

Allen-Bradley 1397 Dynamic Braking Resistor Assembly 250-600HP @460VAC Lifting Instructions Cat. Nos. 1397-DBB250L, 1397-DBB300L, 1397-DB-B400L, 1397-DB-B500L and 1397-DB-B600L

What These Instructions Provide

This publication provides instructions for properly attaching lifting hardware and correctly lifting 1397 Dynamic Braking Resistor Assemblies in the 250 to 600 HP range.



ATTENTION: Do Not let any part of the dynamic braking (DB) resistor assembly or the lifting mechanism make contact with electrically charged (energized) conductors, components or surfaces.

At no time should a person's body or limbs be directly under the DB resistor assembly when it is being lifted.

Raise or lower the DB resistor assembly. Do not start and stop abruptly. Avoid high rates of acceleration or deceleration. Inspect the lifting hardware for proper attachment to the DB resistor assembly before lifting it. Failure to follow these precautions could result in bodily injury and/or damage to, or destruction of, the equipment.



ATTENTION: DB resistors may become extremely hot. Install the DB resistor assembly in an enclosure (heat shield) or provide adequate clearance to ensure that nothing can come in direct contact with, or in proximity to, the DB resistors.

Failure to observe these precautions can result in severe burns and damage to, or destruction of, the equipment.

Lifting Device Rating

The lifting equipment, including hooks, chains, etc. must have a minimum lifting capacity of 68 kg (150 lb.).

Preparations For Lifting

Figure 1 illustrates the main structural features of the DB resistor assembly. Not shown, but supplied with this assembly, is an enclosure which serves as a heat shield. It should be installed after the DB resistor assembly is mounted and secured.

1 Remove the enclosure (heat shield) from the DB resistor. Set the enclosure aside.

2 Prepare the mounting location as described in the Dynamic Braking Kit instruction manual (1397-5.15) which ships with the Dynamic Braking Kit.

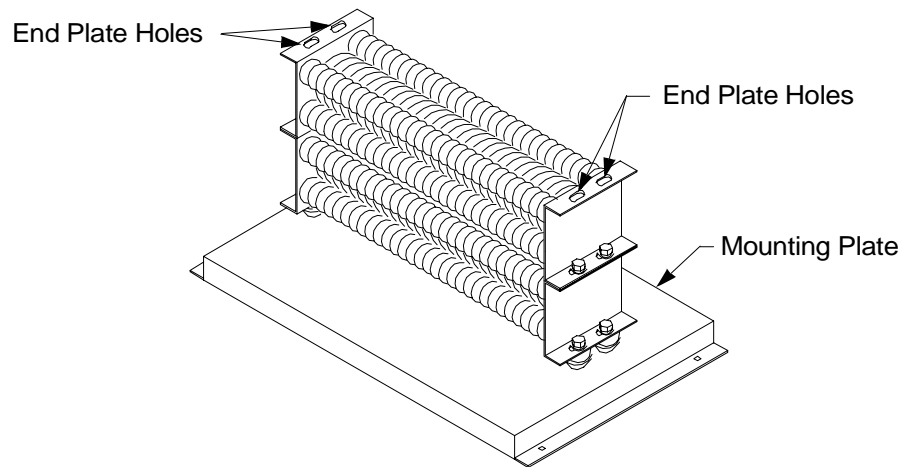


Figure 1. DB Resistor Assembly

Lifting the Assembly

Use the following procedure to lift the DB resistor assembly.

1 Check the hole pattern on the location where you will be mounting the dynamic braking assembly.

2 Insert properly sized and rated lifting hooks (or lifting bolts with washers) into the end plate holes on the DB resistor assembly (refer to Figure 1). To limit pull in forces on the Dynamic Braking Assembly, the lifting devices connected to the hooks must be long enough to make the angle between the chain and a vertical line extending up from the assembly edge less than 45 degrees, as illustrated in Figure 2.

□ 3 Lift the DB resistor assembly into place.

□ 4 Follow the instructions in user manual (1397-5.15) to mount the DB resistor assembly.

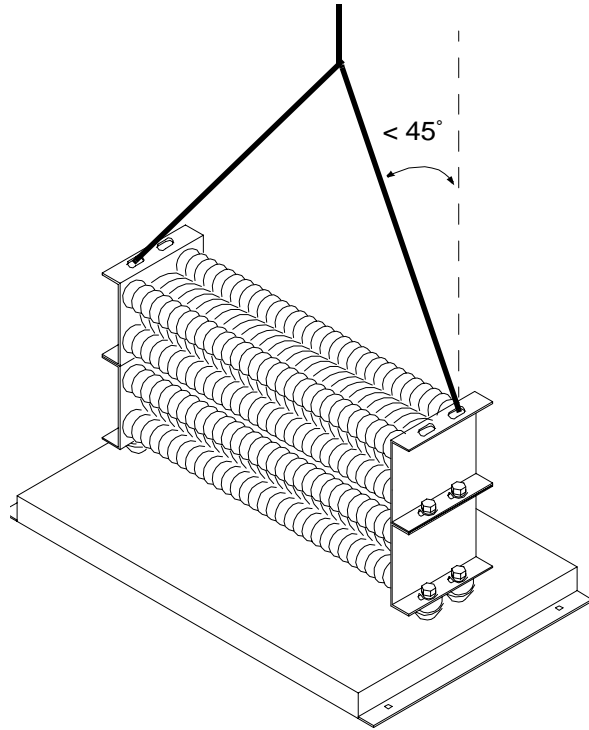


Figure 2. DB Resistor Assembly Lifting Points