



1336 IMPACT™ AC Drive Language Module Installation/Replacement

This publication will guide you through installation (or replacement) of the 1336 IMPACT Language Module.

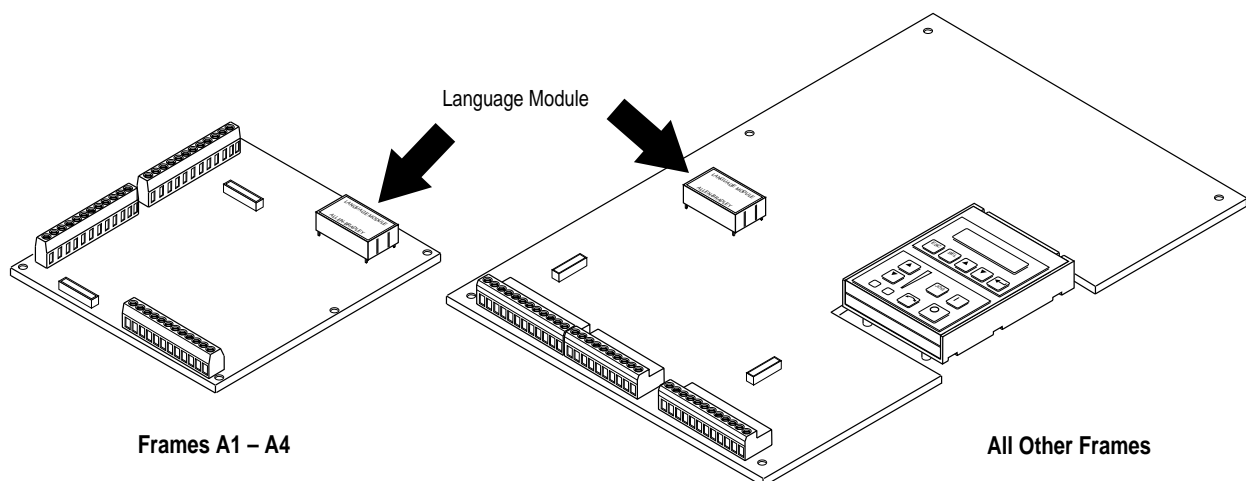


ATTENTION: This drive contains ESD (Electrostatic Discharge) sensitive parts and assemblies. Static control precautions are required when installing, testing, servicing or repairing this assembly. Component damage may result if ESD control procedures are not followed. If you are not familiar with static control procedures, reference A-B publication 8000-4.5.2, “Guarding Against Electrostatic Damage” or any other applicable ESD protection handbook.

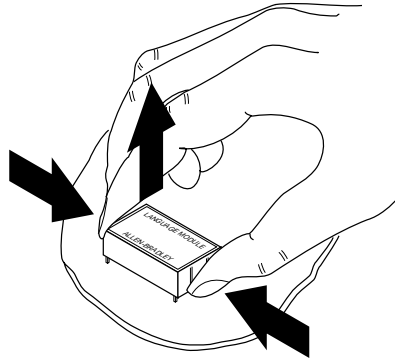


ATTENTION: To avoid a shock hazard, assure that all power to the drive has been removed before proceeding with the following procedure. In addition, verify that the DC bus has discharged by measuring across the “+DC” and “-DC” terminals of TB1 with a voltmeter. The voltage should be 0.0VDC.

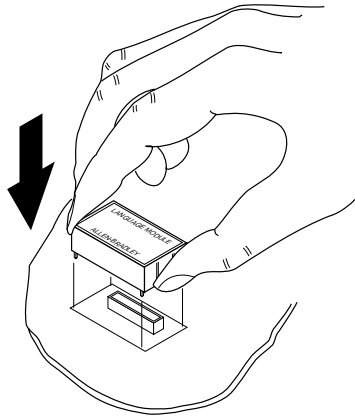
1. Remove and lock-out all incoming power to the drive. Remove the drive cover.
2. Using the figure below, locate the Language Module for your drive and note orientation.



3. Remove the module by squeezing the sides - in, and pulling outward. Discard module.



4. Position the new Language Module on the Main Control Board, using the silk screen outline on the board as a guide.
5. Carefully align the module connector with the Main Control Board connector. Firmly press the module onto the board until fully seated. The module will “snap” (lock) in place.



6. Replace drive cover and restore power to the drive. If a fault occurs, reset parameters to the factory default values - then, clear the fault by pressing the Stop key or cycling power. The drive may now be programmed as required.

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