory can be maintained on-site in your P1 Spares Holding for immediate availability in case of any emergency breakdown situations
- Replenish consumed P1 Spares Holding stock immediately from the P2 dedicated support Spares Stock Holding
- Repaired parts can be used to replenish consumed P2 Spares Holding Stock

#### Improve Cash Management

- Eliminate large unexpected capital expense of purchasing spare parts holding inventory
- Enable more accurate budgeting with fixed, predictable costs and 3, 5 or 7-year agreement terms
- Warranty starts when equipment is removed from P1 stock, not when purchased
- Avoid unnecessary inventory buildup with a service that adjusts along with your active equipment installed base

#### End of Life Product Support

- Extended product support through our Healthcare contracts for aging products



A Parts Management Agreement (PMA) verifies you have the parts you need when you need them, minimizing downtime and reducing costs associated with it.

A Parts Management Agreement (PMA) is a way to manage your spare parts inventory. Typically, this is achieved by integrating the PMA into an asset Healthcare support contract. Using the PMA program gives you immediate access to critical spare parts for emergency or regular maintenance.

A PMA provides a flexible, easy-to-use, vendor-managed inventory service. The service delivers access and availability of critical spares to maximize system uptime and throughput while reducing overall inventory carrying costs. A Rockwell Automation® PMA helps you:

- Reduce downtime
- Minimize inventory costs
- Simplify budgeting

Rockwell Automation PMA's are available as a standalone contract or as an add-on service to an existing asset support contract. The choice is yours to manage inventory on your asset.

For ICS® Triplex® legacy process safety products, there are two elements to our PMA program – Critical Parts On-site –P1 and Critical Parts Offsite-P2.

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### Critical Parts On-site – P1

You buy P1 spare parts and they are stored on the related asset, but managed by Rockwell Automation. We recommend these parts are held in close proximity to the actual installed equipment for ease of access.

This starts with a detailed survey to help ascertain the condition, status, and historic usage patterns. This allows us to recommend any change to the spares holdings. This survey is part of a PPM maintenance visit, generally scheduled as part of a support contract.

When a part is used from the P1 spares holding, a replacement is immediately taken from P2 spares holding as part of the replacement activity. The failed part is either sent for repair under the Rockwell Automation® Return Merchandise Authorization (RMA) system or discarded. If the part is irreparable, a new part needs to be purchased.

**Recommended Spares Holding List - P1**

Iten	Description	Module Number	Quantity	Unit Cost	Total Cost
1.					0.00
2.					0.00
3.					0.00
4.					0.00
5.					0.00
6.					0.00
7.					0.00
8.					0.00
9.					0.00
10.					0.00
11.					0.00
12.					0.00
13.					0.00
14.					0.00
15.					0.00
16.					0.00
17.					0.00
18.					0.00
19.					0.00
20.					0.00
Overall Total					0.00

Hardware listed in this table is the basis of the Parts Management Agreement for P1 spares.

### Critical Parts Offsite – P2

P2 offsite parts are a mirrored inventory of the P1 on-site parts. You purchase them and hold them at one of your facilities within easy reach of the asset. If required, they can be held in a Rockwell Automation® Parts Hub Facility. These parts are dedicated to support the on-site P1 spares and to allow delivery within the next business day of notification following the use of a P1 spare.

A replacement part can be ordered as part of the replacement activity, or the part, once repaired, can be returned to the P2 spares holding as replenishment.

When using the RMA system to repair parts, the delivery of the part to Rockwell Automation is your responsibility. The return of the repaired part to the P2 spares holding is the responsibility of Rockwell Automation and included within the repair price.

**Recommended Spares Holding List - P2**

Iten	Description	Module Number	Quantity	Unit Cost	Total Cost
1.					0.00
2.					0.00
3.					0.00
4.					0.00
5.					0.00
6.					0.00
7.					0.00
8.					0.00
9.					0.00
10.					0.00
11.					0.00
12.					0.00
13.					0.00
14.					0.00
15.					0.00
16.					0.00
17.					0.00
18.					0.00
19.					0.00
20.					0.00
Overall Total					0.00

Hardware listed in this table is the basis of the Parts Management Agreement for P2 spares.

### Spares & Repairs Team

Our global specialists are available to answer your questions with the support of hardware, logistics and project management colleagues. A specific contact person is assigned to you in your PMA proposal.

### Repair Service

We offer repair services for any modules that you have in your existing spares stock. This service can be written in as part of your P2 spares agreement. The advantage of repairing a spare versus buying a new spare is approximately a 50% savings. If the spare is deemed Beyond Economical Repair (BER), we investigate the issue and either scrap the part or return it to you. There is a small fee for this service. Repairs are arranged under our RMA process.

## For More Information

### Legacy Spares & Repairs Team

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### ICS Triplex Legacy Product Listing

Regent

Regent + Plus

Triguard SC 300E

(August) CS300

SFD 2000

SSD 2000

GP Elliot SO Series

GP Elliot G120 Series

Sentry I & Sentry II

Silvertech

ICS 2000

MESD 2000

SurgeGard

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