

Installation Instructions

CompactLogix ControlNet Interface Module

Торіс	Page
Important User Information	2
North American Hazardous Location Approval	3
Environment and Enclosure	4
Prevent Electrostatic Discharge	5
Before You Begin	6
Installing the Modules	8
Connect to a ControlNet Network	16
Remove a Module	22
Interpreting the Status Indicators	24
ControlNet Network Channel-status Indicators	27
Specifications	28

Catalog Numbers 1768-CNB, 1768-CNBR

About This Publication

Use this document as a guide to install the CompactLogix ControlNet Bridge Interface Module.

Important User Information

Solid state equipment has operational characteristics differing from those of electromechanical equipment. Safety Guidelines for the Application, Installation and Maintenance of Solid State Controls (publication SGI-1.1 available from your local Rockwell Automation sales office or online at http://literature.rockwellautomation.com) describes some important differences between solid state equipment and hard-wired electromechanical devices. Because of this difference, and also because of the wide variety of uses for solid state equipment, all persons responsible for applying this equipment must satisfy themselves that each intended application of this equipment is acceptable.

In no event will Rockwell Automation, Inc. be responsible or liable for indirect or consequential damages resulting from the use or application of this equipment.

The examples and diagrams in this manual are included solely for illustrative purposes. Because of the many variables and requirements associated with any particular installation, Rockwell Automation, Inc. cannot assume responsibility or liability for actual use based on the examples and diagrams.

No patent liability is assumed by Rockwell Automation, Inc. with respect to use of information, circuits, equipment, or software described in this manual.

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Throughout this manual, when necessary, we use notes to make you aware of safety considerations.

	Identifies information about practices or circumstances that can cause an explosion in a hazardous environment, which may lead to personal injury or death, property damage, or economic loss.
IMPORTANT	Identifies information that is critical for successful application and understanding of the product.
	Identifies information about practices or circumstances that can lead to personal injury or death, property damage, or economic loss. Attentions help you to identify a hazard, avoid a hazard and recognize the consequences.
SHOCK HAZARD	Labels may be on or inside the equipment, for example, a drive or motor, to alert people that dangerous voltage may be present.
BURN HAZARD	Labels may be on or inside the equipment, for example, a drive or motor, to alert people that surfaces may reach dangerous temperatures.

North American Hazardous Location Approval

The following information applies when operating this equipment in hazardous locations.	Informations sur l'utilisation de cet équipement en environnements dangereux.
Products marked CL I, "DIV 2, GP A, B, C, D" are suitable for use in Class I Division 2 Groups A, B, C, D, Hazardous Locations and nonhazardous locations only. Each product is supplied with markings on the rating nameplate indicating the hazardous location temperature code. When combining products within a system, the most adverse temperature code (lowset "T" number) may be used to help determine the overall temperature code of the system. Combinations of equipment in your system are subject to investigation by the local Authority Having Jurisdiction at the time of installation.	Les produits marqués CL I, "DIV 2, GP A, B, C, D" ne conviennent qu'à une utilisation en environnements de Classe I Division 2 Groupes A, B, C, D dangereux et non dangereux. Chaque produit est livré avec des marquages sur sa plaque d'identification qui indiquent le code de température pour les environnements dangereux. Lorsque plusieurs produits sont combinés dans un système, le code de température le plus défavorable (code de température le plus défavorable (code de température le plus faible) peut être utilisé pour déterminer le code de température global du système. Les combinaisons d'équipements dans le système sont sujettes à inspection par les autorités locales qualifiées au moment de l'installation.

WARNING



EXPLOSION HAZARD

Do not disconnect equipment unless power has been removed or the area is known to be nonhazardous.

Do not disconnect connections to this equipment unless power has been removed or the area is known to be nonhazardous. Secure any external connections that mate to this equipment by using screws, sliding latches, threaded connectors, or other means provided with this product. Substitution of components

may impair suitability for Class I, Division 2.

If this product contains batteries, they must only be changed in an area known to be nonhazardous.

AVERTISSEMENT



RISQUE D'EXPLOSION

Couper le courant ou s'assurer que l'environnement est classé non dangereux avant de débrancher l'équipement.

Couper le courant ou s'assurer que l'environnement est classé non dangereux avant de débrancher les connecteurs. Fixer tous les connecteurs externes reliés à cet équipement à l'aide de vis, loquets coulissants, connecteurs filetés ou autres moyens fournis avec ce produit.

La substitution de composants peut rendre cet équipement inadapté à une utilisation en environnement de Classe I, Division 2.

S'assurer que l'environnement est classé non dangereux avant de changer les piles.

Environment and Enclosure

ATTENTION

This equipment is intended for use in a Pollution Degree 2 industrial environment, in overvoltage Category II applications (as defined in IEC publication 60664-1), at altitudes up to 2000 m (6561 ft) without derating.

This equipment is considered Group 1, Class A industrial equipment according to IEC/CISPR Publication 11. Without appropriate precautions, there may be potential difficulties ensuring electromagnetic compatibility in other environments due to conducted as well as radiated disturbance.

This equipment is supplied as open-type equipment. It must be mounted within an enclosure that is suitably designed for those specific environmental conditions that will be present and appropriately designed to prevent personal injury resulting from accessibility to live parts. The enclosure must have suitable flame-retardant properties to prevent or minimize the spread of flame, complying with a flame spread rating of 5VA, V2, V1, V0 (or equivalent) if non-metallic. The interior of the enclosure must be accessible only by the use of a tool. Subsequent sections of this publication may contain additional information regarding specific enclosure type ratings that are required to comply with certain product safety certifications.

In addition to this publication, see:

- Industrial Automation Wiring and Grounding Guidelines, for additional installation requirements, Allen-Bradley publication 1770-4.1.
- NEMA Standards publication 250 and IEC publication 60529, as applicable, for explanations of the degrees of protection provided by different types of enclosure.

Prevent Electrostatic Discharge



This equipment is sensitive to electrostatic discharge, which can cause internal damage and affect normal operation. Follow these guidelines when you handle this equipment:

- Touch a grounded object to discharge potential static.
- Wear an approved grounding wriststrap.
- Do not touch connectors or pins on component boards.
- Do not touch circuit components inside the equipment.
- Use a static-safe workstation, if available.
- Store the equipment in appropriate static-safe packaging when not in use.

For additional information, refer to Industrial Automation Wiring and Grounding Guidelines, publication 1770-4.1.

Before You Begin

Plan for this minimum spacing from enclosure walls, wireways, and other equipment.

Minimum Spacing



Required System Components

ltem	Catalog Number or Size	
1768 CompactLogix power supply	1768-PA3	
1768 CompactLogix controller	1768-L4 <i>x</i>	
1769 end cap Connects to the controller as either the last module:	1769-ECR	
 without any 1769 series modules attached to the controller (1768 series only). 		
 with a combination of 1768 series and 1769 series modules attached to the controller. 		
Serial cable to connect to a 1768 controller	1756-CP3	
BNC connectors	See Conneo	ct to a ControlNet Network.
DIN rail or mounting screws	DIN rail	Either of these sizes:
		 35 x 7.5 mm (EN 50 022 - 35 x 7.5)
		• 35 x 15 mm (EN 50 022 - 35 x 15)
	Screws	M4 or #8 panhead screws

Installing the Modules

ATTENTION	This product is grounded through the DIN rail to chassis ground. Use
	zinc-plated yellow-chromate steel DIN rail to assure proper
	grounding. The use of other DIN rail materials (for example,
	aluminum or plastic) that can corrode, oxidize, or are poor
	conductors, can result in improper or intermittent grounding. Secure
	DIN rail to mounting surface approximately every 200 mm (7.87 in.)
	and use end-anchors appropriately.

Do not use screws and DIN rail to mount the modules. It is possible

to break the mounting tabs off if you screw the modules to the panel while they are on DIN rail.

Mount Modules with Screws

The steps in these instructions show how to mount the modules on DIN rail. If you are using screws instead of DIN rail, make these changes to the instructions.

- 1. Follow the steps in Mount the Module on the DIN Rail on page 10 to connect the modules together.
- 2. Use the modules as a template and mark pilot holes on your panel.
- 3. Drill the pilot holes for M4 or #8 screws.



IMPORTANT

Do not let metal to fall into modules while drilling. This could damage the modules.

- 4. Use M4 or #8 screws to mount the modules to your panel with 1.16 Nm (10 lb-in) of torque.
- **5.** Ground the module on a ground bus with a dedicated Earth-ground stake.
- 6. Connect the ground bus to a functional Earth-ground on the DIN rail or panel.

Refer to Industrial Automation Wiring and Grounding Guidelines, publication <u>1770-4.1</u>, for additional information.

Install the DIN Rail

Mount the DIN rail in a suitable location.





Mount the Module on the DIN Rail



Throughout this installation instruction the graphic used for the module is the 1768-CNBR module.



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Mount the Power Supply on the DIN Rail

Mount the I/O Modules on the DIN Rail



Connect the Module

You can connect the module to the ControlNet network by using a tap (catalog number 1786-TPR, 1786-TPS, 1786-TPYR, or 1786-TPYS) or a network access cable (catalog number 1786-CP).

Refer to the ControlNet Coax Media Planning and Installation Guide, publication <u>CNET-IN002</u>, for additional information.



If you connect or disconnect the communication cable with power applied to this module or any device on the network, an electrical arc can occur. This could cause an explosion in hazardous location installations.

Be sure that power is removed or the area is nonhazardous before proceeding.

TIP

Use the 1786-CP cable for temporary connections, such as programming software. For network connections and permanent connections, we recommend taps with a straight connector (catalog number 1786-TPS or 1786-TPYS) because of the location of the BNC connectors on the bottom of the module.

Set the Network Address Switches

Use a small screwdriver to set the module's network address switches. You must specify a unique ControlNet network address. You can select an address of 01...99.

Network Address Switches



Connect to a ControlNet Network

The 1768-CNB and 1768-CNBR modules have a network access port (NAP) available. The most common and easiest way to connect to the network is by using the a ControlNet tap. Perform the following steps to connect the module to the network by using a tap.

1. Remove and save the dust caps from the ControlNet network taps.



Do not allow any metal portions of the tap to contact any conductive material. If you disconnect the tap from the module, place the dust cap back on the straight or right-angle connector to prevent the connector from accidentally contacting a metallic grounded surface.



2. Connect the tap's straight or right-angle connector to the module's BNC connector.

If your node supports	Connect the tap's connector
Nonredundant media 1768-CNB module	To the channel A connector on the module (channel B on the 1768-CNBR module is not used) ⁽¹⁾
Redundant media	From trunkline A to channel A on the 1768-CNBR moduleFrom trunkline B to channel B on the 1768-CNBR module

⁽¹⁾ While both channels are active, we recommend using channel A for non-redundant media.

IMPORTANT On 1768-CNBR installations, make sure the correct network is connected to the correct tap connection. Reversing the tap connections will result in incorrect status display.

When you are using redundant media, connect the channel of each partner to the same network segment.



Connecting a Laptop Computer to the Network with a 1784-PCC Card

The 1784-PCC1 cable can be connected from a laptop computer with a 1784-PCC card into any ControlNet product's network access port (NAP) to provide access to an existing ControlNet network. A laptop computer connected through this cable is counted as a node and must have a unique network address (MAC ID) less than or equal to the maximum unscheduled node (UMAX).



1768-CNBR Module

The NAP is intended for temporary local-programming purposes only and not intended for permanent connection. If you connect or disconnect the NAP cable with power applied to this module or any device on the network, an electrical arc can occur. This could cause an explosion in hazardous location installations.

Be sure that power is removed or the area is nonhazardous before proceeding.

Connecting a Desktop Computer to the Network with a 1786-CP Cable

The 1786-CP cable can be connected from a desktop computer with either a 1784-PCIC or 1784-PCICS card into any ControlNet product's network access port (NAP) to provide access to an existing ControlNet network. A desktop computer connected through this cable is counted as a node and must have a unique network address (MAC ID) less than or equal to the maximum unscheduled node (UMAX).



The NAP is intended for temporary local-programming purposes only and not intended for permanent connection. If you connect or disconnect the NAP cable with power applied to this module or any device on the network, an electrical arc can occur. This could cause an explosion in hazardous location installations.

Be sure that power is removed or the area is nonhazardous before proceeding.



Use a 1786-CP cable when connecting a programming terminal to the network through the NAP. Using a commercially available RJ-style cable could result in network failure.

Connecting a Desktop Computer Directly to the ControlNet Network

A 1786-TPR, 1786-TPS, 1786-TPYR, or 1786-TPYS cable can be connected from a desktop computer with either a 1784-PCIC or 1784-PCICS card directly to an existing ControlNet network. A desktop computer connected through this cable is counted as a node and must have a unique network address (MAC ID) less than or equal to the maximum unscheduled node (UMAX).



When connecting the module to a ControlNet network, you should also refer to the following documentation:

- ControlNet Coax Taps Installation Instructions, publication <u>1786-IN007</u>
- ControlNet Coax Media System Planning and Installation Manual, publication <u>CNET-IN002</u>
 - For network connections, we recommend taps with a straight connector (catalog number 1786-TPS or 1786-TPYS) because of the location of the BNC connectors on the bottom of the module.



TIP

If a SoftLogix5800 processor is running on the computer containing the 1784-PCIC or 1784-PCICS card, do not use the 1786-CP cable to connect the card to the ControlNet network. Instead, connect the card directly to the ControlNet network.

Confirm Installation

The three bicolor (red/green) status indicators on the module provide diagnostic information about the module and its connections to the network.

See Interpreting the Status Indicators on page 24 if the lights are in other states.



Remove a Module

To remove or slide a module, the DIN rail connectors on the module to its left must be pulled out.





Wait for the Lights to Turn Off Before Removing a Module

After you turn off the power, wait for all of the lights on the power supply and controller to turn off before you disconnect any modules.

IMPORTANT When you turn the CompactLogix power supply off, make sure you wait for all status indicators on the power supply and controller to turn off before disconnecting any part from the system.

If you disconnect the CompactLogix system while the controller is still writing its program to memory, the program write will not be completed and you will lose your program.

- When you turn off the power, the controller writes its program to memory.
- If you don't wait for the lights to turn off, you will lose your program.

Interpreting the Status Indicators

Module Status Display Descriptions

Status	Display		
OK		Cause	Action
Off	None	The module is not communicating due to a power supply fault or internal fault.	 Check the power supply. Check the cable connectors. Make sure the module is firmly seated in the chassis. Replace the module if the indicator remains off.
Red	Msg scrolls	The module's network address is set to 00, an invalid ControlNet network address. If switches are set to 00 the display scrolls: FAULT: ADDRESS SWITCHES = 00, ILLEGAL.	 Turn chassis power supply off. Remove the module from the chassis. Set the network address switches to a unique address, 0199. Install the module in the chassis. Turn chassis power supply on if it's off.
	BPA# ERR	The module detected a different slot address from that latched in when you cycled power. Excessive noise on the backplane causes this error.	Replace the chassis or module.
	BPRX ERR	There are too many CRC errors being generated by the multicast backplane receiver, so the backplane multicast receivers have been shut off.	Replace the module.
	BPIC ERR	There is a hardware fault within the module.	Replace the module.
	CNIC ERR		

Display		
	Cause	Action
DUPL NODE	The module's network address is the same as another module's on the link.	 Turn chassis power supply off. Remove the module from the chassis. Set the network address switches to a unique address, 0199. Install the module in the chassis. Turn chassis power supply on if it's off.
rack Err	Cannot read backplane EEPROM, or rack/slot address incorrect.	Replace the chassis.
BOOT	The module has invalid firmware.	Update module firmware with ControlFlash Update Utility.
ROM UPDT	Flash update is in progress.	None required.
SNGL KPR!	The module detected that it has been connected to a ControlNet 1.5 (single-keeper) network.	Update the module's firmware at MAC ID 01 and reschedule the network.
OK	Normal operation.	None required.
INIT	The module is initializing.	
BW >MAX	The module is receiving too much network traffic and connections are timing out. The network bandwidth has been exceeded	None (temporary condition). If this happens frequently, add another 1768-CNB or 1768-CNBR module and split the traffic between them
	Display DUPL NODE RACK ERR BOOT ROM UPDT SNGL KPR! OK INIT BW >MAX	DisplayCauseDUPL NODEThe module's network address is the same as another module's on the link.RACK ERRCannot read backplane EEPROM, or rack/slot address incorrect.BOOTThe module has invalid firmware.ROMFlash update is in progress.UPDTSNGL SNGLSNGL KPR!The module detected that it has been connected to a ControlNet 1.5 (single-keeper) network.OKNormal operation.INITThe module is initializing.BW >MAXThe module is receiving too much network traffic and connections are timing out. The network bandwidth has been exceeded.

Module Status Display Descriptions

Status	Display		
OK		Cause	Action
Green	SW ERR	The node address switch changed after cycling power.	None required, but we recommend that you either return switches to their original settings or replace the module, since this could indicate a hardware problem.
Flashing green	CNFG ERR	ControlNet network configuration error.	Recheck configuration.
	NET ERR	Network cabling error or no other active nodes on the network.	Recheck your network cabling and make sure another node on the network is active (online).

Module Status Display Descriptions

ControlNet Network Channel-status Indicators

The ControlNet network channel-status indicators appear in one of the following states:

- Steady indicator is on continuously in the defined state.
- Alternating the two indicators alternate between the two defined states at the same time (applies to both indicators viewed together). The two indicators are always in opposite states, out of phase.
- Flashing the indicator alternates between the two defined states (applies to each indicator viewed independent of the other). If both indicators are flashing, they must flash together, in phase.

The ControlNet Network Channel Status Indicators table summarizes the meanings of these states.

AT or B	Cause	Action
Off	No power	None or apply power.
Steady red	Faulted unit	Cycle power or reset unit.
		If fault persists, contact
		Allen-Bradley representative or distributor.
Alternating	Self-test	None.
red/green		
Alternating red/off	Incorrect node configuration	Check network address and other ControlNet network configuration parameters.
Off	Channel disabled	Program network for redundant media, if required.
Steady green	Normal operation	None.

ControlNet Network Channel-status Indicators

A or B	Cause	Action
Flashing green/off	Temporary errors	None; unit will self-correct.
	Node is not configured to go on line	Make sure the configuration manager node is present and working and selected address is not greater than selected UMAX. ⁽¹⁾
Flashing red/off	Media fault	Check media. For example, broken cables, loose connectors, missing terminators.
	No other nodes present on network	Add other nodes to the network.
Flashing red/green	Incorrect network configuration	Cycle power or reset unit.
		If fault persists, contact A-B representative or distributor.

ControlNet Network Channel-status Indicators

(1) The configuration manager node is the node responsible for distributing ControlNet network configuration data to all nodes on the network.

Specifications

CompactLogix ControlNet Interface Module - 1768-CNB and 1768-CNBR

Attribute	Value
Device type	Communication interface
Communication interface type	Bridge
Connections supported, max	48
Dimensions (HxWxDx), approx.	132 x 56.7 x 105.1 mm (5.20 x 2.23 x 4.12 in.)
Mounting type	Din Rail or Panel Mount
Mounting location	1768 ControlLogix Chassis

Attribute	Value
Din rail mount	Either of these sizes:
	• 35 x 7.5 mm (EN 50 022 - 35 x 7.5)
	 35 x 15 mm (EN 50 022 - 35 x 15)
Mounting screw torque	1.16 Nm (10 lb-in), using M4 or #8 panhead screws
Weight, approx. 1768-CNB 1768-CNBR	0.260 kg (0.57 lb) 0.293 kg (0.64 lb)
Connectors	
1768-CNB	1 BNC connector for non-redundant media operation 1 NAP (B.I45 8-nin with shield)
1768-CNBR	2 BNC connectors for redundant media operation 1 NAP (RJ45 8-pin with shield)
Cable	Quad-shield RG-6 coaxial cable
Wiring category ⁽¹⁾	2 - on communication ports
Number of nodes, max	99
Slot width	1, can be connected in any slot 14
Backplane current at 5 V	1 A
Power consumption	5.14 W
Power dissipation	5.14 W
Thermal dissipation	17.5 BTU/hr
Isolation (continuous-voltage rating)	30V, Functional Insulation Type Tested at 710V dc for 60 s, ControlNet network to system
North American temp code	Т4А
ControlNet network communication rate	5 Mbps
Diagnostics	Yes

CompactLogix ControlNet Interface Module - 1768-CNB and 1768-CNBR

(1) Use this Conductor Category information for planning conductor routing. Refer to Industrial Automation Wiring and Grounding Guidelines, publication 1770-4.1.

Attribute	Value
Temperature, operating	IEC 60068-2-1 (Test Ad, Operating Cold), IEC 60068-2-2 (Test Bd, Operating Dry Heat), IEC 60068-2-14 (Test Nb, Operating Thermal Shock): 060 °C (32140 °F)
Temperature, nonoperating	IEC 60068-2-1 (Test Ab, Unpackaged Nonoperating Cold), IEC 60068-2-2 (Test Bb, Unpackaged Nonoperating Dry Heat), IEC 60068-2-14 (Test Na, Unpackaged Nonoperating Thermal Shock): -4085 °C (-40185 °F)
Relative humidity	IEC 60068-2-30 (Test Db, Unpackaged Nonoperating Damp Heat): 595% noncondensing
Vibration	IEC 60068-2-6 (Test Fc, Operating): 5 g @ 10500 Hz
Shock, operating	IEC 60068-2-27 (Test Ea, Unpackaged Shock): 30 g
Shock, nonoperating	IEC 60068-2-27 (Test Ea, Unpackaged Shock): 50 g
Emissions	CISPR 11: Group 1, Class A
ESD immunity	IEC 61000-4-2: 6 kV contact discharges 8 kV air discharges
Radiated RF immunity	IEC 61000-4-3: 10V/m with 1 kHz sine-wave 80%AM from 802000 MHz 10V/m with 200 Hz 50% Pulse 100%AM at 900 MHz 10V/m with 200 Hz 50% Pulse 100%AM at 1890 MHz 3V/m with 1 kHz sine-wave 80%AM from 20002700 MHz
EFT/B immunity	IEC 61000-4-4: ±2 kV at 5 kHz on communication ports

Environmental Specifications

Attribute	Value
Surge transient immunity	IEC 61000-4-5: $\pm 2 \text{ kV}$ line-earth (CM) on communication ports
Conducted RF immunity	IEC 61000-4-6: 10V rms with 1 kHz sine-wave 80%AM from 150 kHz80 MHz
Enclosure type rating	None (open-style)

Environmental Specifications

Certifications

Certification (when product is marked) ⁽¹⁾	Value
c-UL-us	UL Listed Industrial Control Equipment, certified for US and Canada. See UL File E65584. UL Listed for Class I, Division 2 Group A,B,C,D Hazardous Locations, certified for U.S. and Canada. See UL File E194810.
CE	European Union 2004/108/EC EMC Directive, compliant with: EN 50082-2; Industrial Immunity EN 61326; Meas./Control/Lab., Industrial Requirements EN 61000-6-2; Industrial Immunity EN 61000-6-4; Industrial Emissions EN 61131-2; Programmable Controllers (Clause 8, Zone A & B)
C-Tick	Australian Radiocommunications Act, compliant with: AS/NZS CISPR 11; Industrial Emissions
CI	ControlNet International conformance tested to ControlNet network specifications

See the Product Certification website: <u>http://www.ab.com</u>
 Provides declarations of conformity, certificates, and other certification details.

Additional Resources

These documents contain additional information concerning related Rockwell Automation products.

Resource	Description
Industrial Automation Wiring and Grounding Guidelines, publication 1770-4.1	Provides general guidelines for installing a Rockwell Automation industrial system.
ControlNet Modules in Logix5000 Control Systems, publication <u>CNET-UM001</u>	Describes how you can use ControlNet with your Logix5000 controller to communicate between your controller and various devices on the ControlNet network.
CompactLogix Power Supplies Installation Instructions, publication <u>1768-IN001</u>	Describes how to install the 1768-PA3 and 1768-PB3 CompactLogix power supplies.
CompactLogix Controller Installation Instructions, publication <u>1768-IN004</u>	Describes how to install CompactLogix controllers.
CompactLogix Controller User Manual, publication <u>1768-UM001</u>	Describes the necessary tasks to install, configure, program, and operate a CompactLogix system.
ControlNet Coax Taps Installation Instructions, publication <u>1786-IN007</u>	Provides the procedures and specifications for the installation of ControlNet coaxial taps.
ControlNet Coax Media Planning and Installation Guide, publication <u>CNET-IN002</u>	Provides the details about how to plan and install ControlNet network coax hardware.
ControlNet Fiber Media Planning and Installation Guide, publication <u>CNET-IN001</u>	Provides the information you need to get started with the ControlNet fiber media system, offers general guidelines for fiber cable installation, and describes how to install and verify your ControlNet fiber media system.
Logix5000 Controllers Common Procedures Reference Manual, publication <u>1756-PM001</u>	Contains common procedures that are related to all Logix5000 controllers.
Product Certifications website, http://ab.com	Provides declarations of conformity, certificates, and other certification details.

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Rockwell Automation Support

Rockwell Automation provides technical information on the Web to assist you in using its products. At <u>http://support.rockwellautomation.com</u>, you can find technical manuals, a knowledge base of FAQs, technical and application notes, sample code and links to software service packs, and a MySupport feature that you can customize to make the best use of these tools.

For an additional level of technical phone support for installation, configuration, and troubleshooting, we offer TechConnect Support programs. For more information, contact your local distributor or Rockwell Automation representative, or visit http://support.rockwellautomation.com.

Installation Assistance

If you experience a problem with a hardware module within the first 24 hours of installation, please review the information that's contained in this manual. You can also contact a special Customer Support number for initial help in getting your module up and running.

United States	1.440.646.3434 Monday – Friday, 8am – 5pm EST
Outside United States	Please contact your local Rockwell Automation representative for any technical support issues.

New Product Satisfaction Return

Rockwell tests all of its products to ensure that they are fully operational when shipped from the manufacturing facility. However, if your product is not functioning, it may need to be returned.

United States	Contact your distributor. You must provide a Customer Support case number (see phone number above to obtain one) to your distributor in order to complete the return process.
Outside United States	Please contact your local Rockwell Automation representative for return procedure.

Allen-Bradley, Rockwell Automation, RSLinx Classic, RSLinx Enterprise, RSNetWorx for ControlNet, RSNetWorx for DeviceNet, RSNetWorx for EtherNet/IP, CompactLogix, ControlLogix, ControlFlash, TechConnect, and Logix5000 are trademarks of Rockwell Automation, Inc.

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