8720SM High Performance AC Induction Motors

(Catalog Number 8720SM-xxxxxxxSx)

Introduction

This publication provides installation instructions for the 8720SM motors. Use this document if you are responsible for the design and installation of 8720SM motors. Refer to the 8720MC High Performance Drive Integration Manual (publication 8720MC-IN002x-EN-P) for performance information.

<table>
<thead>
<tr>
<th>For:</th>
<th>See page:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Complying with European Union Directives</td>
<td>2</td>
</tr>
<tr>
<td>8720SM AC Motor Overview</td>
<td>3</td>
</tr>
<tr>
<td>8720SM Receiving and Storage Information</td>
<td>4</td>
</tr>
<tr>
<td>Before Mounting Your Motor</td>
<td>5</td>
</tr>
<tr>
<td>Building Your 8720SM Motor Cables</td>
<td>7</td>
</tr>
<tr>
<td>Guidelines for Installing Your Motor</td>
<td>8</td>
</tr>
<tr>
<td>Wiring Your 8720SM Motor Power</td>
<td>9</td>
</tr>
<tr>
<td>Blower Motor</td>
<td>13</td>
</tr>
<tr>
<td>Motor Operation and Maintenance</td>
<td>15</td>
</tr>
<tr>
<td>Specifications</td>
<td>16</td>
</tr>
<tr>
<td>Dimensions</td>
<td>18</td>
</tr>
<tr>
<td>Motor Load Force Ratings</td>
<td>25</td>
</tr>
</tbody>
</table>
Complying with European Union Directives

If this product is installed within the European Union or EEC regions and has the CE mark, the following regulations apply.

EMC Directive

This unit is tested to meet Council Directive 89/336/EEC Electromagnetic Compatibility (EMC) using the following standards, in whole or in part:

- EN 50081-2 EMC - Emission Standard, Part 2 - Industrial Environment
- EN 50082-2 EMC - Immunity Standard, Part 2 - Industrial Environment
- EN 61800-3 - Adjustable Speed Electrical Power Drive Systems, Part 3 - EMC Product Standard including specific test methods

The product described in this installation instructions is intended for use in an industrial environment.

Low Voltage Directive

The 8720SM motors are high performance AC induction motors specifically designed for use with the Allen-Bradley 8720MC Drives. Refer to the configurator below to help identify your 8720SM motor.

Refer to the following table to compare the motor frame number to the motor catalog number:

<table>
<thead>
<tr>
<th>Frame</th>
<th>Catalog Number (8720SM)</th>
</tr>
</thead>
<tbody>
<tr>
<td>DL1106</td>
<td>-005S1BASx, -005S1BBSx, -005S1BCSx</td>
</tr>
<tr>
<td>DL1108</td>
<td>-007S1CASx, -007S1CBSx, -007S1CCSx</td>
</tr>
<tr>
<td>DL1110</td>
<td>-011S1DASx, -011S1DBSx, -011S1DCSx</td>
</tr>
<tr>
<td>RDL1307</td>
<td>-015S2EASx, -015S2EBSx, -015S2ECSx</td>
</tr>
<tr>
<td>RDL1308</td>
<td>-018S2FASx, -018S2FBSx</td>
</tr>
<tr>
<td>RDL1310</td>
<td>-022S2GASx</td>
</tr>
<tr>
<td>RDL1611</td>
<td>-030S4JASx</td>
</tr>
<tr>
<td>RDL1613</td>
<td>-037S4KASx</td>
</tr>
<tr>
<td>DL1811</td>
<td>-045S5NASx</td>
</tr>
<tr>
<td>DL1813</td>
<td>-055S5PASx</td>
</tr>
<tr>
<td>DL1815</td>
<td>-063S5QASx</td>
</tr>
<tr>
<td>DL2010</td>
<td>-075S6TASx</td>
</tr>
<tr>
<td>DL2012</td>
<td>-093S6TASx</td>
</tr>
</tbody>
</table>

1 Feedback options 1 and 2 apply to SERCOS mode applications. Feedback options 3 and 4 apply to Analog mode applications.
8720SM Receiving and Storage Information

The customer is responsible for inspecting the equipment before accepting the shipment from the freight company. Check the items against your purchase order.

Handling

The 8720SM motors are equipped with lifting eye bolts. These eye bolts are provided to assist in handling and mounting the motors. The motors can accommodate either flange or foot mount.

**ATTENTION**

Eyebolts may unscrew during lifting. Check the eyebolts to insure that they are tight. Failure to observe this precaution could result in bodily injury.

Storage

Store motors in a clean, dry area protected from extreme temperatures, moisture, shock, and vibration. Observe storage temperatures of -20° to 80° C (-4° to 176° F) with a relative humidity of 5 to 95%.

**IMPORTANT**

All drains are fully operable while in storage. Store motors so that the drain is at the lowest point. Drains are located in the lower portion of the motor castings on both the drive and non-drive ends of the motor.

**ATTENTION**

Only qualified electrical personnel familiar with the construction and operation of this equipment and the hazards involved should install, adjust, operate, and/or service this equipment. Read and understand this document in its entirety before proceeding. Failure to observe this precaution could result in severe bodily injury or loss of life.

The application of motors and other electrical equipment in hazardous locations is restricted by the National Electric Code. To ensure compliance, observe these regulations and consult with local code inspection and enforcement agencies.
Before Mounting Your Motor

Before mounting your 8720SM motor, consider the following:

- You can mount the motor horizontally or vertically with the shaft down or up.

- The 8720SM motors are blower cooled with air flow from the blower end to the drive end. The air flow must be flowing in the direction of the arrow on the motor to provide adequate cooling. Both air inlets and outlets must be free of obstructions. Maintain a clearance of at least 100 mm (4 in.) at the blower inlet area.

- When mounted, the motor must not be exposed to direct splash or spray of cutting fluids or lubricating oils.

- Motors include a labyrinth type shaft seal with flinger, which helps protect against splashing. However, it will not provide protection against flooding.

- In an environment where high humidity is present or the motor blower inlet air is saturated with coolant mist, make sure the motor is mounted with the feet down and the drain holes at the bottom of the motor are open.

- The motors are designed for the ambient temperature indicated on the nameplate. The standard motor maximum ambient is 40° C (104° F). Locate the motor where the ambient temperature requirements are satisfied and where clean air has free access to ventilating intake and outlet openings. Except for machines with a suitable protective enclosure, the location should be clean and dry.

**IMPORTANT**

The cooling system on standard 8720SM blower cooled motors requires that clean air is forced through ducts which are integral to the stator frame. It is important that you keep these air passages clean and that sufficient clearance is provided on the motor air inlets and stator duct outlets for unrestricted air flow.

**ATTENTION**

You must be careful to prevent debris (such as metal shavings and conduit knockouts) from falling into the motor while performing any installation work around the motor. A hazard of personal injury and/or equipment damage exists if foreign material lodges inside the motor.
Using Belted Drives and Coupled Drives

Proper alignment is key for long life of bearings, shafts and belts, and minimum downtime.

Belted Drives

If you use motor slide bases or rails, you must securely anchor them to the foundation with the proper bolts. Make sure the motor shaft and load shaft are parallel, and that the sheaves are aligned.

When a motor is belt coupled, the belt tension must not exceed the radial load capabilities of the motor bearings. For belt drives, place the sheave as close as possible to the motor bracket. The maximum allowable radial load is assumed to be applied at the end of the motor drive shaft.

**IMPORTANT** Do not exceed the maximum allowable radial load on the end of the shaft. Refer to the Radial Load Force Ratings (Zero Axial Load) on page 25 for a listing of radial loads.

Coupled Drives

Use flexible couplings between the motor shaft and the load shaft. Align the motor shaft and the load shaft to values recommended for the specific coupling before coupling is connected.

**IMPORTANT** Do not exceed the maximum allowable axial load on the end of the shaft. Refer to the Axial Load Force Ratings (Zero Radial Load) on page 26 for a listing of axial loads.

Balancing the Motor

Misalignment can cause excessive vibration and damaging forces to the shaft and bearings. During high speed operation, a small unbalance can cause significant vibration. Make sure to accurately dynamically balance any gears, pulleys, or couplings that are mounted to the motor shaft. Best results are obtained by balancing after the device is mounted to the shaft.

Motors are dynamically balanced to stay within a vibration limit of 0.12 in./s, measured in accordance with NEMA MG-12.06. Balance is done with a full length 1/2 height shaft key. A full shaft key is shipped
with the motor. Sheave or coupling should be balanced with a 1/2 height shaft key.

**Preventing Electrical Noise**

Use Electromagnetic Compatibility (EMC) techniques to reduce Electromagnetic Interference (EMI), commonly called noise. Noise adversely impacts motor performance by inducing stray signals. Effective techniques to counter EMI include filtering the AC power, shielding and separating signal carrying lines, and practicing good grounding techniques.

To help avoid EMI:

- Filter AC power by using isolated AC power transformers or properly installed AC line filters.
- Physically separate signal lines from motor cabling and power wiring. Do not route signal wires with motor and power wires, or over the vent openings of servo drives.
- Ground all equipment using a single-point parallel ground system that employs ground bus bars or large straps.

Refer to System Design for Control of Electrical Noise Reference Manual (GMC-RM001x-EN-P) for information on additional electrical noise reduction techniques.

**Building Your 8720SM Motor Cables**

Proper cable construction and routing improves system ElectroMagnetic Compatibility (EMC). Refer to the 8720MC High Performance Drive Installation Manual (publication 8720MC-IN001x-EN-P) for information regarding cable construction.
Guidelines for Installing Your Motor

Observe the following for installing your motor:

**ATTENTION**

Only qualified electrical personnel familiar with the construction and operation of this equipment and the hazards involved should install, adjust, operate, and/or service this equipment. Failure to observe precaution could result in severe bodily injury or loss of life.

- Allow sufficient clearance in the area of the motor for it to stay within its specified operating temperature as well as protected from direct splash or spray of cutting fluids or lubricating oils. Refer to Before Mounting Your Motor for additional information.

- Refer to Using Belted Drives and Coupled Drives to determine proper installation in regard to using belted and coupled drives.

- Mount your motor on a rigid, solid base, or foundation. Poor base construction may cause resonances in the motor/base assembly, which can result in bearing failure and other motor damage. Use the correct grade of hold down bolts for the type of mounting. Refer to Specifications for recommended bolt torque values.

- Determine that you have properly constructed cables available for your application. Refer to the 8720MC High Performance Drive Installation Manual (publication 8720MC-IN001x-EN-P) for information regarding cable construction.
Wiring Your 8720SM Motor Power

The procedures in this section assume you have installed your 8720SM motor correctly. This section includes:

- determining conduit box orientation
- wiring your motor power
- determining your feedback connections
- verifying thermal protector (thermostat leads) connections

Determining Conduit Box Orientation

The standard conduit box location for totally enclosed motors is top mounted for left or right conduit entry without motor disassembly. The 8720SM motors allow rotation of the conduit box in 90 degree increments for lead outlet at front, back, or sides.

Wiring Your Motor Power

To wire your 8720SM three-phase motor power:

1. Bring 4 wire shielded Beldon VFD cable or equal to these connections. For applications above 130A, use thick insulation lead wire such as RHW-2 or equal and thread the wires through a single grounded metal conduit.

<table>
<thead>
<tr>
<th>8720SM Motor:</th>
<th>8720MC Drive (TB1 terminal):</th>
</tr>
</thead>
<tbody>
<tr>
<td>U (T1)</td>
<td>U</td>
</tr>
<tr>
<td>V (T2)</td>
<td>V</td>
</tr>
<tr>
<td>W (T3)</td>
<td>W</td>
</tr>
<tr>
<td>☐</td>
<td>☐</td>
</tr>
<tr>
<td>Shield</td>
<td>☐ Clamp</td>
</tr>
</tbody>
</table>
2. Connect the shield to both the motor ground and the PE ground on the drive with an 6 mm² (AWG 10) or larger conductor. Refer to the 8720MC High Performance Drive Installation Manual (publication 8720MC-IN001x-EN-P) for the PE ground terminal on the 8720MC drive.

**ATTENTION**

Connect an appropriate equipment grounding conductor to the 8720MC drive ground terminal, the motor frame, the transformer enclosure if used, the drive electrical enclosure, and an appropriate grounding electrode. Failure to observe these precautions could result in severe bodily injury or loss of life.

### Determining Your Feedback Connections

Refer to the following table to determine the motor/integrated feedback device combination.

<table>
<thead>
<tr>
<th>Motor</th>
<th>Encoder Type</th>
<th>Control Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>8720SM-xxxxxS3 and -xxxxxS4</td>
<td>Incremental sine/cosine</td>
<td>Analog</td>
</tr>
<tr>
<td>8720SM-xxxxxS1</td>
<td>Single-turn absolute feedback</td>
<td></td>
</tr>
<tr>
<td>8720SM-xxxxxS2</td>
<td>Multi-turn absolute feedback</td>
<td>SERCOS</td>
</tr>
</tbody>
</table>

These feedback devices provide precision servo performance for both spindle and power servo applications. The motor feedback cable (2090-CDNFDMP-Sxx) shown in Figure 2 applies to the 8720SM-xxxxxxxS1, S2, and S4 motor configurations.
The mating right-angle P-Lok feedback connector shown in Figure 3 applies to the 8720SM-xxxxxxxS3 motor (and ships with each motor). This connector is designed for solder joints at each termination. The Amphenol catalog number is P3106Z2029S23. Catalog number ST-385-16S-08D pins are also provided.

**Figure 3**
Motor Feedback Connector (8720SM-xxxxxxxS3)
Verifying Thermal Protector (Thermostat Leads) Connections

The 8720SM motors have three normally closed thermostats. There is one thermostat per phase, connected in series, with leads terminated to the feedback connector on the motor via the feedback cable. To protect against motor overheating, make sure that you connect the thermostats to the appropriate drive connector. Refer to the table below for the motor and drive pins. Prior to initial startup assure that there is very high resistance between each of the motor leads and the thermal switch leads, as well as very high resistance from ground to the thermal switch leads. The thermal protector is rated for 170° C (338° F).

**IMPORTANT** Failure to connect the thermostats will void the motor warranty.

<table>
<thead>
<tr>
<th>8720SM-xxxxxxxS1, -S2, and -S4 Motor Feedback Connector Pin</th>
<th>8720SM-xxxxxxxS3 Motor Feedback Connector Pin</th>
<th>8720MC Connector Pin</th>
<th>Signal</th>
</tr>
</thead>
<tbody>
<tr>
<td>R</td>
<td>K</td>
<td>P1-12</td>
<td>TS+</td>
</tr>
<tr>
<td>S</td>
<td>L</td>
<td>P1-13</td>
<td>TS-</td>
</tr>
</tbody>
</table>

Refer to the 8720MC High Performance Drive Installation Manual (publication 8720MC-IN001x-EN-P) for wiring and connector information.
Blower Motor

8720SM motors are blower cooled; incorporating an independently powered three-phase AC blower motor that ensures continuous airflow, regardless of the AC motor speed.

ATTENTION

The blower motor is typically wired to the AC input of the 8720MC drive and is energized even when the drive is not running. Before touching blower motor components, make sure to turn off and lock out or tag the main power supply. Failure to observe this precaution could result in severe bodily injury or loss of life.

The table below lists the necessary airflow cubic feet per minute (CFM) requirements for the motors. The cooling inlet air must not exceed 40° C (104° F). Allow a 101.6 mm (4 in.) gap, minimum, at the back of the motor to assure proper air flow.

<table>
<thead>
<tr>
<th>Motor</th>
<th>Blower Motor</th>
<th>CFM @ 60 Hz</th>
<th>Static Pressure (inches of water)</th>
</tr>
</thead>
<tbody>
<tr>
<td>8720SM-005S1BASx, -005S1BBSx, -005S1BCSx, -007S1CASx, -007S1CBSx, -007S1CCSx, -011S1DASx, and -011S1DCSx</td>
<td>613450-1G</td>
<td>547</td>
<td>1.5</td>
</tr>
<tr>
<td>8720SM-015S2EASx, -015S2EBSx, -015S2ECSx, -018S2FASx, -018S2FBSx, and -022S2GASx</td>
<td>613450-2E</td>
<td>1117</td>
<td>1.75</td>
</tr>
<tr>
<td>8720SM-030S4JASx and -037S4KASx</td>
<td>1117</td>
<td>2.00</td>
<td></td>
</tr>
<tr>
<td>8720SM-045S5NASx, -055S5PASx, and -063S5QASx</td>
<td>1117</td>
<td>2.25</td>
<td></td>
</tr>
<tr>
<td>8720SM-075S6SASx and -093S6TASx</td>
<td>1117</td>
<td>2.25</td>
<td></td>
</tr>
</tbody>
</table>

If the blower motor direction of rotation is not correct the airflow will be opposite to the arrow on the motor and it will be far lower in airflow than what is required to cool the motor. In the standard configuration, all 8720SM motors blow air from the blower end to the drive end.
Connecting the Blower Motor

The specific 8720SM AC blower motor will vary depending on frame size and enclosure. The smallest motors, 8720SM-005SIBASx thru -022S2GASx, have a 547 CFM blower while the 8720SM-030S4JASx thru -093S6TASx motors have a 1117 CFM blower. In addition:

- The blower motors should have a fuse in each phase. The 8720SM blower motor should use a 1 amp, time delay current limiting fuse. A Bussmann® fuse (LP-CC-1) is recommended.
- Use #16 to #18 AWG 600V hook-up wire, Alpha 3075 or 3077 or equal.

Refer to the connection diagram supplied with each blower motor for connection information. Figure 4 provides an example of the high, or star, voltage 460V ac connection.

**Figure 4**
Blower Motor Connections

To connect the blower motor:

1. Connect for the appropriate voltage based on the type of blower installed.

   **IMPORTANT**
   The motor warranty conditions are violated if you connect the blower for low voltage and apply more than 240V ac.

2. Check that the direction of air flow is in agreement with the direction of air flow arrows mounted on the motor. If directional air flow is incorrect, interchange power leads L1 and L2, or U1, and V1.
Motor Operation and Maintenance

The standard 8720SM motors are equipped with sealed deep groove ball bearings. The motors are packed with the appropriate lubricant at the factory and do not require maintenance.

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**ATTENTION**

Internal parts of the motor may be at line potential even when the motor is not rotating. Make sure to disconnect all power from the motor before contacting an internal part. Failure to observe this precaution could result in bodily injury or loss of life.

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**ATTENTION**

The surface of the motor may reach high temperatures. Avoid contact with motor surfaces and wear suitable protective equipment.

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Repairing Your Motor

8720SM motors are high performance products and are only authorized for repair at Rockwell Automation approved repair facilities. Contact your local Rockwell Automation representative for information regarding approved facilities and return procedures.

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**ATTENTION**

8720SM motors are equipped with a smart feedback device which contains detailed information specific to that motor. You cannot replace the feedback device supplied with the motor. Feedback devices purchased from the supplier of the device will not function, resulting in possible equipment damage or personal injury.
### Specifications

#### Environmental and Weight Specifications

<table>
<thead>
<tr>
<th>Specification</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rated ambient temperature</td>
<td>0° to 40° C (32° to 104° F)</td>
</tr>
<tr>
<td>Storage temperature</td>
<td>-20° to 80° C (-4° to 176° F)</td>
</tr>
<tr>
<td>Environmental protection</td>
<td>IP 55</td>
</tr>
<tr>
<td>Agency certification</td>
<td>UL/CSA/CE</td>
</tr>
<tr>
<td>Available mounting methods</td>
<td>flange/foot</td>
</tr>
</tbody>
</table>

#### Weight

- **8720SM-005S1BxSx** 75 kg (165 lb)
- **8720SM-007S1CxSx** 91 kg (201 lb)
- **8720SM-011S1DxSx** 102 kg (225 lb)
- **8720SM-015S2ExSx** 131 kg (289 lb)
- **8720SM-018S2FASx** 150 kg (331 lb)
- **8720SM-022S2GASx** 163 kg (359 lb)
- **8720SM-030S4JASx** 226 kg (497 lb)
- **8720SM-037S4KASx** 272 kg (598 lb)
- **8720SM-045S5NASx** 297 kg (655 lb)
- **8720SM-055S5PASx** 324 kg (714 lb)
- **8720SM-063S5QASx** 350 kg (772 lb)
- **8720SM-075S6SASx** 453 kg (999 lb)
- **8720SM-093S6TASx** 478 kg (1054 lb)

**IMPORTANT**

The IP55 rating is based on contact with water spray. The motor must not be exposed to direct splash or spray of cutting fluids or lubricating oils.
Performance Specifications

The motors are available with power ratings from 5.5 to 93 kW (7.5 to 125 hp) and are designed to operate with the 8720MC 380V ac to 480V ac input inverters, as well as the 8720MC regenerative power supply. The following table provides general rating information for the 8720SM motors.

<table>
<thead>
<tr>
<th>Motor 8720SM</th>
<th>Maximum Speed rpm</th>
<th>Rated Current (RMS) at 1500 rpm Base Speed Amps</th>
<th>Continuous Stall Torque N-m (lb-ft)</th>
<th>Peak Stall Torque N-m (lb-ft)</th>
<th>Motor Rated Output kW (hp)</th>
<th>Base Speed rpm</th>
<th>Rotor Inertia kg-m² (lb-ft²)</th>
</tr>
</thead>
<tbody>
<tr>
<td>005S1BA5x</td>
<td>9000</td>
<td>13.5</td>
<td>32 (25.8)</td>
<td>53 (39.1)</td>
<td>5.5 (7.37)</td>
<td>1500</td>
<td>0.0165 (0.391)</td>
</tr>
<tr>
<td>005S1BB5x</td>
<td>9000</td>
<td>19.3</td>
<td>32 (25.8)</td>
<td>53 (39.1)</td>
<td>5.5 (7.37)</td>
<td>1500</td>
<td>0.0165 (0.391)</td>
</tr>
<tr>
<td>005S1BC5x</td>
<td>9000</td>
<td>20.2</td>
<td>32 (25.8)</td>
<td>53 (39.1)</td>
<td>5.5 (7.37)</td>
<td>1500</td>
<td>0.0165 (0.391)</td>
</tr>
<tr>
<td>007S1CA5x</td>
<td>9000</td>
<td>20.3</td>
<td>48 (35.4)</td>
<td>72 (53.1)</td>
<td>7.5 (10)</td>
<td>1500</td>
<td>0.0222 (0.527)</td>
</tr>
<tr>
<td>007S1CB5x</td>
<td>9000</td>
<td>26.4</td>
<td>48 (35.4)</td>
<td>72 (53.1)</td>
<td>7.5 (10)</td>
<td>1500</td>
<td>0.0222 (0.527)</td>
</tr>
<tr>
<td>007S1CC5x</td>
<td>9000</td>
<td>26.4</td>
<td>48 (35.4)</td>
<td>72 (53.1)</td>
<td>7.5 (10)</td>
<td>1500</td>
<td>0.0222 (0.527)</td>
</tr>
<tr>
<td>011S1DA5x</td>
<td>9000</td>
<td>26.8</td>
<td>70 (51.6)</td>
<td>105 (77.4)</td>
<td>11 (14.7)</td>
<td>1500</td>
<td>0.0272 (0.645)</td>
</tr>
<tr>
<td>011S1DB5x</td>
<td>9000</td>
<td>32.3</td>
<td>70 (51.6)</td>
<td>105 (77.4)</td>
<td>11 (14.7)</td>
<td>1500</td>
<td>0.0272 (0.645)</td>
</tr>
<tr>
<td>011S1DC5x</td>
<td>9000</td>
<td>32.3</td>
<td>70 (51.6)</td>
<td>105 (77.4)</td>
<td>11 (14.7)</td>
<td>1500</td>
<td>0.0272 (0.645)</td>
</tr>
<tr>
<td>015S2EA5x</td>
<td>8000</td>
<td>33.4</td>
<td>96 (70.8)</td>
<td>143 (105.5)</td>
<td>15 (20.1)</td>
<td>1500</td>
<td>0.08 (1.92)</td>
</tr>
<tr>
<td>015S2EB5x</td>
<td>8000</td>
<td>41.5</td>
<td>96 (70.8)</td>
<td>143 (105.5)</td>
<td>15 (20.1)</td>
<td>1500</td>
<td>0.08 (1.92)</td>
</tr>
<tr>
<td>015S2EC5x</td>
<td>8000</td>
<td>48</td>
<td>96 (70.8)</td>
<td>142 (104.7)</td>
<td>15 (20.1)</td>
<td>1500</td>
<td>0.08 (1.92)</td>
</tr>
<tr>
<td>018S2FA5x</td>
<td>8000</td>
<td>41.4</td>
<td>118 (87)</td>
<td>176 (129.8)</td>
<td>18.5 (24.8)</td>
<td>1500</td>
<td>0.0977 (2.32)</td>
</tr>
<tr>
<td>018S2FB5x</td>
<td>8000</td>
<td>47.1</td>
<td>118 (87)</td>
<td>176 (129.8)</td>
<td>18.5 (24.8)</td>
<td>1500</td>
<td>0.0977 (2.32)</td>
</tr>
<tr>
<td>022S2GA5x</td>
<td>7400</td>
<td>48</td>
<td>140 (103.2)</td>
<td>210 (154.9)</td>
<td>22 (29.5)</td>
<td>1500</td>
<td>0.111 (2.63)</td>
</tr>
<tr>
<td>030S4J ASx</td>
<td>6000 (6500)¹</td>
<td>63.1</td>
<td>192 (141.5)</td>
<td>290 (213.4)</td>
<td>30 (40)</td>
<td>1500</td>
<td>0.176 (4.2)</td>
</tr>
<tr>
<td>037S4KASx</td>
<td>5800 (6500)¹</td>
<td>76.1</td>
<td>238 (175.40)</td>
<td>355 (261.8)</td>
<td>37 (50)</td>
<td>1500</td>
<td>0.20 (4.9)</td>
</tr>
<tr>
<td>045S5NASx</td>
<td>6000 (6500)¹</td>
<td>93</td>
<td>287 (211.5)</td>
<td>430 (317.2)</td>
<td>45 (60)</td>
<td>1500</td>
<td>0.35 (8.3)</td>
</tr>
<tr>
<td>055S5PASx</td>
<td>5000</td>
<td>116</td>
<td>350 (258)</td>
<td>525 (387.2)</td>
<td>55 (73.7)</td>
<td>1500</td>
<td>0.409 (9.7)</td>
</tr>
<tr>
<td>063S5QASx</td>
<td>5000</td>
<td>117.5</td>
<td>400 (294.8)</td>
<td>600 (442)</td>
<td>63 (84.4)</td>
<td>1500</td>
<td>0.468 (11.1)</td>
</tr>
<tr>
<td>075S6SASx</td>
<td>4500 (5000)¹</td>
<td>137</td>
<td>480 (353.8)</td>
<td>720 (531.1)</td>
<td>75 (100.5)</td>
<td>1500</td>
<td>0.885 (21)</td>
</tr>
<tr>
<td>093S6TASx</td>
<td>4000 (4500)¹</td>
<td>176</td>
<td>590 (434.8)</td>
<td>890 (656.5)</td>
<td>93 (125)</td>
<td>1500</td>
<td>1.01 (24)</td>
</tr>
</tbody>
</table>

¹ The first value listed is for flange mount versions and the second value (in parenthesis) is for foot mount versions.
Mounting Bolt Specifications

<table>
<thead>
<tr>
<th>Hole Diameter mm (in.)</th>
<th>Bolt Size and Thread</th>
<th>Recommended Torque Nm (lb-ft)</th>
</tr>
</thead>
<tbody>
<tr>
<td>12 (0.47)</td>
<td>M10-1.5</td>
<td>52.9 (39)</td>
</tr>
<tr>
<td>14 (0.55)</td>
<td>M12-1.75</td>
<td>90.8 (67)</td>
</tr>
<tr>
<td>15 (0.59)</td>
<td>M12-1.75</td>
<td>90.8 (67)</td>
</tr>
<tr>
<td>18 (0.70)</td>
<td>M16-2.00</td>
<td>226.4 (167)</td>
</tr>
<tr>
<td>19 (0.74)</td>
<td>M16-2.00</td>
<td>226.4 (167)</td>
</tr>
</tbody>
</table>

Refer to the 8720MC High Performance Drive Integration Manual (publication 8720MC-IN002x-EN-P) for additional motor performance specifications.

Dimensions

Within this section you will find dimension drawings for the 8720SM motors. The following notes apply to all motor dimensional drawings:

<table>
<thead>
<tr>
<th>Note</th>
<th>Description:</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>&quot;H&quot; Dimension will not be exceeded. Shims up to 0.5 mm (0.019 in.) thickness are usually required for coupled or geared machines.</td>
</tr>
<tr>
<td>2</td>
<td>Shaft extensions are according to Din 748. Tolerances are based on the ISO fitting system using K6 for diameters up to 50 mm (1.96 in.) and m6 for diameters above.</td>
</tr>
<tr>
<td>3</td>
<td>&quot;GA&quot; varies +0.018/-0.290 mm.</td>
</tr>
<tr>
<td>4</td>
<td>Walls or obstructions must not encroach on air inlet space &quot;XI&quot; for blower or fan cooling.</td>
</tr>
<tr>
<td>5</td>
<td>Tolerances for flange according to DIN42948.</td>
</tr>
<tr>
<td>6</td>
<td>Terminal box can be rotated in 90 degree increments and mounted on top as standard.</td>
</tr>
</tbody>
</table>
8720SM -005S1, -007S1, and -011S1 Dimensions (Before March 01)

The following motor dimensions are for 8720SM-005S1 BAS x thru -011S1 DCS motors, 180 mm flange and 215 mm bolt circle manufactured before March, 2001.

**Figure 5**
8720SM -005S1 BAS x thru -011S1 DCS Motor Dimensions

<table>
<thead>
<tr>
<th>Motor 8720SM -</th>
<th>AB mm (in.)</th>
<th>H1 mm (in.)</th>
<th>A mm (in.)</th>
<th>HA mm (in.)</th>
<th>K mm (in.)</th>
<th>AA mm (in.)</th>
<th>AC mm (in.)</th>
<th>C mm (in.)</th>
<th>P mm (in.)</th>
<th>N mm (in.)</th>
<th>LA mm (in.)</th>
<th>M mm (in.)</th>
<th>T mm (in.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>005</td>
<td>233 (9.17)</td>
<td>112 (4.40)</td>
<td>190 (7.48)</td>
<td>9 (0.35)</td>
<td>12 (0.47)</td>
<td>83.5 (3.28)</td>
<td>240 (9.44)</td>
<td>106 (4.17)</td>
<td>250 (9.84)</td>
<td>180 (7.08)</td>
<td>13 (0.51)</td>
<td>215 (8.46)</td>
<td>4 (0.15)</td>
</tr>
<tr>
<td>007</td>
<td>233 (9.17)</td>
<td>112 (4.40)</td>
<td>190 (7.48)</td>
<td>9 (0.35)</td>
<td>12 (0.47)</td>
<td>83.5 (3.28)</td>
<td>240 (9.44)</td>
<td>106 (4.17)</td>
<td>250 (9.84)</td>
<td>180 (7.08)</td>
<td>13 (0.51)</td>
<td>215 (8.46)</td>
<td>4 (0.15)</td>
</tr>
<tr>
<td>011</td>
<td>233 (9.17)</td>
<td>112 (4.40)</td>
<td>190 (7.48)</td>
<td>9 (0.35)</td>
<td>12 (0.47)</td>
<td>83.5 (3.28)</td>
<td>240 (9.44)</td>
<td>106 (4.17)</td>
<td>250 (9.84)</td>
<td>180 (7.08)</td>
<td>13 (0.51)</td>
<td>215 (8.46)</td>
<td>4 (0.15)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Motor 8720SM -</th>
<th>S mm (in.)</th>
<th>xi4 mm (in.)</th>
<th>L mm (in.)</th>
<th>e mm (in.)</th>
<th>x1 mm (in.)</th>
<th>a mm (in.)</th>
<th>p2 mm (in.)</th>
<th>E mm (in.)</th>
<th>I2 mm (in.)</th>
<th>GA3 mm (in.)</th>
<th>F mm (in.)</th>
<th>g1 mm (in.)</th>
<th>HD mm (in.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>005</td>
<td>14 (0.55)</td>
<td>38 (1.49)</td>
<td>642 (25.27)</td>
<td>269 (10.59)</td>
<td>134 (5.27)</td>
<td>203 (7.99)</td>
<td>38 (1.49)</td>
<td>80 (3.14)</td>
<td>80 (3.14)</td>
<td>41 (1.61)</td>
<td>10 (0.39)</td>
<td>242 (9.52)</td>
<td>305 (120)</td>
</tr>
<tr>
<td>007</td>
<td>14 (0.55)</td>
<td>38 (1.49)</td>
<td>687 (27.04)</td>
<td>313 (12.32)</td>
<td>179 (7.00)</td>
<td>248 (9.65)</td>
<td>38 (1.49)</td>
<td>80 (3.14)</td>
<td>80 (3.14)</td>
<td>41 (1.61)</td>
<td>10 (0.39)</td>
<td>242 (9.52)</td>
<td>305 (120)</td>
</tr>
<tr>
<td>011</td>
<td>14 (0.55)</td>
<td>38 (1.49)</td>
<td>725 (28.54)</td>
<td>352 (13.85)</td>
<td>216 (8.50)</td>
<td>286 (11.25)</td>
<td>38 (1.49)</td>
<td>80 (3.14)</td>
<td>80 (3.14)</td>
<td>41 (1.61)</td>
<td>10 (0.39)</td>
<td>242 (9.52)</td>
<td>305 (120)</td>
</tr>
</tbody>
</table>
8720SM -005S1, -007S1, and -011S1 Dimensions (After March 01)

The following motor dimensions are for 8720SM-005S1BASx thru -011S1DCSx motors, 180 mm flange and 215 mm bolt circle manufactured after March, 2001.

Figure 6
8720SM -005S1BASx thru -011S1DCSx Motor Dimensions

<table>
<thead>
<tr>
<th>Motor 8720SM -</th>
<th>AB mm (in.)</th>
<th>H1 mm (in.)</th>
<th>A mm (in.)</th>
<th>HA mm (in.)</th>
<th>K mm (in.)</th>
<th>AC mm (in.)</th>
<th>C mm (in.)</th>
<th>P mm (in.)</th>
<th>N mm (in.)</th>
<th>LA mm (in.)</th>
<th>M mm (in.)</th>
<th>T mm (in.)</th>
<th>S mm (in.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>005</td>
<td>233 (9.17)</td>
<td>112 (4.40)</td>
<td>190 (7.48)</td>
<td>11 (0.43)</td>
<td>12 (0.47)</td>
<td>240 (9.44)</td>
<td>106 (4.17)</td>
<td>250 (9.84)</td>
<td>180 (7.08)</td>
<td>13 (0.51)</td>
<td>215 (8.46)</td>
<td>4 (0.15)</td>
<td>14 (0.55)</td>
</tr>
<tr>
<td>007</td>
<td>233 (9.17)</td>
<td>112 (4.40)</td>
<td>190 (7.48)</td>
<td>11 (0.43)</td>
<td>12 (0.47)</td>
<td>240 (9.44)</td>
<td>106 (4.17)</td>
<td>250 (9.84)</td>
<td>180 (7.08)</td>
<td>13 (0.51)</td>
<td>215 (8.46)</td>
<td>4 (0.15)</td>
<td>14 (0.55)</td>
</tr>
<tr>
<td>011</td>
<td>233 (9.17)</td>
<td>112 (4.40)</td>
<td>190 (7.48)</td>
<td>11 (0.43)</td>
<td>12 (0.47)</td>
<td>240 (9.44)</td>
<td>106 (4.17)</td>
<td>250 (9.84)</td>
<td>180 (7.08)</td>
<td>13 (0.51)</td>
<td>215 (8.46)</td>
<td>4 (0.15)</td>
<td>14 (0.55)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Motor 8720SM -</th>
<th>XI4 mm (in.)</th>
<th>L mm (in.)</th>
<th>e mm (in.)</th>
<th>x1 mm (in.)</th>
<th>a mm (in.)</th>
<th>D2 mm (in.)</th>
<th>E mm (in.)</th>
<th>I2 mm (in.)</th>
<th>GA3 mm (in.)</th>
<th>F mm (in.)</th>
<th>HD mm (in.)</th>
<th>Y mm (in.)</th>
<th>X mm (in.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>005</td>
<td>38 (1.49)</td>
<td>642 (25.27)</td>
<td>269 (10.59)</td>
<td>134 (5.27)</td>
<td>203 (7.99)</td>
<td>38 (1.49)</td>
<td>80 (3.14)</td>
<td>80 (3.14)</td>
<td>41 (1.61)</td>
<td>10 (0.39)</td>
<td>351 (13.81)</td>
<td>156 (6.12)</td>
<td>143 (5.62)</td>
</tr>
<tr>
<td>007</td>
<td>38 (1.49)</td>
<td>687 (27.04)</td>
<td>313 (12.32)</td>
<td>178 (7.00)</td>
<td>248 (9.86)</td>
<td>38 (1.49)</td>
<td>80 (3.14)</td>
<td>80 (3.14)</td>
<td>41 (1.61)</td>
<td>10 (0.39)</td>
<td>351 (13.81)</td>
<td>156 (6.12)</td>
<td>143 (5.62)</td>
</tr>
<tr>
<td>011</td>
<td>38 (1.49)</td>
<td>725 (28.54)</td>
<td>352 (13.85)</td>
<td>216 (8.50)</td>
<td>286 (11.25)</td>
<td>38 (1.49)</td>
<td>80 (3.14)</td>
<td>80 (3.14)</td>
<td>41 (1.61)</td>
<td>10 (0.39)</td>
<td>351 (13.81)</td>
<td>156 (6.12)</td>
<td>143 (5.62)</td>
</tr>
</tbody>
</table>
8720SM -015S2, -018S2, and -022S2 Dimensions (250 mm Flange)

The following motor dimensions are for the 8720SM-015S2EASx thru -022S2GASx motors, the standard “132” with 250 mm flange and 300 mm bolt circle.

**Figure 7**
8720SM -015S2EASx thru -022S2GASx Motor Dimensions, 250 mm Flange,

<table>
<thead>
<tr>
<th>Motor 8720SM -</th>
<th>AB mm (in.)</th>
<th>H¹ mm (in.)</th>
<th>A mm (in.)</th>
<th>K mm (in.)</th>
<th>AC mm (in.)</th>
<th>BA mm (in.)</th>
<th>m2 mm (in.)</th>
<th>P mm (in.)</th>
<th>N mm (in.)</th>
<th>LA mm (in.)</th>
<th>M mm (in.)</th>
<th>T mm (in.)</th>
<th>S mm (in.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>015</td>
<td>260 (10.23)</td>
<td>132 (5.19)</td>
<td>216 (8.50)</td>
<td>12 (0.47)</td>
<td>279 (10.98)</td>
<td>154 (6.06)</td>
<td>95 (3.74)</td>
<td>350 (13.77)</td>
<td>250 (9.84)</td>
<td>17 (0.66)</td>
<td>300 (11.81)</td>
<td>5 (0.19)</td>
<td>18 (0.70)</td>
</tr>
<tr>
<td>018</td>
<td>260 (10.23)</td>
<td>132 (5.19)</td>
<td>216 (8.50)</td>
<td>12 (0.47)</td>
<td>279 (10.98)</td>
<td>154 (6.06)</td>
<td>95 (3.74)</td>
<td>350 (13.77)</td>
<td>250 (9.84)</td>
<td>17 (0.66)</td>
<td>300 (11.81)</td>
<td>5 (0.19)</td>
<td>18 (0.70)</td>
</tr>
<tr>
<td>022</td>
<td>260 (10.23)</td>
<td>132 (5.19)</td>
<td>216 (8.50)</td>
<td>12 (0.47)</td>
<td>279 (10.98)</td>
<td>154 (6.06)</td>
<td>95 (3.74)</td>
<td>350 (13.77)</td>
<td>250 (9.84)</td>
<td>17 (0.66)</td>
<td>300 (11.81)</td>
<td>5 (0.19)</td>
<td>18 (0.70)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Motor 8720SM -</th>
<th>XI⁴ mm (in.)</th>
<th>L mm (in.)</th>
<th>e mm (in.)</th>
<th>x₁ mm (in.)</th>
<th>a mm (in.)</th>
<th>a₁ mm (in.)</th>
<th>a₂ mm (in.)</th>
<th>D² mm (in.)</th>
<th>E mm (in.)</th>
<th>GA³ mm (in.)</th>
<th>HD mm (in.)</th>
<th>Y mm (in.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>015</td>
<td>52 (2.04)</td>
<td>858 (33.77)</td>
<td>437 (17.20)</td>
<td>46 (1.81)</td>
<td>365 (14.37)</td>
<td>24 (0.94)</td>
<td>32 (1.25)</td>
<td>48 (1.88)</td>
<td>110 (4.33)</td>
<td>51.5 (2.02)</td>
<td>374 (14.72)</td>
<td>190 (7.48)</td>
</tr>
<tr>
<td>018</td>
<td>52 (2.04)</td>
<td>897 (35.31)</td>
<td>475 (18.70)</td>
<td>46 (1.81)</td>
<td>403 (15.86)</td>
<td>24 (0.94)</td>
<td>32 (1.25)</td>
<td>48 (1.88)</td>
<td>110 (4.33)</td>
<td>51.5 (2.02)</td>
<td>374 (14.72)</td>
<td>190 (7.48)</td>
</tr>
<tr>
<td>022</td>
<td>52 (2.04)</td>
<td>928 (36.53)</td>
<td>506 (19.92)</td>
<td>46 (1.81)</td>
<td>435 (17.12)</td>
<td>24 (0.94)</td>
<td>32 (1.25)</td>
<td>48 (1.88)</td>
<td>110 (4.33)</td>
<td>51.5 (2.02)</td>
<td>374 (14.72)</td>
<td>190 (7.48)</td>
</tr>
</tbody>
</table>
8720SM -030S4 and -037S4 Dimensions

The following motor dimensions are for the 8720SM-030S4JASx thru -037S4KASx motors, 300 mm flange and 350 mm bolt circle.

**Figure 8**

8720SM -030S4J ASx thru -037S4KASx Motor Dimensions

<table>
<thead>
<tr>
<th>Motor 8720SM -</th>
<th>AB mm (in.)</th>
<th>H mm (in.)</th>
<th>A mm (in.)</th>
<th>K mm (in.)</th>
<th>AC mm (in.)</th>
<th>BA mm (in.)</th>
<th>m2 mm (in.)</th>
<th>P mm (in.)</th>
<th>N mm (in.)</th>
<th>LA mm (in.)</th>
<th>M mm (in.)</th>
<th>T mm (in.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>030</td>
<td>313 (12.32)</td>
<td>160 (6.29)</td>
<td>254 (9.99)</td>
<td>14 (0.55)</td>
<td>332 (13.07)</td>
<td>170 (6.69)</td>
<td>95 (3.74)</td>
<td>400 (15.78)</td>
<td>300 (11.81)</td>
<td>21 (0.82)</td>
<td>350 (13.77)</td>
<td>5 (0.19)</td>
</tr>
<tr>
<td>037</td>
<td>313 (12.32)</td>
<td>160 (6.29)</td>
<td>254 (9.99)</td>
<td>14 (0.55)</td>
<td>332 (13.07)</td>
<td>170 (6.69)</td>
<td>95 (3.74)</td>
<td>400 (15.78)</td>
<td>300 (11.81)</td>
<td>21 (0.82)</td>
<td>350 (13.77)</td>
<td>5 (0.19)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Motor 8720SM -</th>
<th>S mm (in.)</th>
<th>XI mm (in.)</th>
<th>L mm (in.)</th>
<th>e mm (in.)</th>
<th>x1 mm (in.)</th>
<th>a mm (in.)</th>
<th>a1 mm (in.)</th>
<th>D2 mm (in.)</th>
<th>E mm (in.)</th>
<th>GA mm (in.)</th>
<th>Y mm (in.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>030</td>
<td>18 (0.70)</td>
<td>52 (2.04)</td>
<td>989 (38.93)</td>
<td>541 (21.29)</td>
<td>82 (3.22)</td>
<td>464 (18.26)</td>
<td>38 (1.49)</td>
<td>55 (2.16)</td>
<td>110 (4.33)</td>
<td>59 (2.32)</td>
<td>190 (7.48)</td>
</tr>
<tr>
<td>037</td>
<td>18 (0.70)</td>
<td>52 (2.04)</td>
<td>1040 (40.94)</td>
<td>592 (23.30)</td>
<td>82 (3.22)</td>
<td>515 (20.27)</td>
<td>38 (1.49)</td>
<td>55 (2.16)</td>
<td>110 (4.33)</td>
<td>59 (2.32)</td>
<td>190 (7.48)</td>
</tr>
</tbody>
</table>
8720SM-045S5, -055S5, and -063S5 Dimensions

The following motor dimensions are for the 8720SM-045S5NAS thru -063S5QAS motors, 300 mm flange and 350 mm bolt circle.

Figure 9  
8720SM-045S5NAS thru -063S5QAS Motor Dimensions

<table>
<thead>
<tr>
<th>Motor 8720SM-</th>
<th>AB mm (in.)</th>
<th>H mm (in.)</th>
<th>A mm (in.)</th>
<th>HA mm (in.)</th>
<th>K mm (in.)</th>
<th>AA mm (in.)</th>
<th>AC mm (in.)</th>
<th>C mm (in.)</th>
<th>BA mm (in.)</th>
<th>m2 mm (in.)</th>
<th>P mm (in.)</th>
<th>N mm (in.)</th>
<th>LA mm (in.)</th>
<th>M mm (in.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>045</td>
<td>350 (13.77)</td>
<td>180 (7.08)</td>
<td>279 (10.98)</td>
<td>15 (0.59)</td>
<td>15 (0.59)</td>
<td>70 (2.75)</td>
<td>355 (13.97)</td>
<td>121 (4.76)</td>
<td>65 (2.55)</td>
<td>175 (6.88)</td>
<td>400 (15.78)</td>
<td>300 (11.81)</td>
<td>21 (0.82)</td>
<td>350 (13.77)</td>
</tr>
<tr>
<td>055</td>
<td>350 (13.77)</td>
<td>180 (7.08)</td>
<td>279 (10.98)</td>
<td>15 (0.59)</td>
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<td>70 (2.75)</td>
<td>355 (13.97)</td>
<td>121 (4.76)</td>
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<td>175 (6.88)</td>
<td>400 (15.78)</td>
<td>300 (11.81)</td>
<td>21 (0.82)</td>
<td>350 (13.77)</td>
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<td>350 (13.77)</td>
<td>180 (7.08)</td>
<td>279 (10.98)</td>
<td>15 (0.59)</td>
<td>15 (0.59)</td>
<td>70 (2.75)</td>
<td>355 (13.97)</td>
<td>121 (4.76)</td>
<td>65 (2.55)</td>
<td>175 (6.88)</td>
<td>400 (15.78)</td>
<td>300 (11.81)</td>
<td>21 (0.82)</td>
<td>350 (13.77)</td>
</tr>
</tbody>
</table>

<table>
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<tr>
<th>Motor 8720SM-</th>
<th>T mm (in.)</th>
<th>S mm (in.)</th>
<th>XI mm (in.)</th>
<th>L mm (in.)</th>
<th>e mm (in.)</th>
<th>x1 mm (in.)</th>
<th>a mm (in.)</th>
<th>D mm (in.)</th>
<th>E mm (in.)</th>
<th>I2 mm (in.)</th>
<th>GA mm (in.)</th>
<th>F mm (in.)</th>
<th>g1 mm (in.)</th>
<th>HD mm (in.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>045</td>
<td>5 (0.19)</td>
<td>18 (0.70)</td>
<td>43 (1.69)</td>
<td>997 (39.25)</td>
<td>571 (22.48)</td>
<td>421 (16.57)</td>
<td>520 (20.47)</td>
<td>60 (2.36)</td>
<td>140 (5.51)</td>
<td>140 (5.51)</td>
<td>64 (2.51)</td>
<td>18 (0.70)</td>
<td>319 (12.55)</td>
<td>491 (19.33)</td>
</tr>
<tr>
<td>055</td>
<td>5 (0.19)</td>
<td>18 (0.70)</td>
<td>43 (1.69)</td>
<td>1048 (41.25)</td>
<td>622 (24.48)</td>
<td>472 (18.58)</td>
<td>571 (22.48)</td>
<td>60 (2.36)</td>
<td>140 (5.51)</td>
<td>140 (5.51)</td>
<td>64 (2.51)</td>
<td>18 (0.70)</td>
<td>319 (12.55)</td>
<td>491 (19.33)</td>
</tr>
<tr>
<td>063</td>
<td>5 (0.19)</td>
<td>18 (0.70)</td>
<td>43 (1.69)</td>
<td>1099 (43.26)</td>
<td>673 (26.49)</td>
<td>523 (20.59)</td>
<td>622 (24.48)</td>
<td>60 (2.36)</td>
<td>140 (5.51)</td>
<td>140 (5.51)</td>
<td>64 (2.51)</td>
<td>18 (0.70)</td>
<td>319 (12.55)</td>
<td>491 (19.33)</td>
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8720SM -075S6 and -093S6 Dimensions

The following motor dimensions are for the 8720SM-075S6SASx thru -093S6TASx motors.

**Figure 10**
8720SM -075S6SASx thru -093S6TASx Motor Dimensions

<table>
<thead>
<tr>
<th>Motor 8720SM -</th>
<th>AB (mm) (in.)</th>
<th>H (mm) (in.)</th>
<th>A (mm) (in.)</th>
<th>HA (mm) (in.)</th>
<th>K (mm) (in.)</th>
<th>AA (mm) (in.)</th>
<th>AC (mm) (in.)</th>
<th>C (mm) (in.)</th>
<th>BA (mm) (in.)</th>
<th>m2 (mm) (in.)</th>
<th>P (mm) (in.)</th>
<th>N (mm) (in.)</th>
<th>LA (mm) (in.)</th>
<th>M (mm) (in.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>075</td>
<td>396 (15.59)</td>
<td>200 (7.84)</td>
<td>318 (12.51)</td>
<td>18 (0.70)</td>
<td>19 (0.74)</td>
<td>80 (3.14)</td>
<td>418 (16.45)</td>
<td>133 (5.23)</td>
<td>82 (3.22)</td>
<td>203 (7.99)</td>
<td>450 (17.71)</td>
<td>350 (13.77)</td>
<td>22 (0.86)</td>
<td>400 (15.74)</td>
</tr>
<tr>
<td>093</td>
<td>396 (15.59)</td>
<td>200 (7.84)</td>
<td>318 (12.51)</td>
<td>18 (0.70)</td>
<td>19 (0.74)</td>
<td>80 (3.14)</td>
<td>418 (16.45)</td>
<td>133 (5.23)</td>
<td>82 (3.22)</td>
<td>203 (7.99)</td>
<td>450 (17.71)</td>
<td>350 (13.77)</td>
<td>22 (0.86)</td>
<td>400 (15.74)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Motor 8720SM -</th>
<th>T (mm) (in.)</th>
<th>S (mm) (in.)</th>
<th>XI (mm) (in.)</th>
<th>L (mm) (in.)</th>
<th>e (mm) (in.)</th>
<th>x1 (mm) (in.)</th>
<th>a (mm) (in.)</th>
<th>D (mm) (in.)</th>
<th>E (mm) (in.)</th>
<th>12 (mm) (in.)</th>
<th>GA (mm) (in.)</th>
<th>F (mm) (in.)</th>
<th>g1 (mm) (in.)</th>
<th>HD (mm) (in.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>075</td>
<td>5 (0.19)</td>
<td>18 (0.70)</td>
<td>43 (1.69)</td>
<td>1155 (45.47)</td>
<td>705 (27.05)</td>
<td>499 (19.64)</td>
<td>654 (25.74)</td>
<td>65 (2.55)</td>
<td>140 (5.51)</td>
<td>140 (5.51)</td>
<td>69 (2.71)</td>
<td>18 (0.70)</td>
<td>351 (13.81)</td>
<td>534 (21.02)</td>
</tr>
<tr>
<td>093</td>
<td>5 (0.19)</td>
<td>18 (0.70)</td>
<td>43 (1.69)</td>
<td>1219 (47.99)</td>
<td>769 (30.27)</td>
<td>563 (22.16)</td>
<td>718 (28.26)</td>
<td>65 (2.55)</td>
<td>140 (5.51)</td>
<td>140 (5.51)</td>
<td>69 (2.71)</td>
<td>18 (0.70)</td>
<td>351 (13.81)</td>
<td>534 (21.02)</td>
</tr>
</tbody>
</table>
Motor Load Force Ratings

Motors are capable of operating with a sustained shaft load. The radial and axial load force locations are shown in Figure 11, and the maximum figures are in the tables.

Figure 11
Load Forces on Motor Shaft

![Load Forces on Motor Shaft](image)

The tables represent 10,000 hour L10 bearing fatigue life at various loads and speeds. The 10,000 hour life does not account for possible application specific life reduction that may occur due to bearing grease contamination from external sources.

### Radial Load Force Ratings (Zero Axial Load)

<table>
<thead>
<tr>
<th>Motor Series</th>
<th>500 RPM kg (lb)</th>
<th>1000 RPM kg (lb)</th>
<th>1500 RPM kg (lb)</th>
<th>2000 RPM kg (lb)</th>
<th>3000 RPM kg (lb)</th>
</tr>
</thead>
<tbody>
<tr>
<td>005</td>
<td>284 (625)</td>
<td>261 (575)</td>
<td>223 (490)</td>
<td>205 (450)</td>
<td>177 (390)</td>
</tr>
<tr>
<td>007</td>
<td>284 (625)</td>
<td>261 (575)</td>
<td>223 (490)</td>
<td>205 (450)</td>
<td>177 (390)</td>
</tr>
<tr>
<td>011</td>
<td>284 (625)</td>
<td>261 (575)</td>
<td>223 (490)</td>
<td>205 (450)</td>
<td>177 (390)</td>
</tr>
<tr>
<td>015</td>
<td>386 (850)</td>
<td>302 (665)</td>
<td>261 (575)</td>
<td>237 (520)</td>
<td>205 (450)</td>
</tr>
<tr>
<td>018</td>
<td>386 (850)</td>
<td>302 (665)</td>
<td>261 (575)</td>
<td>237 (520)</td>
<td>205 (450)</td>
</tr>
<tr>
<td>022</td>
<td>386 (850)</td>
<td>302 (665)</td>
<td>261 (575)</td>
<td>237 (520)</td>
<td>205 (450)</td>
</tr>
<tr>
<td>030</td>
<td>606 (1335)</td>
<td>477 (1050)</td>
<td>411 (905)</td>
<td>370 (815)</td>
<td>320 (705)</td>
</tr>
<tr>
<td>037</td>
<td>606 (1335)</td>
<td>477 (1050)</td>
<td>411 (905)</td>
<td>370 (815)</td>
<td>320 (705)</td>
</tr>
<tr>
<td>045</td>
<td>640 (1410)</td>
<td>497 (1095)</td>
<td>429 (945)</td>
<td>350 (770)</td>
<td>230 (505)</td>
</tr>
<tr>
<td>055</td>
<td>640 (1410)</td>
<td>497 (1095)</td>
<td>429 (945)</td>
<td>350 (770)</td>
<td>230 (505)</td>
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<tr>
<td>063</td>
<td>640 (1410)</td>
<td>497 (1095)</td>
<td>429 (945)</td>
<td>350 (770)</td>
<td>230 (505)</td>
</tr>
<tr>
<td>075</td>
<td>699 (1540)</td>
<td>540 (1190)</td>
<td>443 (975)</td>
<td>338 (745)</td>
<td>205 (450)</td>
</tr>
<tr>
<td>093</td>
<td>699 (1540)</td>
<td>540 (1190)</td>
<td>443 (975)</td>
<td>338 (745)</td>
<td>205 (450)</td>
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</table>
# Axial Load Force Ratings (Zero Radial Load)

<table>
<thead>
<tr>
<th>Motor Series</th>
<th>500 RPM kg (lb)</th>
<th>1000 RPM kg (lb)</th>
<th>1500 RPM kg (lb)</th>
<th>2000 RPM kg (lb)</th>
<th>3000 RPM kg (lb)</th>
</tr>
</thead>
<tbody>
<tr>
<td>005</td>
<td>307 (675)</td>
<td>228 (500)</td>
<td>187 (410)</td>
<td>161 (355)</td>
<td>100 (220)</td>
</tr>
<tr>
<td>007</td>
<td>307 (675)</td>
<td>228 (500)</td>
<td>187 (410)</td>
<td>161 (355)</td>
<td>100 (220)</td>
</tr>
<tr>
<td>011</td>
<td>307 (675)</td>
<td>228 (500)</td>
<td>187 (410)</td>
<td>161 (355)</td>
<td>100 (220)</td>
</tr>
<tr>
<td>015</td>
<td>284 (625)</td>
<td>200 (440)</td>
<td>160 (350)</td>
<td>135 (295)</td>
<td>75 (165)</td>
</tr>
<tr>
<td>018</td>
<td>284 (625)</td>
<td>200 (440)</td>
<td>160 (350)</td>
<td>135 (295)</td>
<td>75 (165)</td>
</tr>
<tr>
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<td>284 (625)</td>
<td>200 (440)</td>
<td>160 (350)</td>
<td>135 (295)</td>
<td>75 (165)</td>
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<tr>
<td>030</td>
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<td>239 (525)</td>
<td>189 (415)</td>
<td>157 (345)</td>
<td>86 (190)</td>
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<td>239 (525)</td>
<td>189 (415)</td>
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<td>354 (780)</td>
<td>230 (505)</td>
<td>171 (375)</td>
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<td>354 (780)</td>
<td>230 (505)</td>
<td>171 (375)</td>
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<td>063</td>
<td>354 (780)</td>
<td>230 (505)</td>
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<td>309 (680)</td>
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<td>118 (260)</td>
<td>64 (140)</td>
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<tr>
<td>093</td>
<td>472 (1040)</td>
<td>309 (680)</td>
<td>228 (500)</td>
<td>118 (260)</td>
<td>64 (140)</td>
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