

Safety

Safety Relays and Devices Maintenance and Troubleshooting Course Description



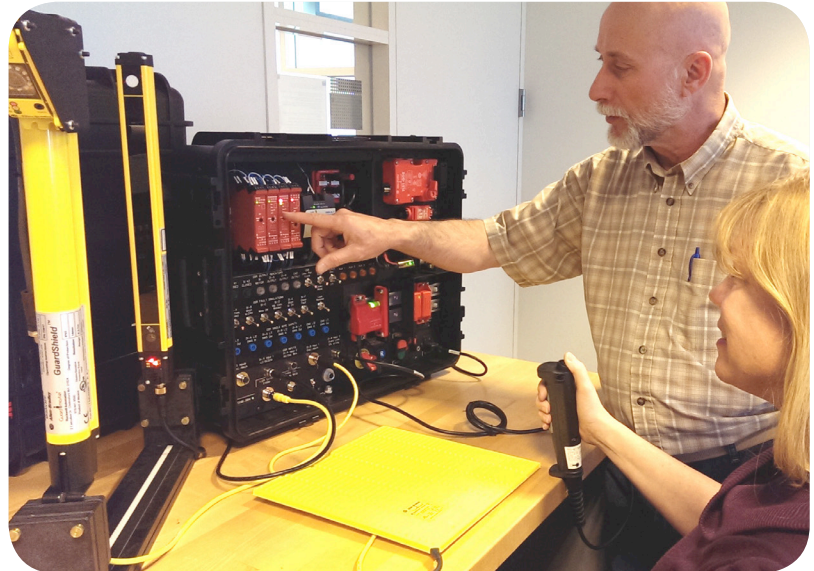
Course Agenda

Day 1

- Identifying Relay-Based Machine Functional Safety Systems and Components
- Maintaining Relay-Based Machine Functional Safety Systems
- Interpreting and Clearing Faults at the Safety Relay
- Interpreting and Clearing Faults for Wiring in Safety Systems

Day 2

- Interpreting and Clearing Faults for E-Stop Pushbuttons and Grip Enabling Switches
- Interpreting and Clearing Faults for Interlock and Non-Contact Switches
- Interpreting and Clearing Faults for Light Curtains and Safety Sensors
- Interpreting and Clearing Faults for Safety Mats
- Interpreting and Clearing Faults for Safety Outputs



Course Number

SAF-COM101

Course Purpose

This course will introduce you to monitoring safety relays and input and output devices used to configure safety systems according to industry standards for functional safety of machinery.

You will have the opportunity for hands-on experience with several of these components, which will help you to learn how they interact in safety systems.

After completing this course, you should be able to maintain and troubleshoot relay-based machine functional safety systems with the following devices:

- Monitoring Safety relays
- Operator interface devices (e-stop pushbutton and grip enabling switch)
- Electromechanical switches (interlock)
- Electronic switches (non-contact RFID interlock)
- Opto-electronic presence sensing devices (light curtain and safety sensor)
- Pressure sensing devices (safety mat)

LISTEN.
THINK.
SOLVE.

Who Should Attend

Individuals who maintain and troubleshoot electrical circuits or machine systems and need to learn more about how to apply their skills to relay-based machine functional safety systems should attend this course.

Prerequisites

To successfully complete this course, the following prerequisites are required:

- Interpreting industrial electrical circuit schematics
- Maintaining industrial electrical circuits or machine systems

Technology Requirements

All technology is provided for student use in the classroom by Rockwell Automation. It is not necessary for students to bring any technology with them when attending this course.

Student Materials

To enhance and facilitate students' learning experience, the following materials are provided to each student as part of the course package:

- Student Manual:
 - Includes the key concepts, definitions, examples, and activities
- Lab Book:
 - Provides learning activities and hands-on practice
- Troubleshooting Safety Systems Flowchart:
 - Offers an overview of the decision-making process that can be used later on the job

Hands-On Practice

Throughout this course, you will have the opportunity to practice the skills you have learned through a variety of hands-on exercises:

- Exercises focus on the skills introduced in each lesson.
- Exercises are performed on a workstation with safety relays and devices.

Next Learning Level

Once you have mastered the skills covered in this course, you may want to attend the following course that focuses on the international standards used to design safety systems:

- *Functional Safety for Machinery Technician Certification (TÜV Rheinland)* (Course No. SAF-TUVOT)

Course Length

This is a two-day course.

IACET CEUs

CEUs Awarded: 1.4



To Register

To register for this or any other Rockwell Automation training course, contact your local authorized Allen-Bradley® Distributor or your local Sales/Support office for a complete listing of courses, descriptions, prices, and schedules.

You can also access course information via the Web at <http://www.rockwellautomation.com/training>

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Power, Control and Information Solutions Headquarters

Americas: Rockwell Automation, 1201 South Second Street, Milwaukee, WI 53204-2496 USA, Tel: (1) 414.382.2000, Fax: (1) 414.382.4444

Europe/Middle East/Africa: Rockwell Automation, Vorstlaan/Boulevard du Souverain 36, 1170 Brussels, Belgium, Tel: (32) 2 663 0600, Fax: (32) 2 663 0640

Asia Pacific: Rockwell Automation, Level 14, Core F, Cyberport 3, 100 Cyberport Road, Hong Kong, Tel: (852) 2887 4788, Fax: (852) 2508 1846