



ALLEN-BRADLEY ADJUSTABLE FREQUENCY AC MOTOR DRIVES

Spare parts are recommended for support of any Bulletin 1334 installation. "Spare Parts Kits" consisting of common drive components, provide a convenient method of ordering and stocking the required parts. Three levels of support are available:

- Level 1 Fuses - Includes (2) sets of fuses from the Bulletin 1334 drive
- Level 2 Circuit Boards - Includes (1) set of circuit boards from the Bulletin 1334 drive
- Level 3 Power Devices - Includes Power Switching Module(s), Bus Capacitor(s), Diode Bridge(s) and MOV or Snubber Assembly from the Bulletin 1334 drive

The different levels provide the needed spare parts required, depending on the level of maintenance desired. Individual parts within the kits may be purchased separately. A complete listing of spare parts may be found in the Instruction Manual for your drive or in the Renewal Parts publication 1334-6.0.

Spare Parts Kits

Description	Catalog Number	List Price
Level 1 3 HP Series B	1334-SPK-B1B	\$ 192
5 HP Series A	1334-SPK-C1A	230
5 HP Series B	1334-SPK-C1B	192
7.5 HP Series A	1334-SPK-D1A	230
7.5 HP Series B	1334-SPK-D1B	192
10 HP Series A	1334-SPK-E1A	230
10 HP Series B	1334-SPK-E1B	192
15 HP Series A	1334-SPK-F1A	299
20 HP Series A	1334-SPK-G1A	299
25 HP Series A	1334-SPK-R1A	391
30 HP Series A	1334-SPK-H1A	601
40 & 50 HP Series A	1334-SPK-J1A	846
Level 2 3 & 5 HP Series B	1334-SPK-B2B	2,231
5 HP Series A	1334-SPK-C2A	2,248
7.5 & 10 HP Series A	1334-SPK-D2A	2,249
7.5 & 10 HP Series B	1334-SPK-D2B	2,231
15 & 20 HP Series A	1334-SPK-F2A	3,156
25 HP Series A	1334-SPK-R2A	3,220
30 - 50 HP Series A	1334-SPK-H2A	4,224
Level 3 3 & 5 HP Series B	1334-SPK-B3B	444
5 - 10 HP Series A	1334-SPK-C3A	952
7.5 & 10 HP Series B	1334-SPK-D3B	622
15 & 20 HP Series A	1334-SPK-F3A	1,298
25 HP Series A	1334-SPK-R3A	1,628
30 HP Series A	1334-SPK-H3A	2,914
40 & 50 HP Series A	1334-SPK-J3A	2,619

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**Bulletin 1334
Spare Parts Kits
Level 1**

Bulletin 1334 Drive Type	Kit Catalog Number	Kit Contents		
		Part Number	Description	Quantity
3 HP Series B	1334-SPK-B1B	201669	Fuse (F1, F2, F3)	6
		200934	Fuse (F4)	2
		201927	Fuse (F5)	2
5 HP Series A	1334-SPK-C1A	201669	Fuse (1FU, 2FU, 3FU)	6
		201590	Fuse (4FU, 5FU)	4
		212458	Fuse (6FU)	2
5 HP Series B	1334-SPK-C1B	201009	Fuse (F1, F2, F3)	6
		200934	Fuse (F4)	2
		201927	Fuse (F5)	2
7.5 HP Series A	1334-SPK-D1A	201009	Fuse (1FU, 2FU, 3FU)	6
		201590	Fuse (4FU, 5FU)	4
		212458	Fuse (6FU)	2
7.5 HP Series B	1334-SPK-D1B	200935	Fuse (F1, F2, F3)	6
		200934	Fuse (F4)	2
		201927	Fuse (F5)	2
10HP Series A	1334-SPK-E1A	200935	Fuse (1FU, 2FU, 3FU)	6
		201590	Fuse (4FU, 5FU)	4
		212458	Fuse (6FU)	2
10 HP Series B	1334-SPK-E1B	210925	Fuse (F1, F2, F3)	6
		200934	Fuse (F4)	2
		201927	Fuse (F5)	2
15 HP Series A	1334-SPK-F1A	201258	Fuse (1FU, 2FU, 3FU)	6
		201590	Fuse (4FU, 5FU)	4
		248010	Fuse (6FU)	2
20 HP Series A	1334-SPK-G1A	200384	Fuse (1FU, 2FU, 3FU)	6
		201590	Fuse (4FU, 5FU)	4
		248010	Fuse (6FU)	2
25 HP Series A	1334-SPK-R1A	201463	Fuse (1FU, 2FU, 3FU)	6
		201590	Fuse (4FU, 5FU)	4
		248010	Fuse (6FU)	2
30 HP Series A	1334-SPK-H1A	201753	Fuse (1FU, 2FU, 3FU)	6
		201590	Fuse (4FU, 5FU)	4
		201575	Fuse (8FU)	2
		201478	Fuse (Bus Discharge Board)	2
40 & 50 HP Series A	1334-SPK-J1A	201749	Fuse (1FU, 2FU, 3FU)	6
		201590	Fuse (4FU)	2
		201708	Fuse (5FU)	2
		201478	Fuse (7FU & Bus Discharge Board)	4
		201466	Fuse (8FU)	2

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**Bulletin 1334
Spare Parts Kits
Level 2**

Bulletin 1334 Drive Type	Kit Catalog Number	Kit Contents		
		Part Number	Description	Quantity
3 & 5 HP Series B	1334-SPK-B2B	50387	Modulator Logic Board	1
		50905-001	Driver Board	1
		50906	Power Distribution Board	1
5 HP Series A	1334-SPK-C2A	50387	Modulator Logic Board	1
		50388-001	Driver Board	1
		50389	Logic Power Supply Board	1
		50390	Bus Discharge Board	1
7.5 & 10 HP Series A	1334-SPK-D2A	50387	Modulator Logic Board	1
		50388	Driver Board	1
		50389	Logic Power Supply Board	1
		50390	Bus Discharge Board	1
7.5 & 10 HP Series B	1334-SPK-D2B	50387	Modulator Logic Board	1
		50905-002	Driver Board	1
		50906	Power Distribution Board	1
15 & 20 HP Series A	1334-SPK-F2A	50385	Ground Sense Board	1
		50387	Modulator Logic Board	1
		50389	Logic Power Supply Board	1
		50390	Bus Discharge Board	1
		50399	Driver Board	1
		50404-001	Contacting Interface Board	1
25 HP Series A	1334-SPK-R2A	50385	Ground Sense Board	1
		50387	Modulator Logic Board	1
		50389	Logic Power Supply Board	1
		50390	Bus Discharge Board	1
		50399-001	Driver Board	1
		50404-001	Contacting Interface Board	1
30 - 50 HP Series B	1334-SPK-H2A	50385	Ground Sense Board	1
		50387	Modulator Logic Board	1
		50389	Logic Power Supply Board	1
		50403	Driver Board	1
		50404-001	Contacting Interface Board	1
		50405	Bus Discharge Board	1
		50406	Driver Power Supply Board	1

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**Bulletin 1334
Spare Parts Kits
Level 3**

Bulletin 1334 Drive Type	Kit Catalog Number	Kit Contents		
		Part Number	Description	Quantity
3 & 5 HP Series B	1334-SPK-B3B	201050	Power Switching Module	1
		201525	Diode Bridge	1
		201676	Bus Capacitor	1
		40410	Snubber Assembly	1
5 - 10 HP Series A	1334-SPK-C3A	200364	Bus Capacitor	1
		200944	Precharge Relay	1
		201051	Power Switching Module	1
		201525	Diode Bridge	1
		41475	MOV Assembly	1
7.5 & 10 HP Series B	1334-SPK-D3B	201051	Power Switching Module	1
		201525	Diode Bridge	1
		201906	Bus Capacitor	1
		40410	Snubber Assembly	1
15 & 20 HP Series A	1334-SPK-F3A	200364	Bus Capacitor	2
		201051	Power Switching Module	2
		201525	Diode Bridge	1
		41475	MOV Assembly	1
25 HP Series A	1334-SPK-R3A	200364	Bus Capacitor	2
		201051	Power Switching Module	2
		201525	Diode Bridge	2
		41475	MOV Assembly	1
30 HP Series A	1334-SPK-H3A	200364	Bus Capacitor	2
		201412	Power Switching Module	2
		201445	Diode Bridge	2
		201455	Snubber Capacitor	1
		41475	MOV Assembly	1
40 & 50 HP Series A	1334-SPK-J3A	200364	Bus Capacitor	3
		201411	Power Switching Module	2
		201445	Diode Bridge	2
		201455	Snubber Capacitor	1
		41484	MOV Assembly	1

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