

1336 IMPACT H Frame Power Supply Connections

Connecting the Power Supply

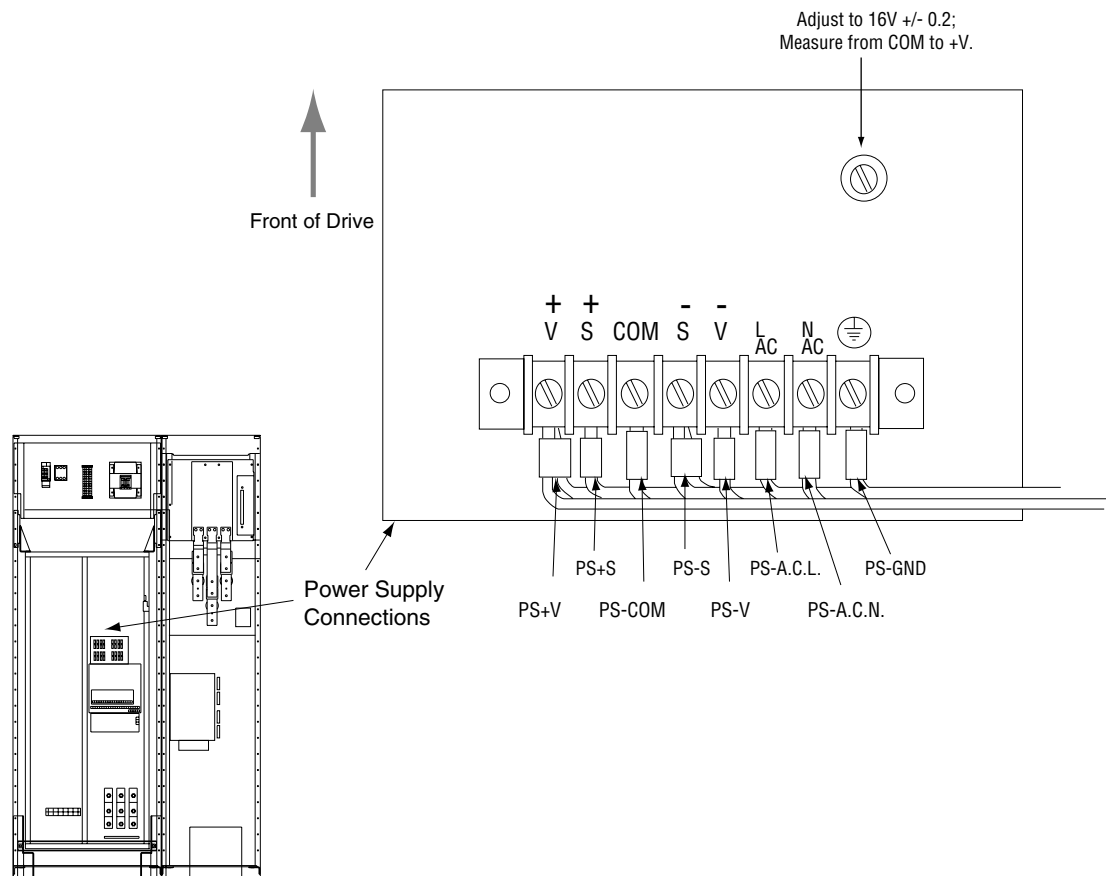
The 1336 IMPACT drive in the 522–597kW (700–800HP) range is shipped with the power supply connections made for you. However, if you have replaced the power supply:

1. Make sure that both the high voltage bus and the 120 volt power supply are both de-energized.



ATTENTION: A hazard of personal injury does exist. Depending on your system, the 120V separately-supplied power source may not be de-energized when you de-energize the high voltage bus. Make sure that both sources of power are completely de-energized.

2. Make the connections shown below.
3. Make the adjustment shown below.





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